Company Registration No. 995387 (England and Wales)

Co House

PRESSPART MANUFACTURING LIMITED DIRECTORS' REPORT AND FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2010

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COMPANY INFORMATION

Directors D J Biggs

J Hemy G Clark D Schmitz C Watling

Secretary D Schmitz

Company number 995387

Registered office Whitebirk Industrial Estate

Blackburn BB1 5RF

Independent Auditors Saffery Champness

Lion House Red Lion Street London WC1R 4GB

Bankers HSBC Bank plc

60 Church Street Blackburn BB1 5AS

Solicitors Cobbetts LLP

58 Mosley Street Manchester M2 3HZ

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DIRECTORS' REPORT FOR THE YEAR ENDED 31 DECEMBER 2010

The directors present their report and financial statements for the year ended 31 December 2010

Principal activities and review of the business

Activities

Presspart Manufacturing Limited is a wholly owned subsidiary of the Heitkamp & Thumann Group, a family owned global enterprise founded in 1978, who are technology specialists in the precision formed metal and plastic components industry, with a head office in Germany

The Heitkamp & Thumann Group has four business divisions and Presspart Manufacturing Limited operates within the Presspart division

The activity of Presspart Manufacturing Limited in the United Kingdom is to manufacture high precision deep drawn metal parts for the Pharmaceutical industry and other industrial sectors

Financial performance

As shown in the company's profit and loss account on page 7, total company sales have increased by 18% mainly due to growth and wider product diversification in the Industrial division (formerly named the Speciality division)

Total gross operating margins have improved by 4 8% compared to the previous year. This is mainly due to operational improvements through lean sigma activities and economies of scale with increasing sales

Trade debtors of Presspart Manufacturing Limited at 31 December 2010 were equivalent to 38 days sales (2009 - 34 days)

Inventory days of Presspart Manufacturing Limited at 31 December 2010 were 36 days (2009 - 28 days). The 8 day increase is due to the company holding higher than average raw material stock at the year end and holding development material for new projects.

The cash balance of Presspart Manufacturing Limited at the year end 2010 was £0 753m (2009 - £0 695), an increase of £0 058m Full details of the movement between the opening and closing cash balances over the year can be found in the cash flow statement on page 10

Dividends

A dividend of £2 8m was paid for the year ended 31 December 2010 to our Parent Company, (2009 - £1 485m)

DIRECTORS' REPORT (continued) FOR THE YEAR ENDED 31 DECEMBER 2010

Future prospects

Due to new innovations in the Pharmaceutical division and continued growth in the Industrial division the directors expect an increasing level of activity over the forthcoming year

Presspart Manufacturing Limited remains totally dedicated to its core business, the Pharmaceutical and Industrial divisions. In 2011 Presspart Manufacturing Limited will continue to focus on operational improvements through lean sigma activities and six sigma training.

Risks and uncertainties

Competitive global pressure and high UK inflation rates are a continuing risk for the company, which could result in it losing sales to its key competitors. The company manages this risk by providing high quality products to its customers, having fast response times in supplying products, and by maintaining strong long-term relationships with customers.

The fluctuations in raw material market prices and scrap prices are a continuing high ranking risk to the business. Continued global trends such as volatile euro to sterling rates intensify this risk as the majority of raw material purchases come from European suppliers. The company continues to try to minimise this risk by entering into long term supplier contracts with partial price hedging.

Credit risk

Presspart Manufacturing Limited has a credit control policy where appropriate credit checks are made on potential customers and suppliers before any transactions occur. For existing customers the company closely monitors their continued creditability via an external rating agency. A monthly reporting structure is established to make directors aware of any changes to credit risks.

Health, safety and environment

Presspart Manufacturing Limited is engaged in the manufacture of deep drawn metal pressings for a range of different industries. We recognise our environmental responsibility, in supplying products to our customers whilst striving to provide quality excellence, we endeavour to minimise the impact on the environment. In pursuit of environmental excellence, we operate an Environmental Management System in compliance with the ISO 14001 2004 standard. Through this system we establish and review objectives, targets and improvement programmes in line with our significant environmental aspects. Significant investment continues to be made in Health, Safety and Environmental projects, where particular attention has been given to improving energy efficiency.

Future objectives include implementation of the OHSAS 18001 standard for Occupational Health and Safety Management

DIRECTORS' REPORT (continued) FOR THE YEAR ENDED 31 DECEMBER 2010

Employment policies

Details of employees and related costs can be found in note 23 to the financial statements on page 25

Presspart Manufacturing Limited is committed to ensuring equal opportunities for all current and potential members of the company. It is committed to the promotion of standards of personal conduct based on respect for and the dignity of individuals. It is the company's policy to provide a working environment free from discrimination. All employees of Presspart are expected to support and contribute to the maintenance of this policy.

Employment of disabled people

The company gives full and fair consideration to the application for employment made by disabled people, having regard to their particular aptitude and abilities. Should employees become disabled, consideration would be given to appropriate training, including retraining for alternative work within the company.

Creditors payment policy

It is the policy of the company to agree appropriate terms and conditions for its transactions with suppliers and that payments should be made in accordance with these terms and conditions, providing that the supplier has also complied with them

Where possible the company will take advantage of early settlement discounts. Trade creditors of Presspart Manufacturing Limited at 31 December 2010 were equivalent to 36 days (2009 - 12 days). The main reason for the increase in creditor days is due to a change of payment terms and increased purchases just prior to the year end.

Directors

The 2010 membership of the board is shown below. All directors served throughout the year

D J Biggs

J Hemy

G Clark

D Schmitz

C Watling

Auditors

Saffery Champness have expressed their willingness to remain in office as auditors of the company

DIRECTORS' REPORT (continued) FOR THE YEAR ENDED 31 DECEMBER 2010

Statement of directors' responsibilities

The directors are responsible for preparing the Directors' Report and the financial statements in accordance with applicable law and regulations

Company law requires the directors to prepare financial statements for each financial year Under that law the directors have elected to prepare the financial statements in accordance with United Kingdom Generally Accepted Accounting Practice (United Kingdom Accounting Standards and applicable law) Under company law the directors must not approve the financial statements unless they are satisfied that they give a true and fair view of the state of affairs of the company and of the profit or loss of the company for that period In preparing these financial statements, the directors are required to

- select suitable accounting policies and then apply them consistently,
- make judgements and accounting estimates that are reasonable and prudent,
- state whether applicable UK Accounting Standards have been followed, subject to any material departures disclosed and explained in the financial statements,
- prepare the financial statements on the going concern basis unless it is inappropriate to presume that the company will continue in business

The directors are responsible for keeping adequate accounting records that are sufficient to show and explain the company's transactions and disclose with reasonable accuracy at any time the financial position of the company and enable them to ensure that the financial statements comply with the Companies Act 2006. They are also responsible for safeguarding the assets of the company and hence for taking reasonable steps for the prevention and detection of fraud and other irregularities.

Statement of disclosure to auditors

So far as the directors are aware, there is no relevant audit information of which the company's auditors are unaware. Additionally, the directors have taken all the necessary steps that they ought to have taken as directors in order to make themselves aware of all relevant audit information and to establish that the company's auditors are aware of that information

By order of the board

1) Schmitz

Secretary
11 March 2011

INDEPENDENT AUDITORS' REPORT TO THE MEMBERS OF PRESSPART MANUFACTURING LIMITED

We have audited the financial statements of Presspart Manufacturing Limited for the year ended 31 December 2010 set out on pages 7 to 28 The financial reporting framework that has been applied in their preparation is applicable law and United Kingdom Accounting Standards (United Kingdom Generally Accepted Accounting Practice)

This report is made solely to the company's members, as a body, in accordance with Chapter 3 of Part 16 of the Companies Act 2006. Our audit work has been undertaken so that we might state to the company's members those matters we are required to state to them in an auditors' report and for no other purpose. To the fullest extent permitted by law, we do not accept or assume responsibility to anyone other than the company and the company's members as a body, for our audit work, for this report, or for the opinions we have formed

Respective responsibilities of directors and auditors

As explained more fully in the Directors' Responsibilities Statement set out on page 4, the directors are responsible for the preparation of the financial statements and for being satisfied that they give a true and fair view. Our responsibility is to audit and express an opinion on the financial statements in accordance with applicable law and International Standards on Auditing (UK and Ireland). Those standards require us to comply with the Auditing Practices Board's Ethical Standards for Auditors.

Scope of the audit of the financial statements

An audit involves obtaining evidence about the amounts and disclosures in the financial statements sufficient to give reasonable assurance that the financial statements are free from material misstatement, whether caused by fraud or error. This includes an assessment of whether the accounting policies are appropriate to the company's circumstances and have been consistently applied and adequately disclosed, the reasonableness of significant accounting estimates made by the directors, and the overall presentation of the financial statements.

Opinion on financial statements

In our opinion the financial statements

- give a true and fair view of the state of the company's affairs as at 31 December 2010 and of its profit for the year then ended,
- have been properly prepared in accordance with United Kingdom Generally Accepted Accounting Practice, and
- have been prepared in accordance with the requirements of the Companies Act 2006

Opinion on other matter prescribed by the Companies Act 2006

In our opinion the information given in the Directors' Report for the financial year for which the financial statements are prepared is consistent with the financial statements

INDEPENDENT AUDITORS' REPORT (continued) TO THE MEMBERS OF PRESSPART MANUFACTURING LIMITED

Matters on which we are required to report by exception

We have nothing to report in respect of the following matters where the Companies Act 2006 requires us to report to you if, in our opinion

- adequate accounting records have not been kept, or returns adequate for our audit have not been received from branches not visited by us, or
- the financial statements are not in agreement with the accounting records and returns, or
- certain disclosures of directors' remuneration specified by law are not made, or
- we have not received all the information and explanations we require for our audit

Lorenzo Mosca (Senior Statutory Auditor) for and on behalf of Saffery Champness

14 March 2011

Chartered Accountants Statutory Auditors

Lion House Red Lion Street London WC1R 4GB

PROFIT AND LOSS ACCOUNT FOR THE YEAR ENDED 31 DECEMBER 2010

	Notes	2010 £000	2009 £000
Turnover	2	21,855	18,585
Cost of sales		(16,261)	(14,714)
Gross profit		5,594	3,871
Distribution costs		(1,439)	(1,172)
Administrative expenses		(1,475)	(1,172)
Operating profit	3	2,680	1,527
Other interest receivable and similar			
ıncome	4	54	67
Interest payable and similar charges	5	(106)	(189)
Profit on ordinary activities before			
taxation		2,628	1,405
Tax on profit on ordinary activities	6	(736)	(414)
Profit for the year	17	1,892	991

The profit and loss account has been prepared on the basis that all operations are continuing operations

The notes on pages 11 to 28 form part of these financial statements

STATEMENT OF TOTAL RECOGNISED GAINS AND LOSSES FOR THE YEAR ENDED 31 DECEMBER 2010

		2010	2009
	Notes	£000	£000
Profit for the financial year		1,892	991
Actuarial loss on pension scheme		(691)	(1,710)
Movement on deferred tax relating to pension asset		138	451
Total recognised gains and losses relating to the year		1,339	(268)
-			

BALANCE SHEET AS AT 31 DECEMBER 2010

		201	0	200	9
	Notes	£000	£000	£000	£000
Fixed assets					
Tangible assets	8		6,454		6,561
Current assets					
Stocks	9	2,033		1,394	
Debtors	10	3,580		3,737	
Cash at bank and in hand		753		695	
		6,366		5,826	
Creditors: amounts falling due					
within one year	11	(3,144)		(1,646)	
Net current assets			3,222		4,180
Total assets less current liabilities			9,676		10,741
Creditors: amounts falling due					
after more than one year	12		(9)		(16)
Provisions for liabilities	13		(729)		(838)
Accruals and deferred income	14		(4)		(12)
			8,934		9,875
Retirement benefit obligations			(3,375)		(2,855)
			5,559		7,020
Capital and reserves					
Called up share capital	16		25		25
Profit and loss account	17		5,534		6,995
Shareholders' funds	18		5,559		7,020

The notes on pages 11 to 28 form part of these financial statements

Approved by the Board and authorised for issue on 03, 2010

Clark

Director

Company Registration No. 995387

CASH FLOW STATEMENT FOR THE YEAR ENDED 31 DECEMBER 2010

	Notes	£000	2010 £000	£000	2009 £000
Net cash inflow from operating activities	26		3,594		2,145
Returns on investments and					
servicing of finance Interest received		54		67	
Interest paid		(1)		(1)	
Net cash inflow for returns on investments and servicing of					
finance			53		66
Taxation			(420)		(883)
Capital expenditure and financial investment					
Payments to acquire tangible assets		(1,013)		(1,062)	
Loan to group company		(500)		_	
Repayment of loan by group company Receipts from sales of tangible assets		1,150 1		750 5	
Net cash outflow for capital expenditure and financial					
investment			(362)		(307)
Equity dividends paid			(2,800)		(1,485)
Net cash inflow/(outflow) before management of liquid resources					
and financing			65		(464)
Financing					
Capital element of hire purchase contracts		(7)		(6)	
Net cash outflow from financing			(7)		(6)
Increase/(decrease) in cash in the year	27, 28		58		(470)

NOTES TO THE FINANCIAL STATEMENTS FOR THE YEAR ENDED 31 DECEMBER 2010

1 Accounting policies

1.1 Accounting convention

The financial statements are prepared under the historical cost convention

1.2 Compliance with accounting standards

The financial statements are prepared in accordance with applicable United Kingdom Accounting Standards (United Kingdom Generally Accepted Accounting Practice), which have been applied consistently (except as otherwise stated)

1.3 Turnover

Turnover represents amounts receivable for goods and services net of VAT and trade discounts

1.4 Tangible fixed assets and depreciation

The transitional arrangements of FRS 15 have been adopted in the case of certain plant and machinery and properties which were revalued prior to the implementation of that standard. The plant and machinery was last revalued in 1988 and the properties were last revalued in 1991 and the valuations have not subsequently been updated.

Depreciation is not provided on freehold land. On other assets it is provided on cost in equal instalments over the estimated useful lives of the assets. Provision is made for any impairment. The rates of depreciation are as follows

Land and buildings Freehold 40 years
Plant and machinery 3 - 20 years
Fixtures, fittings & equipment 10 years
Motor vehicles 4 years

1.5 Leasing and hire purchase commitments

Assets obtained under finance leases and hire purchase contracts are capitalised at their fair value on acquisition and depreciated over their estimated useful lives. The finance charges are allocated over the period of the lease in proportion to the capital element outstanding

Operating lease rentals are charged to the income statement in equal annual amounts over the lease term

1.6 Stock

Stocks and work-in-progress, other than on long-term contracts, are stated at the lower of cost and net realisable value. Cost includes materials, direct labour and production overheads appropriate to the relevant stage of production. Net realisable value is based on estimated selling price, less all further costs to completion and all relevant marketing, selling and distribution costs.

1.7 Revenue recognition

Revenue is recognised when goods have been delivered to the customer

NOTES TO THE FINANCIAL STATEMENTS (continued) FOR THE YEAR ENDED 31 DECEMBER 2010

1 Accounting policies

(continued)

1.8 Pensions

For defined contribution schemes the amount charged to the profit and loss account in respect of pension costs and other post-retirement benefits is the contribution payable in the year. Differences between contributions payable in the year and contributions actually paid are shown as either accruals or prepayments in the balance sheet.

For the defined benefit section the amounts charged to operating profit are the current service costs and gains and losses on settlements and curtailments. They are included as part of staff costs. Past service costs are recognised immediately in the profit and loss account if the benefits have vested. If the benefits have not vested immediately, the costs are recognised over the period until vesting occurs. The interest cost and the expected return on assets are shown as a net amount of other financial costs or credits adjacent to interest. Actuarial gains and losses are recognised immediately in the statement of total recognised gains and losses.

The defined benefit section is funded, with the assets held separately from those of the company, in separate trustee administered funds. Pension scheme assets are measured at fair value and liabilities are measured on an actuarial basis using the projected unit method and discounted at a rate equivalent to the current rate of return on a high quality corporate bond of equivalent currency and term to the scheme liabilities. The actuarial valuations are obtained at least triennially and are updated at each balance sheet date. The resulting defined benefit asset or liability, net of the related deferred tax, is presented separately after other net assets on the face of the balance sheet.

1.9 Foreign currency translation

Transactions denominated in foreign currencies are translated into sterling at the rates of exchange ruling at the balance sheet date. Assets and liabilities expressed in foreign currencies are translated into sterling at the rates of exchange ruling at the balance sheet date.

1.10 Government grants

Government grants received are treated as deferred credit and released to revenue over the life of the asset to which they relate

1.11 Taxation

Current tax, including UK corporation tax and foreign tax, is provided at amounts expected to be paid (or recovered) using the tax rates and laws that have been enacted or substantively enacted by the balance sheet date

Deferred taxation is provided in full on timing differences that result in an obligation at the balance sheet date to pay more tax, or a right to pay less tax, at a future date, at rates expected to apply when they crystallise based on current tax rates and law. Timing differences arise from the inclusion of items of income and expenditure in taxation computations in periods different from those in which they are included in the financial statements.

Deferred tax assets are recognised to the extent that it is regarded more likely than not that they will be recovered. Deferred tax assets and liabilities are not discounted

2	Turnover The total turnover of the company for the year has been derived from its p	orincipal activity	
	Geographical market		
		Turnove 2010 £000	2009 £000
	United Kingdom	2,379	1,417
	Rest of Europe	13,521	12,550
	The Americas	1,484	1,738
	Other	4,471	2,880
		21,855	18,585
3	Operating profit	2010 £000	2009 £000
	Operating profit is stated after charging		
	Depreciation of tangible assets	1,037	918
	Loss on disposal of tangible assets	82	2
	Loss on foreign exchange transactions	22	102
	Operating lease rentals		
	- Plant and machinery	27	44
	- Other assets	53	56
	Fees payable to the company's auditor for the audit of the company's		
	annual accounts	17	17
	Fees payable to the company's auditors for non audit work	4	4
	Government grants	(8)	(4)
4	Investment income	2010 £000	2009 £000
		2000	TOOO
	Bank interest	2	2
	Interest received from loans made to group undertakings	52	65
		54	67

Interest payable	2010 £000	2009 £000
Hire purchase interest	1	1
Finance charges in respect of defined benefit scheme	105	188
	106	189
Taxation	2010	2009
Demostra	000£	£000
Domestic current year tax U K corporation tax	843	459
Adjustment for prior years	3	(127)
Total current tax	846	332
Deferred tax		
Deferred tax credit current year	(104)	(42)
Deferred tax adjustment for prior years	(6)	124
	(110)	82
	736	414
Factors affecting the tax charge for the year		
Profit on ordinary activities before taxation	2,628	1,405
Profit on ordinary activities before taxation multiplied by standard rate		
of UK corporation tax of 28 00% (2009 - 28 00%)	736	393
Effects of		
Non deductible expenses	19	8
Depreciation in excess of capital allowances	114	56
FRS17 adjustments	(33)	16
Adjustments in respect of prior years Other tax adjustments	3 7	(127) (14)
	110	(61)
Current tax charge for the year	846	332

7	Dividends	2010 £000	2009 £000
	Ordinary interim paid	2,800	1,485

Tangible fixed assets						
	Land and buildings Freehold	Assets under construction	Plant and machinery	Fixtures, fittings & equipment	Motor vehicles	Total
	£000	£000£	£000	£000	£000	£000
Cost						
At 1 January 2010	2,029	-	13,074	3,777	18	18,898
Additions	148	410	143	312	-	1,013
Disposals	(5)	-	(720)	(369)		(1,094)
At 31 December 2010	2,172	410	12,497	3,720	18	18,817
Depreciation						
At 1 January 2010	732	-	9,203	2,384	18	12,337
On disposals	(1)	-	(642)	(368)	-	(1,011)
Charge for the year	69		639	329	<u>-</u>	1,037
At 31 December 2010	800	-	9,200	2,345	18	12,363
Net book value						
At 31 December 2010	1,372	410	3,297	1,375	-	6,454
At 31 December 2009	1,297	-	3,871	1,393	<u>-</u>	6,561
Comparable historica	al cost for the a	ssets included at	valuation:			£000
Cost	t 21 Dagambar 2	2010				3,698
At 1 January 2010 & a	t 31 December 2	2010				3,096
Depreciation based of At 1 January 2010	n cost					2,845
Charge for the year						25
At 31 December 2010						2,870
Net book value At 31 December 2010						828
110 JI December 2010						020
					:	

8	Tangible fixed assets		(continued)
	Included above are assets held under finance leases or hire purchase contract	ts as follows	s
			Plant and machinery £000
	Net book values		
	At 31 December 2010		12
	At 31 December 2009		18
	Depreciation charge for the year At 31 December 2010		5
	At 31 December 2009		3
	Freehold land amounting to £400,000 (2009 - £400,000) has not been depre	ciated	
9	Stocks	2010 £000	2009 £000
	Raw materials and consumables	1,213	652
	Finished goods and goods for resale	820	742
		2,033	1,394

10	Debtors	2010 £000	2009 £000
	Trade debtors	2,136	1,685
	Amounts owed by parent and fellow subsidiary undertakings	1,014	1,704
	Other debtors	166	216
	Prepayments and accrued income	264	132
		3,580	3,737
	Amounts falling due after more than one year and included in the debtors above are		
	debiois above are	2010	2009
		£000	£000
		2000	2000
	Amounts owed by parent and fellow subsidiary undertakings	100	1,250
11	Creditors: amounts falling due within one year	2010 £000	2009 £000
	Mariti a 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
	Net obligations under hire purchase contracts Trade creditors	6	6 444
		1,343 20	
	Amounts owed to parent and fellow subsidiary undertakings	20 517	1 92
	Corporation tax Other taxes and social security costs	131	131
	Accruals and deferred income	1,127	972
	recreas and describe income	1,127	
		3,144	1,646

12	Creditors: amounts falling due after more than one year	2010 £000	2009 £000
	Net obligations under hire purchase contracts	9	16
	Net obligations under hire purchase contracts		
	Repayable within one year	6	6
	Repayable between one and five years	9	16
		15	22
	Included in liabilities falling due within one year	(6)	(6)
		9	16
13	Provisions for liabilities	De	ferred tax liability
	D-1 2010		£000
	Balance at 1 January 2010 Profit and loss account		838 (109)
			838
	Profit and loss account		838 (109)
	Profit and loss account Balance at 31 December 2010	2010 £000	838 (109)
	Profit and loss account Balance at 31 December 2010		838 (109) 729 2009
	Profit and loss account Balance at 31 December 2010 The deferred tax liability is made up as follows:	£000	838 (109) 729 2009 £000

NOTES TO THE FINANCIAL STATEMENTS (continued) FOR THE YEAR ENDED 31 DECEMBER 2010

14 Accruals and deferred income

	Ge	overnment grants £000
Balance at 1 January 2010		12
Released to profit in the year		(8)
Balance at 31 December 2010		4
Pension and other post-retirement benefit commitments		
	2010 £000	2009 £000
	£000	£000
Contributions payable by the company for the year in respect of the defined benefit scheme	208	208

Defined benefit

defined contribution scheme

15

The company operates a funded defined benefit scheme arrangement. The assets are held independently of the company in trustee administered funds. The defined benefit section was frozen on 1 October 2001 and subsequent contributions were made to a defined contribution scheme, the assets of which are held independently of the company in trustee administered funds.

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Contributions payable by the company for the year in respect of the

A full actuarial valuation was last undertaken by qualified independent actuaries on 6 April 2008, using a market based approach. That valuation has been updated to 31 December 2010 by the independent actuaries

The value of the assets of the scheme was £13,283,000 (2009 - £12,366,000) and this was sufficient to cover 74% (2009 - 76%) of the benefits which had accrued to members

	2010	2009
	%	%
The major assumptions used by the actuary were:		
Revaluation rate for deferred pensioners of CPI (2009 - RPI) subject to a maximum of 5% p a	2 70	3 30
Pension in payment increases of RPI subject to a maximum of 5% p a	3 20	3 20
Discount rate	5 40	5 80
Average long term expected rate of return on assets	6 80	6 30
Inflation assumption	3 30	3 30
	 	

Pension and other post-retirement benefit commitments	(4	(continued)	
	2010	2009	
	£000	£000	
The assets in the scheme are as follows:			
Equities	6,376	6,136	
Bonds	1,860	3,824	
Cash	266	190	
Other assets	4,781	2,216	
Total fair value of assets	13,283	12,366	
Present value of scheme liabilities	(17,906)	(16,331	
Deficit in scheme	(4,623)	(3,965	
Related deferred tax asset	1,248	1,110	
Net pension liability	(3,375)	(2,855	
	2010	200	
Analysis of the constant of th	000£	£00£	
Analysis of the amount charged to operating profit	(70)	(30	
Current service cost	(70)	(78	
Total operating charge	(70)	(78	
Analysis of the amount credited to other finance income			
Expected return on pension scheme assets	830	652	
Interest on pension scheme liabilities	(935)	(840	
Net return	(105)	(188	
Analysis of amount recognised in the statement of total recognised gains			
and losses	422	1,474	
Actual return less expected return on pension scheme assets			
Actual return less expected return on pension scheme assets Experience gains and losses arising on scheme liabilities	(53)	(43	
Actual return less expected return on pension scheme assets		(43	

15	Pension and other post-retire	ment benefit c	ommitments		(co	ntinued)
					2010 £000	2009 £000
	Movement in deficit during the year	ar				
	Deficit in scheme at 1 January 2010				(3,965)	(2,197)
	Operating charge				(70)	(78)
	Other finance income				(105)	(188)
	Contributions made				208	208
	Actuarial losses				(691)	(1,710)
	Deficit in scheme at 31 December 20	010			(4,623)	(3,965)
	History of experience gains and lo	sses 2010 £000	2009 £000	2008 £000	2007 £000	2006 £000
	Difference between the expected and		scheme assets			
	Amount	422	1,474	(2,510)	(143)	536
	Percentage of scheme assets	3 18%	11 92%	(23 75%)	(1 12%)	4 32%
	Experience gains and losses on sche-	me liabilities				
	Amount	(53)	(43)	(74)	(151)	(42)
	Percentage of the present value of the scheme liabilities	(0 30%)	(0 26%)	(0 58%)	(1 0%)	(0 3%)
	Total amount recognised in statemer					
	Amount	(691)	(1,710)	(466)	(174)	190
	Amount Percentage of the present value of scheme liabilities			(466) (3 65%)	(174) (1 2%)	190 1 3%
16	Percentage of the present value	(691)	(1,710)	` '	(l 2%) 2010	1 3%
16	Percentage of the present value of scheme habilities Share capital	(691)	(1,710)	` '	(1 2%)	1 3%
16	Percentage of the present value of scheme habilities	(691) (3 86%)	(1,710)	` '	(l 2%) 2010	1 3% 2009 £000
16	Percentage of the present value of scheme habilities Share capital Authorised	(691) (3 86%) ch	(1,710)	` '	(l 2%) 2010 £000	

NOTES TO THE FINANCIAL STATEMENTS (continued) FOR THE YEAR ENDED 31 DECEMBER 2010

17	Statement of movements on profit and loss account		
			Profit and loss
			account
			£000
	Balance at 1 January 2010		6,995
	Profit for the year		1,892
	Dividends paid		(2,800)
	Actuarial losses on pension scheme assets		(691)
	Movement on deferred tax relating to pension asset		138
	Balance at 31 December 2010		5,534
18	Reconciliation of movements in shareholders' funds	2010 £000	2009 £000
	Profit for the financial year	1,892	991
	Dividends	(2,800)	(1,485)
		(908)	(494)
	Other recognised losses	(691)	(1,710)
	Movement on deferred tax relating to pension asset	138	451
	Net depletion in shareholders' funds	(1,461)	(1,753)
	Opening shareholders' funds	7,020	8,773
	Closing shareholders' funds	5,559	7,020

19 Contingent liabilities

A contingent liability exists in that the Trustees of the Presspart Manufacturing Retirement Benefit Scheme have the right to request a one-off payment into the scheme. The amount of any claim is not yet determined, however the directors estimate that a claim, if made, would not be more than £173,000

NOTES TO THE FINANCIAL STATEMENTS (continued) FOR THE YEAR ENDED 31 DECEMBER 2010

20 Financial commitments

At 31 December 2010 the company was committed to making the following payments under non-cancellable operating leases in the year to 31 December 2011

		Other assets	
		2010	2009
		£000	£000
	Operating leases which expire	1.1	2
	Within one year Between two and five years	11 69	3 86
	between two and nive years		
		80	89
21	Capital commitments	2010	2009
		£000	£000
	At 31 December 2010 the company had capital commitments as follows		
	Authorised but not contracted for	547	7
22	Directors' emoluments	2010 £000	2009 £000
	Emoluments for qualifying services	624	618
	Company pension contributions to money purchase schemes	70	68
		694	686
	The number of directors for whom retirement benefits are accruing under schemes amounted to 4 (2009 - 4)	r money purchas	se pension
	Emoluments disclosed above include the following amounts paid to the highest paid director		
	Emoluments for qualifying services	260	219
	Company pension contributions to money purchase schemes	33	32

NOTES TO THE FINANCIAL STATEMENTS (continued) FOR THE YEAR ENDED 31 DECEMBER 2010

23 Employees

Number of employees

The average monthly number of employees (including directors) during the year was

	2010 Number	2009 Number
Production	113	114
Sales and distribution	10	10
Administration	11	12
	134	136
Employment costs	2010	2009
	£000	£000
Wages and salaries	4,030	3,666
Social security costs	374	350
Other pension costs	352	343
	4,756	4,359

24 Control

The ultimate parent company is Heitkamp and Thumann KG, a company based in Germany This is also the ultimate controlling party of the company

NOTES TO THE FINANCIAL STATEMENTS (continued) FOR THE YEAR ENDED 31 DECEMBER 2010

25 Related party transactions

The company undertakes transactions with a number of companies in the Heitkamp and Thumann Group during the normal course of business

During the year recharges of £282,241 (2009 - £105,317) were made by Heitkamp and Thumann GmbH and Co KG to Presspart Manufacturing Limited, of which £592 (2009 - £510) was outstanding at the year end During the year Presspart Manufacturing Limited made a loan of £500,000 to Heitkamp and Thumann GmbH and Co KG which is outstanding at the year end Interest of £3,776 was charged on this loan which is also outstanding at the year end and included in debtors. Interest is charged at 2 923% and the loan is due for repayment on 10th February 2011

During the year recharges of £2,349 (2009 - £442) were made by H&T Marsberg GmbH & Co KG to Presspart Manufacturing Limited

During the year recharges of £27,097 (2009 - £74,198) were made by H&T Tool Design GmbH & Co KG to Presspart Manufacturing Limited and Presspart Manufacturing Limited purchased £67,220 (2009 - £102,742) of capital items from the company Presspart Manufacturing Limited sold tools to H&T Tool Design GmbH & Co KG of £471 (2009 - £nil) At the year end £1,834 (2009 - £888) was due to H&T Tool Design GmbH & Co KG

During the year Presspart Manufacturing Limited made recharges of £399,112 (2009 - £413,337) to Presspart GmbH & Co KG, and recharges of £140,658 (2009 - £128,178) were made by Presspart GmbH & Co KG to Presspart Manufacturing Limited Presspart Manufacturing Limited purchased £nil (2009 - £236,379) of capital items from Presspart GmbH & Co KG Included in debtors is £4,701 (2009 - £37,281) due from Presspart GmbH & Co KG and included in creditors is £17,655 due to Presspart GmbH & Co KG (2009 - £267)

During the year recharges of £192,114 (2009 - £140,549) were made by H&T Waterbury to Presspart Manufacturing Limited

NOTES TO THE FINANCIAL STATEMENTS (continued) FOR THE YEAR ENDED 31 DECEMBER 2010

25 Related party transactions

(continued)

During the year Presspart Manufacturing Limited made recharges of £nil (2009 - £8,913) to Linden GmbH & Co $\,$ KG

In 2008 Presspart Manufacturing Limited made a loan of £2,500,000 to Doby Cleats Limited, of which £500,000 (2009 - £1,650,000) is outstanding at the year end. Interest of £31,021 (2009 - £64,553) was charged on this loan, of which £5,978 (2009 - £nil) is outstanding at the year end and included within debtors. Interest is charged at 2.33% and the loan is repayable in quarterly installments of £100,000. Presspart Manufacturing Limited also purchased £15,938 of capital items from Doby Cleats Limited in the year (2009 - £nil).

During the year H&T Dongguan made recharges of £47,401 (2009 - £67,304) to Presspart Manufacturing Limited

During the year Presspart Manufacturing Limited sold goods of £1,353 (2009 - £966) and recharges of £510,330 (2009 - £189,547) to Nemo S A Nemo S A sold goods of £2,832 (2009 - £nil) and recharged £3,694 (2009 - £381) of expenses to Presspart Manufacturing Limited during the year Included within debtors at the year end is £nil (2009 - £17,009) due from Nemo S A

During the year Presspart Manufacturing Limited made a loan of £2,800,000 to Presspart Verwaltung. The loan was repaid in full in the year. Interest of £16,942 was charged on this loan

26	Reconciliation of operating profit to net cash inflow from operating activities	2010	2009
		£000	£000
	Operating profit	2,680	1,527
	Depreciation of tangible assets	1,037	918
	Loss on disposal of tangible assets	82	2
	(Increase)/decrease in stocks	(639)	491
	Increase in debtors	(500)	(115)
	Increase/(decrease) in creditors within one year	1,072	(548)
	Pension scheme non-cash movement	(138)	(130)
	Net cash inflow from operating activities	3,594	2,145

NOTES TO THE FINANCIAL STATEMENTS (continued) FOR THE YEAR ENDED 31 DECEMBER 2010

27	Analysis of net funds	1 January 2010	Cash flow	Other non- cash changes	31 December 2010
		£000	£000	£000	£000
	Net cash				
	Cash at bank and in hand	695	58		753
	Debt				
	Finance leases	(22)	7		(15)
	Net funds	673	65	-	738
28	Reconciliation of net cash flow to movemen	nt in net funds	i .	2010 £000	2009 £000
	Increase/(decrease) in cash in the year			58	(470)
	Cash inflow from decrease in debt and lease i	inancing		7	6
	Change in net debt resulting from cash flows			65	(464)
	New finance lease			-	(10)
	Movement in net funds in the year			65	(474)
	Opening net funds			673	1,147
	Closing net funds			738	673

29 Major non-cash transactions

There were no major non-cash transactions in the year