

MR01

Particulars of a charge



Companies House

157644/13

A fee is payable with this form
Please see 'How to pay' on the
last page

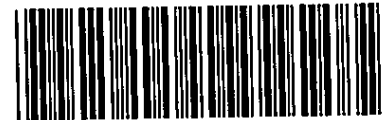
You can use the WebFiling service to file this form online
Please go to www.companieshouse.gov.uk

☒ **What this form is for**
You may use this form to register
a charge created or evidenced by
an instrument

☒ **What this form is NOT for**
You may not use this form to
register a charge where there is
an instrument. Use form MR08.

This form must be delivered to the Registrar for registration within
21 days beginning with the day after the date of creation of the charge.
If the form is delivered outside of the 21 days it will be rejected unless it is accompanied by a
court order extending the time for delivery

☒ You must enclose a certified copy of the instrument with this form. The copy must be
scanned and placed on the public record



LD7 29/04/2014 #47
COMPANIES HOUSE
"A35VQK43"
A05 15/04/2014 #131
COMPANIES HOUSE

1 Company details

Company number 0 7 9 5 0 0 4 1 ✓

Company name in full HAYDENS BAKERY LIMITED ✓

0005 For official use

→ Filling in this form
Please complete in typescript or in
bold black capitals

All fields are mandatory unless
specified or indicated by *

2 Charge creation date

Charge creation date d 1 1 m 0 4 y 2 0 1 4 ✓

3 Names of persons, security agents or trustees entitled to the charge

Please show the names of each of the persons, security agents or trustees
entitled to the charge

Name PNC FINANCIAL SERVICES UK LIMITED

Name

Name

Name

If there are more than four names, please supply any four of these names then
tick the statement below

☐ I confirm that there are more than four persons, security agents or
trustees entitled to the charge

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Particulars of a charge

4

Description

Please give a short description of any land (including buildings), ship, aircraft or intellectual property registered (or required to be registered) in the UK which is subject to this fixed charge or fixed security

Continuation page

Please use a continuation page if you need to enter more details

Description

5

Fixed charge or fixed security

Does the instrument include a fixed charge or fixed security over any tangible or intangible (or in Scotland) corporeal or incorporeal property not described above? Please tick the appropriate box

☒ Yes

☐ No

6

Floating charge

Is the instrument expressed to contain a floating charge? Please tick the appropriate box

☒ Yes Continue

☐ No Go to **Section 7**

Is the floating charge expressed to cover all the property and undertaking of the company?

☐ Yes

7

Negative Pledge

Do any of the terms of the charge prohibit or restrict the chargor from creating any further security that will rank equally with or ahead of the charge? Please tick the appropriate box

☒ Yes

☐ No

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Particulars of a charge

8

Trustee statement ¹

You may tick the box if the company named in Section 1 is acting as trustee of the property or undertaking which is the subject of the charge

☐

¹ This statement may be filed after the registration of the charge (use form MR06)

9

Signature

Please sign the form here

Signature

Signature

X Squire Sanders (UK) LLP

X

✓ This form must be signed by a person with an interest in the charge

MRO1

Particulars of a charge



Presenter information

We will send the certificate to the address entered below. All details given here will be available on the public record. You do not have to show any details here but, if none are given, we will send the certificate to the company's Registered Office address.

| | |
|---------------|-------------------------|
| Contact name | LAUREN PRIEST-STEPHENS |
| Company name | SQUIRE SANDERS (UK) LLP |
| Address | 7 DEVONSHIRE SQUARE |
| Post town | LONDON |
| County/Region | LONDON |
| Postcode | E C 2 M 4 Y H |
| Country | ENGLAND |
| DX | 136546 BISHOPSGATE 2 |
| Telephone | 020 7655 1000 |



Certificate

We will send your certificate to the presenter's address if given above or to the company's Registered Office if you have left the presenter's information blank.



Checklist

We may return forms completed incorrectly or with information missing.

Please make sure you have remembered the following:

- ☐ The company name and number match the information held on the public Register
- ☐ You have included a certified copy of the instrument with this form
- ☐ You have entered the date on which the charge was created
- ☐ You have shown the names of persons entitled to the charge
- ☐ You have ticked any appropriate boxes in Sections 3, 5, 6, 7 & 8
- ☐ You have given a description in Section 4, if appropriate
- ☐ You have signed the form
- ☐ You have enclosed the correct fee
- ☐ Please do not send the original instrument, it must be a certified copy



Important information

Please note that all information on this form will appear on the public record.



How to pay

A fee of £13 is payable to Companies House in respect of each mortgage or charge filed on paper.

Make cheques or postal orders payable to 'Companies House'



Where to send

You may return this form to any Companies House address. However, for expediency, we advise you to return it to the appropriate address below.

For companies registered in England and Wales
The Registrar of Companies, Companies House,
Crown Way, Cardiff, Wales, CF14 3UZ
DX 33050 Cardiff

For companies registered in Scotland
The Registrar of Companies, Companies House,
Fourth floor, Edinburgh Quay 2,
139 Fountainbridge, Edinburgh, Scotland, EH3 9FF
DX ED235 Edinburgh 1
or LP - 4 Edinburgh 2 (Legal Post)

For companies registered in Northern Ireland
The Registrar of Companies, Companies House,
Second Floor, The Linenhall, 32-38 Linenhall Street,
Belfast, Northern Ireland, BT2 8BG
DX 481 N R Belfast 1



Further information

For further information, please see the guidance notes on the website at www.companieshouse.gov.uk or email enquiries@companieshouse.gov.uk

This form is available in an alternative format. Please visit the forms page on the website at www.companieshouse.gov.uk



FILE COPY

CERTIFICATE OF THE REGISTRATION OF A CHARGE

Company number: 7950041

Charge code: 0795 0041 0005

The Registrar of Companies for England and Wales hereby certifies that a charge dated 11th April 2014 and created by HAYDENS BAKERY LIMITED was delivered pursuant to Chapter A1 Part 25 of the Companies Act 2006 on 29th April 2014.

Given at Companies House, Cardiff on 2nd May 2014

DX



Companies House



THE OFFICIAL SEAL OF THE
REGISTRAR OF COMPANIES

DATED 11 APRIL 2014

(1) PNC BUSINESS CREDIT
a trading style of PNC FINANCIAL SERVICES UK LIMITED
as PNC

- and -

(2) THE COMPANIES NAMED IN THIS DEED AS SECURITY OBLIGORS
as Security Obligors

Charge Over Plant and Machinery

We hereby certify that this is a
true and correct copy of the original
Dated 29 April 2014
Squire Sanders (UK) LLP
SQUIRE SANDERS (UK) LLP
7 DEVONSHIRE SQUARE
LONDON
EC2M 4YH

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THIS CHARGE OVER PLANT & MACHINERY is made on

11 APRIL 2014

BETWEEN

- (1) **PNC BUSINESS CREDIT** a trading style of **PNC FINANCIAL SERVICES UK LIMITED** a company registered in England and Wales with the number 07341483 and having its registered office at 8-14 The Broadway, Haywards Heath, West Sussex RH16 3AP for itself and in its capacity as Security Trustee for the Finance Parties ("PNC" and the "Security Trustee"), and
- (2) **THE COMPANIES LISTED IN SCHEDULE 1 TO THIS DEED** (the "Security Obligors")

IT IS AGREED as follows

1. DEFINITIONS AND INTERPRETATION

1.1 Definitions

In this Deed

- (a) terms defined in, or construed for the purposes of, the Master Facilities Agreement (as defined below) have the same meanings when used in this Deed (unless the same are otherwise defined in this Deed), and
- (b) the following terms have the following meanings

"ABL Insurances" means Inventory Insurances, P&M Insurances and Real Property Insurances and **"ABL Insurance"** means any policy of insurance falling within any of the definitions of Inventory Insurances, P&M Insurances and Real Property Insurances,

"Act" means the Law of Property Act 1925,

"Assigned Assets" means the Security Assets expressed to be assigned pursuant to clause 4.2 (*Security assignments*),

"Default" has the meaning given to Potential Event of Default in the Master Facilities Agreement,

"Insurances" means, save for the ABL Insurances, all policies of insurance (and all cover notes) which are at any time held by, or written in favour of, a Security Obligor or in which a Security Obligor from time to time has an interest,

"Master Facilities Agreement" means the master facilities agreement dated 16 July 2008 and made between (1) KBC Business Credit (a division of KBC Bank NV, to whom PNC is a successor in title) and (2) The Real Good Food Company plc and Renshawnapier Limited as the Obligor pursuant to which PNC has agreed to make certain accounts receivables facilities and certain asset based lending facilities available to the Obligor as amended and restated on 10 July 2009, 26 March 2010, 27 January 2011, 1 November 2011, 21 December 2012 and 13 June 2013 and as amended from time to time,

"Party" means a party to this Deed,

"P&M Insurances" means those policies of insurance (if any) specified in part 3 of schedule 2 (*Details of Security Assets*) and any other policies of insurance which may replace those policies of insurance,

"Receiver" means any receiver or receiver and manager appointed by PNC under this Deed,

"Secured Obligations" means all present and future obligations and liabilities (whether actual or contingent and whether owed jointly or severally or alone or in any other capacity whatsoever) of any member of the Group to PNC under or pursuant to any Finance Document (including all monies covenanted to be paid under this Deed), provided that no obligation or liability shall be included in the definition of "Secured Obligations" to the extent that, if it were so included, this Deed (or any part of it) would constitute unlawful financial assistance within the meaning of sections 677 to 683 of the Companies Act 2006,

"Security" means the Security Interests created by or pursuant to this Deed;

"Security Assets" means all property and assets from time to time mortgaged, charged or assigned (or expressed to be mortgaged, charged or assigned) by or pursuant to this Deed,

"Security Period" means the period beginning on the date of this Deed and ending on the date on which

- (a) all the Secured Obligations have been unconditionally and irrevocably paid and discharged in full,
- (b) the A/R Facility has been terminated according to its terms, and
- (c) PNC has no further commitment, obligation or liability under or pursuant to the Finance Documents,

"Specified P&M" means the P&M⁴ (if any) specified in part 1 of schedule 2 (*Details of Security Assets*) and any P&M acquired by a Security Obligor following the date of this Deed, and

1.2 Interpretation

- (a) Unless a contrary indication appears, any reference in this Deed to
 - (i) the **"Obligor"**, a **"Security Obligor"** or **"PNC"** shall be construed so as to include its successors in title, permitted assigns and permitted transferees,
 - (ii) **"this Deed"**, the **"Master Facilities Agreement"**, any other **"Finance Document"** or any other agreement or instrument shall be construed as a reference to this Deed, the Master Facilities Agreement, such other Finance Document or such other agreement or instrument as varied, amended, supplemented, extended, restated, novated and/or replaced in any manner from time to time (however fundamentally and even if any of the same increases the obligations of any member of the Group or provides for further advances),

- (iii) "assets" includes any present and future properties, revenues and rights of every description and includes uncalled capital,
- (iv) an Event of Default that is "continuing" shall be construed as meaning an Event of Default that has not been waived in writing by PNC, to the satisfaction of PNC and any waiver given by PNC shall only apply to the specific occurrence of the specific event referred to in such waiver,
- (v) "including" or "includes" means including or includes without limitation,
- (vi) "Secured Obligations" includes obligations and liabilities which would be treated as such but for the liquidation or dissolution of or similar event affecting any member of the Group,
- (vii) a provision of law is a reference to that provision as amended or re-enacted, and
- (viii) the singular includes the plural and vice versa
- (b) References to clauses, paragraphs and schedules are to be construed, unless otherwise stated, as references to clauses, paragraphs and schedules of and to this Deed and references to this Deed include its schedules
- (c) Clause and schedule headings are for convenience only and shall not affect the construction of this Deed
- (d) Each undertaking of any Security Obligor contained in this Deed must be complied with at all times during the Security Period
- (e) The terms of the other Finance Documents and of any side letters between any of the parties thereto in relation to any Finance Document are incorporated in this Deed to the extent required to ensure that any disposition of the property contained in this Deed is a valid disposition in accordance with section 2(1) of the Law of Property (Miscellaneous Provisions) Act 1989
- (f) If PNC reasonably considers that an amount paid by any Security Obligor to PNC under a Finance Document is capable of being avoided or otherwise set aside on the liquidation or administration of such Security Obligor, then that amount shall not be considered to have been irrevocably paid for the purposes of this Deed
- (g) The liabilities and obligations of each Security Obligor under this Deed shall be joint and several Each Security Obligor agrees to be bound by this Deed notwithstanding that any other Security Obligor which was intended to sign or be bound by this Deed did not so sign or is not bound by this Deed
- (h) The Parties intend that this document shall take effect as a deed notwithstanding the fact that a Party may only execute this document under hand

1.3 Third party rights

A person who is not a Party shall have no right under the Contracts (Rights of Third Parties) Act 1999 to enforce or enjoy the benefit of any term of this Deed

1.4 PNC as Security Trustee

- (a) All Security created by the Security Obligors in favour of the Security Trustee under or pursuant to this Deed shall be held by it as Security Trustee for the Finance Parties in accordance with their respective interests pursuant to the terms of the Master Facilities Agreement
- (b) Every obligation, undertaking and representation and warranty given to the Security Trustee under this Deed is given to it as Security Trustee for the Finance Parties in accordance with the terms of its appointment in the Master Facilities Agreement
- (c) The Finance Parties (other than the Security Trustee) agree by their acceptance of the benefit of this Deed that this Deed may be enforced on their behalf only by the action of the Security Trustee and that no other Finance Party shall have any right individually to seek to enforce or to enforce this Deed or realise the security to be granted hereby, it being understood and agreed that such rights and remedies may be exercised by the Security Trustee for the benefit of the Finance Parties upon the terms of this Deed

2. COVENANT TO PAY

2.1 Covenant to pay

Each Security Obligor, as principal obligor and not merely as surety, covenants in favour of PNC that it will pay and discharge the Secured Obligations from time to time when they fall due

2.2 Default interest

- (a) Any amount which is not paid under this Deed when due shall bear interest (both before and after judgment and payable on demand) from the due date until the date on which such amount is unconditionally and irrevocably paid and discharged in full on a daily basis at the rate and in the manner agreed in the Finance Document under which such amount is payable and, in the absence of such agreement, at the Default Rate from time to time
- (b) Default interest will accrue from day to day and will be compounded at such intervals as PNC states are appropriate

3. GRANT OF SECURITY

3.1 Nature of security

All Security Interests and dispositions created or made by or pursuant to this Deed are created or made

- (a) in favour of PNC,
- (b) with full title guarantee in accordance with the Law of Property (Miscellaneous Provisions) Act 1994, and
- (c) as continuing security for payment of the Secured Obligations

3.2 Qualifying floating charge

Paragraph 14 of schedule B1 to the Insolvency Act 1986 applies to any floating charge created by or pursuant to this Deed (and each such floating charge is a qualifying floating charge for the purposes of the Insolvency Act 1986)

4. FIXED SECURITY

4.1 Fixed charges

Each Security Obligor charges and agrees to charge all of its present and future right, title and interest in and to the following assets which are at any time owned by it, or in which it from time to time has an interest

- (a) by way of first fixed charge all Specified P&M and all future P&M acquired by any Security Obligor,
- (b) by way of first fixed charge the benefit of all contracts, licences and warranties relating to the Specified P&M,
- (c) by way of first fixed charge all P&M (not charged by clauses 4 1(a) and 4 1(b)), including but not limited to the P&M listed in part 2 of schedule 2 (*Details of Security Assets*) and the benefit of all contracts, licences and warranties relating to the same

4.2 Security assignments

Each Security Obligor assigns and agrees to assign absolutely (subject to a proviso for reassignment on redemption) all its present and future right, title and interest in and to

- (a) the P&M Insurances, all claims under the P&M Insurances and the proceeds of the P&M Insurances, and
- (b) the proceeds of sale of any Specified P&M,

To the extent that any Assigned Asset described in clauses 4 2(a) above is not assignable, the assignment which that clause purports to effect shall operate as an assignment of all present and future rights and claims of such Security Obligor to any proceeds of an Assigned Asset

4.3 Assigned Assets

PNC is not obliged to take any steps necessary to preserve any Assigned Asset, or to make any enquiries as to the nature or sufficiency of any payment received by it pursuant to this Deed

5. FLOATING CHARGE

Each Security Obligor charges and agrees to charge by way of first floating charge all of its present and future

- 5.1** P&M (wherever located) which are not effectively charged by way of first fixed mortgage or charge or assigned pursuant to clause 4 1 (*Fixed charges*), clause 4 2 (*Security assignments*) or any other provision of this Deed, and
- 5.2** (whether or not effectively so charged or assigned) P&M in Scotland.

6. CONVERSION OF FLOATING CHARGE

6.1 Conversion by notice

PNC may, by written notice to a Security Obligor, convert the floating charge created under this Deed into a fixed charge as regards all or any of P&M of such Security Obligor specified in the notice if

- (a) an Event of Default has occurred and is continuing, or
- (b) (acting reasonably) considers any Security Assets (whether or not those specified in the notice) to be in danger of being seized or sold under any form of distress, attachment, execution or other legal process or to be otherwise in jeopardy

6.2 Small companies

The floating charge created under this Deed by any Security Obligor shall not convert into a fixed charge solely by reason of a moratorium being obtained under the Insolvency Act 2000 (or anything done with a view to obtaining such a moratorium) in respect of such Security Obligor

6.3 Automatic conversion

The floating charge created under this Deed shall (in addition to the circumstances in which the same will occur under general law) automatically convert into a fixed charge

- (a) in relation to any Security Asset which is subject to a floating charge if
 - (i) such Security Obligor creates (or attempts or purports to create) any Security Interest on or over the relevant Security Asset without the prior written consent of PNC, or
 - (ii) any third party levies or attempts to levy any distress, execution, attachment or other legal process against any such Security Asset, and
- (b) over all Security Assets of a Security Obligor which are subject to a floating charge if an administrator is appointed in respect of such Security Obligor or PNC receives notice of intention to appoint such an administrator

7. CONTINUING SECURITY

7.1 Continuing security

The Security is continuing and will extend to the ultimate balance of the Secured Obligations regardless of any intermediate payment or discharge in whole or in part. This Deed shall remain in full force and effect as a continuing security for the duration of the Security Period.

7.2 Additional and separate security

This Deed is in addition to, without prejudice to, and shall not merge with, any other right, remedy, guarantee or Security Interest which PNC may at any time hold for any Secured Obligation.

7.3 Right to enforce

This Deed may be enforced against each or any Security Obligor without PNC first having recourse to any other right, remedy, guarantee or Security Interest held by or available to it

8. LIABILITY OF SECURITY OBLIGORS RELATING TO SECURITY ASSETS

Notwithstanding anything contained in this Deed or implied to the contrary, each Security Obligor remains liable to observe and perform all conditions and obligations assumed by it in relation to the Security Assets. PNC is under no obligation to perform or fulfil any such condition or obligation or to make any payment in respect of any such condition or obligation

9. ACCOUNTS

No monies at any time standing to the credit of any account (of any type and however designated) of any Security Obligor with PNC or in which any Security Obligor has an interest (and no rights and benefits relating thereto) shall be capable of being assigned to any third party

10. REPRESENTATIONS

10.1 General

Each Security Obligor makes the representations and warranties set out in this clause 10 to PNC

10.2 No Security Interests

Its Security Assets are, or when acquired will be, beneficially owned by such Security Obligor free from any Security Interest other than

- (a) as created by this Deed, and
- (b) as permitted by the Master Facilities Agreement

10.3 No avoidance

This Deed creates the Security Interests which it purports to create and is not liable to be avoided or otherwise set aside on the liquidation or administration of any Security Obligor or otherwise

10.4 Ownership of Security Assets

Each Security Obligor is the sole legal and beneficial owner of all the Security Assets identified against its name in schedule 2 (*Details of Security Assets*)

10.5 No proceedings pending or threatened

Each Security Obligor hereby gives the representation set out at paragraph 6(h) of Schedule 1 (*Common Terms*) of the Master Facilities Agreement as if the same were set out in this Deed, save that the reference to the Obligor is a reference to the relevant Security Obligor

10.6 Time when representations made

- (a) All the representations and warranties in this clause 10 are made by each Security Obligor on the date of this Deed and so long as any Advances or Facilities are Outstanding or available under the Master Facilities Agreement
- (b) Each representation or warranty deemed to be made after the date of this Deed shall be deemed to be made by reference to the facts and circumstances existing at the date the representation or warranty is deemed to be made

11. UNDERTAKINGS BY SECURITY OBLIGORS

11.1 Master Facilities Agreement

On the Commencement Date, and until the end of the Security Period, each Security Obligor hereby

- (a) gives the warranties and representations set out at paragraphs 6(a) to 6(f) inclusive, 6(i), 6(k), 6(l) and 6(o) of schedule 1 (*Common terms*) of the Master Facilities Agreement,
- (b) gives the covenants set out at paragraph 7 of schedule 1 (*Common terms*) of the Master Facilities Agreement, and
- (c) gives the undertakings set out at paragraphs 8(a) to 8(c) inclusive, 8(f), 8(g) and 8(k) of schedule 1 (*Common terms*) of the Master Facilities Agreement,

as if the same were set out in this Deed *mutatis mutandis* and (save for the reference to "Obligor" in paragraph 8(f)(ii)) references in those paragraphs to the "Obligor" are deemed to be references to the relevant Security Obligor and references to "this Deed" are deemed to be references to this Deed

11.2 Restrictions on dealing

No Security Obligor shall do or agree to do any of the following without the prior written consent of PNC

- (a) create or permit to subsist any Security Interest on any Security Assets except a Security Interest which is permitted by the Master Facilities Agreement,
- (b) sell, transfer, lease, lend or otherwise dispose of (whether by a single transaction or a number of transactions and whether related or not) the whole or any part of its interest in any Security Asset except for the sale at full market value of stock in trade in the usual course of trading as conducted by such Security Obligor at the Commencement Date

11.3 Security Assets generally

Each Security Obligor shall

- (a) permit PNC (or its designated representatives), on reasonable written notice
 - (i) access during normal office hours to any documents and records relating to the Security Assets, and

- (ii) to inspect, take extracts from, and make photocopies of, the same,
and to provide (at the expense of the Obligor), such clerical and other assistance which PNC may reasonably require to do this,
- (b) notify PNC of every notice, order, application, requirement or proposal given or made by any competent authority
 - (i) in relation to any Security Asset specified in schedule 2 (Details of Security Assets), immediately upon receipt, and
 - (ii) within 14 days of receipt of every notice, order, application, requirement or proposal given or made in relation to any Security Assets other than Security Asset specified in schedule 2 (Details of Security Assets)

and (if required by PNC) immediately provide it with a copy of the same and either (A) comply with such notice, order, application, requirement or proposal or (B) make such objections to the same as PNC may require or approve **PROVIDED ALWAYS** that notices in respect of limb (a) of the definition of Securities Rights shall be dealt with in accordance with clause 12 3(b)(i) above following the exercise by PNC of its rights in accordance with clause 12 7(b)(*Rights in respect of Charged Securities and Securities Rights*),
- (c) duly and punctually pay all rates, rents, Taxes, and other outgoings owed by it in respect of the Security Assets, and
- (d) in addition to any provisions of the Master Facilities Agreement or this Deed relating to specific Security Assets
 - (i) comply in all material respects with all obligations in relation to the Security Assets under any present or future law, regulation, order or instrument or under any bye-laws, regulations or requirements of any competent authority or other approvals, licences or consents,
 - (ii) comply with all material covenants and obligations affecting the Security Assets (or their manner of use),
 - (iii) not, except with the prior written consent of PNC, enter into any onerous or restrictive obligation affecting any Security Asset,
 - (iv) provide PNC with all information which it may reasonably request in relation to the Security Assets, and
 - (v) not do, cause or permit to be done anything which may in any way depreciate, jeopardise or otherwise prejudice the value or marketability of any Security Asset (or make any omission which has such an effect)

11.4 Specified P&M

Each Security Obligor undertakes that it is the owner, with full title guarantee, of the Specified P&M listed by its name in schedule 2 (*Details of Security Assets*) and in relation to that Specified P&M, that it shall at all times comply with paragraphs 6(b)(i), 6(b)(iii), 6(b)(iv), 6(f)(i), 6(g)(i) of schedule 4 (*P&M Facility terms and conditions*) to the Master Facilities Agreement as if those paragraphs were set out in this Deed mutatis mutandis and

references in those paragraphs and the definitions used in those paragraphs to the "Obligor" are deemed to be references to the relevant Security Obligor

11.5 Proceeds of the sale of Specified P&M

The Security Obligors undertake to deal with the proceeds of sale of the Security Assets referred to at clause 5 2(a) in accordance with the terms of the Master Facilities Agreement or otherwise, in accordance with the terms of any consent issued by PNC to a Security Obligor in relation to any such Security Asset

11.6 Insurance

In relation to P&M Insurance, the Security Obligor listed in part 2, of schedule 2 (*Details of Security Assets*) as holding the relevant P&M Insurance shall at all times comply with paragraphs 6(h) to 6(l) inclusive of schedule 4 (*P&M Facility terms and conditions*) to the Master Facilities Agreement as if the same were set out in this Deed and references to the "Obligor" in those paragraphs and the definitions used in those paragraphs are deemed to be references to the relevant Security Obligor

12. POWER TO REMEDY

12.1 Power to remedy

If at any time a Security Obligor does not comply with any of its obligations under this Deed, PNC (without prejudice to any other rights arising as a consequence of such non-compliance) shall be entitled (but not bound) to rectify that default. The relevant Security Obligor irrevocably authorises PNC and its employees and agents by way of security to do all things (including entering the property of such Security Obligor) which are necessary or desirable to rectify that default

12.2 Mortgagee in possession

The exercise of the powers of PNC under this clause 12 shall not render it liable as a mortgagee in possession

12.3 Monies expended

The relevant Security Obligor shall pay to PNC on demand any monies which are expended by PNC in exercising its powers under this clause 12, together with interest at the Default Rate from the date on which those monies were expended by PNC (both before and after judgment) and otherwise in accordance with clause 2 2 (*Default interest*)

13. WHEN SECURITY BECOMES ENFORCEABLE

13.1 When enforceable

This Security shall become immediately enforceable upon the occurrence of an Event of Default and shall remain so for so long as such Event of Default is continuing

13.2 Statutory powers

The power of sale and other powers conferred by section 101 of the Act (as amended or extended by this Deed) shall be immediately exercisable upon and at any time after the occurrence of any Event of Default and for so long as such Event of Default is continuing

13.3 Enforcement

After this Security has become enforceable, PNC may in its absolute discretion enforce all or any part of the Security in such manner as it sees fit

14. ENFORCEMENT OF SECURITY

14.1 General

For the purposes of all powers implied by statute, the Secured Obligations are deemed to have become due and payable on the date of this Deed. Sections 93 and 103 of the Act shall not apply to the Security. The statutory powers of leasing conferred on PNC are extended so as to authorise PNC to lease, make agreements for leases, accept surrenders of leases and grant options as PNC may think fit and without the need to comply with section 99 or 100 of the Act

14.2 Powers of PNC

- (a) At any time after the Security becomes enforceable, PNC may without further notice (unless required by law)
 - (i) (or if so requested by any Security Obligor by written notice at any time may) appoint any person or persons to be a receiver or receiver and manager of all or any part of the Security Assets and/or of the income of the Security Assets, and/or
 - (ii) appoint or apply for the appointment of any person who is appropriately qualified as administrator of a Security Obligor, and/or
 - (iii) exercise all or any of the powers conferred on mortgagees by the Act (as amended or extended by this Deed) and/or all or any of the powers which are conferred by this Deed on a Receiver, in each case without first appointing a Receiver or notwithstanding the appointment of any Receiver, and/or
 - (iv) exercise (in the name of any Security Obligor and without any further consent or authority of such Security Obligor) any voting rights and any powers or rights which may be exercised by the person(s) in whose name the Charged Investments are registered, or who is the holder of any of them
- (b) PNC is not entitled to appoint a Receiver in respect of any Security Assets of any Security Obligor which are subject to a charge which (as created) was a floating charge solely by reason of a moratorium being obtained under the Insolvency Act 2000 (or anything done with a view to obtaining such a moratorium) in respect of such Security Obligor

14.3 Redemption of prior mortgages

At any time after the Security has become enforceable, PNC may

- (a) redeem any prior Security Interest against any Security Asset, and/or
- (b) procure the transfer of that Security Interest to itself, and/or

- (c) settle and pass the accounts of the holder of any prior Security Interest and any accounts so settled and passed shall be conclusive and binding on each Security Obligor

All principal, interest, costs, charges and expenses of and incidental to any such redemption and/or transfer shall be paid by the relevant Security Obligor to PNC on demand

14.4 Privileges

Each Receiver and PNC is entitled to all the rights, powers, privileges and immunities conferred by the Act on mortgagees and receivers when such receivers have been duly appointed under the Act, except that section 103 of the Act does not apply

14.5 No liability

- (a) Neither PNC nor any Receiver shall be liable (i) in respect of all or any part of the Security Assets or (ii) for any loss or damage which arises out of the exercise or the attempted or purported exercise of, or the failure to exercise any of, its or his respective powers (unless such loss or damage is caused by its or his gross negligence or wilful misconduct)
- (b) Without prejudice to the generality of clause 14.5(a), neither PNC nor any Receiver shall be liable, by reason of entering into possession of a Security Asset, to account as mortgagee in possession or for any loss on realisation or for any default or omission for which a mortgagee in possession might be liable

14.6 Protection of third parties

No person (including a purchaser) dealing with PNC or any Receiver or its or his agents will be concerned to enquire

- (a) whether the Secured Obligations have become payable, or
- (b) whether any power which PNC or the Receiver is purporting to exercise has become exercisable, or
- (c) whether any money remains due under any Finance Document, or
- (d) how any money paid to PNC or to the Receiver is to be applied

15. RECEIVER

15.1 Removal and replacement

PNC may from time to time remove any Receiver appointed by it (subject, in the case of an administrative receivership, to section 45 of the Insolvency Act 1986) and, whenever it may deem appropriate, may appoint a new Receiver in the place of any Receiver whose appointment has terminated

15.2 Multiple Receivers

If at any time there is more than one Receiver of all or any part of the Security Assets and/or the income of the Security Assets, each Receiver shall have power to act individually (unless otherwise stated in the appointment document)

15.3 Remuneration

Any Receiver shall be entitled to remuneration for his services at a rate to be fixed by agreement between him and PNC (or, failing such agreement, to be fixed by PNC)

15.4 Payment by Receiver

Only monies actually paid by a Receiver to PNC in relation to the Secured Obligations shall be capable of being applied by PNC in discharge of the Secured Obligations

15.5 Agent of Security Obligors

Any Receiver shall be the agent of the Security Obligor in respect of which it is appointed. Such Security Obligor shall (subject to the Companies Act 2006 and the Insolvency Act 1986) be solely responsible for his acts and defaults and for the payment of his remuneration. PNC shall incur no liability (either to such Security Obligor or to any other person) by reason of the appointment of a Receiver or for any other reason.

16. POWERS OF RECEIVER

16.1 General powers

Any Receiver shall have

- (a) all the powers which are conferred by the Act on mortgagees in possession and receivers appointed under the Act,
- (b) (whether or not he is an administrative receiver) all the powers which are listed in schedule 1 of the Insolvency Act 1986, and
- (c) all powers which are conferred by any other law conferring power on receivers

16.2 Additional powers

In addition to the powers referred to in clause 16.1 (*General powers*), a Receiver shall have the following powers

- (a) to take possession of, collect and get in all or any part of the Security Assets and/or income in respect of which he was appointed,
- (b) to manage the Security Assets and the business of any Security Obligor as he thinks fit,
- (c) to redeem any security and to borrow or raise any money and secure the payment of any money in priority to the Secured Obligations for the purpose of the exercise of his powers and/or defraying any costs or liabilities incurred by him in such exercise,
- (d) to sell or concur in selling, leasing or otherwise disposing of all or any part of the Security Assets in respect of which he was appointed without the need to observe the restrictions imposed by section 103 of the Act. Fixtures may be severed and sold separately from the Real Property containing them, without the consent of any Security Obligor. The consideration for any such transaction may consist of cash, debentures or other obligations, shares, stock or other valuable consideration (and the amount of such consideration may be dependent upon profit or turnover or be

determined by a third party) Any such consideration may be payable in a lump sum or by instalments spread over such period as he thinks fit,

- (e) to alter, improve, develop, complete, construct, modify, refurbish or repair any building or land and to complete or undertake or concur in the completion or undertaking (with or without modification) of any project in which any Security Obligor was concerned or interested before his appointment (being a project for the alteration, improvement, development, completion, construction, modification, refurbishment or repair of any building or land),
- (f) to carry out any sale, lease or other disposal of all or any part of the Security Assets by conveying, transferring, assigning or leasing the same in the name of the relevant Security Obligor and, for that purpose, to enter into covenants and other contractual obligations in the name of, and so as to bind, such Security Obligor,
- (g) to take any such proceedings (in the name of any of the relevant Security Obligors or otherwise) as he shall think fit in respect of the Security Assets and/or income in respect of which he was appointed (including proceedings for recovery of rent or other monies in arrears at the date of his appointment),
- (h) to enter into or make any such agreement, arrangement or compromise as he shall think fit,
- (i) to insure, and to renew any insurances in respect of, the Security Assets as he shall think fit (or as PNC shall direct),
- (j) to appoint and employ such managers, officers and workmen and engage such professional advisers as he shall think fit (including, without prejudice to the generality of the foregoing power, to employ his partners and firm),
- (k) to form one or more Subsidiaries of any Security Obligor, and to transfer to any such Subsidiary all or any part of the Security Assets,
- (l) to operate any rent review clause in respect of any Real Property in respect of which he was appointed (or any part thereof) and to apply for any new or extended lease, and
- (m) to
 - (i) give valid receipts for all monies and to do all such other things as may seem to him to be incidental or conducive to any other power vested in him or necessary or desirable for the realisation of any Security Asset,
 - (ii) exercise in relation to each Security Asset all such powers and rights as he would be capable of exercising if he were the absolute beneficial owner of the Security Assets, and
 - (iii) use the name of any Security Obligor for any of the above purposes

17. APPLICATION OF PROCEEDS

17.1 Application

All monies received by PNC or any Receiver after the Security has become enforceable shall (subject to the rights and claims of any person having a security ranking in priority to the Security) be applied in the following order

- (a) first, in satisfaction of, or provision for, all costs, charges and expenses incurred, and payments made by PNC or any Receiver and of all remuneration due to the Receiver in connection with this Deed or the Security Assets,
- (b) secondly, in or towards satisfaction of the remaining Secured Obligations, and
- (c) thirdly, in payment of any surplus to any Security Obligor or other person entitled to it

17.2 Contingencies

If the Security is enforced at a time when no amounts are due under the Finance Documents (but at a time when amounts may become so due), PNC or a Receiver may pay the proceeds of any recoveries effected by it into a blocked suspense account

18. SET-OFF

18.1 Set-off

- (a) PNC may (but shall not be obliged to) set off any obligation (contingent or otherwise under the Finance Documents or which has been assigned to PNC) against any obligation (whether or not matured) owed by PNC to the Security Obligor, regardless of the place of payment, booking branch or currency of either obligation
- (b) If the obligations are in different currencies, PNC may convert either obligation at a market rate of exchange in its usual course of business for the purpose of the set-off
- (c) If either obligation is unliquidated or unascertained, PNC may set off in an amount estimated by it in good faith to be the amount of that obligation

18.2 Time deposits

Without prejudice to clause 19 1(*Set-off*) if any time deposit matures on any account which any Security Obligor has with PNC at a time when

- (a) this Security has become enforceable, and
- (b) no Secured Obligation is due and payable,
- (c) such time deposit shall automatically be renewed for such further maturity as PNC in its absolute discretion considers appropriate unless PNC otherwise agrees in writing

19. DELEGATION

Each of PNC and any Receiver may delegate, by power of attorney (or in any other manner) to any person, any right, power or discretion exercisable by it under this Deed upon any terms

(including power to sub-delegate) which it may think fit. Neither PNC nor any Receiver shall be in any way liable or responsible to any Security Obligor for any loss or liability arising from any act, default, omission or misconduct on the part of any such delegate or sub-delegate

20. FURTHER ASSURANCES

20.1 Further action

Each Security Obligor shall, at its own expense, promptly take whatever action PNC or a Receiver may require for

- (a) creating, perfecting or protecting the Security Interests intended to be created by this Deed, and
- (b) facilitating the realisation of any Security Asset or the exercise of any right, power or discretion exercisable by PNC or any Receiver or any of its or his delegates or sub-delegates in respect of any Security Asset,

including the execution of any transfer, conveyance, assignment or assurance of any property whether to PNC or to its nominees, the giving of any notice, order or direction and the making of any registration which in any such case PNC may think expedient

20.2 Specific security

Without prejudice to the generality of clause 20 1 (*Further action*), each Security Obligor shall forthwith at the request of PNC execute a legal mortgage, charge, assignment, assignation or other security over any Security Asset which is subject to or intended to be subject to any fixed security created by this Deed in favour of PNC in such form as PNC may require

21. POWER OF ATTORNEY

Each Security Obligor, by way of security, irrevocably and severally appoints PNC, each Receiver and any of its or his delegates or sub-delegates to be its attorney to take any action which such Security Obligor is obliged to take under this Deed, including under clause 20 (*Further assurances*) Each Security Obligor ratifies and confirms whatever any attorney does or purports to do pursuant to its appointment under this clause

22. PAYMENTS

22.1 Payments

Subject to clause 22 2 (*Gross-up*), all payments to be made by a Security Obligor in respect of this Deed shall be made

- (a) in immediately available funds to the credit of such account as PNC may designate, and
- (b) without (and free and clear of, and without any deduction for or on account of)
 - (i) any set-off or counterclaim, or

- (ii) except to the extent compelled by law, any deduction or withholding for or on account of Tax

22.2 Gross-up

If any Security Obligor is compelled by law to make any deduction or withholding from any sum payable under this Deed to PNC, the sum so payable by such Security Obligor shall be increased so as to result in the receipt by PNC of a net amount equal to the full amount expressed to be payable under this Deed

22.3 Master Facilities Agreement

Without prejudice to the provisions of clause 2 (*Covenant to pay*) and each Security Obligor's obligations in accordance with this Deed, PNC may at any time discharge a Security Obligor's obligation to make payment of any sums due by a Security Obligor to PNC by debiting such sum to any account held by PNC in relation to the Obligor

23. STAMP DUTY

Each Security Obligor shall

- 23.1 pay all present and future stamp, registration and similar Taxes or charges which may be payable, or determined to be payable, in connection with the execution, delivery, performance or enforcement of this Deed or any judgment given in connection therewith, and
- 23.2 indemnify PNC and any Receiver on demand against any and all costs, losses or liabilities (including, without limitation, penalties) with respect to, or resulting from, its delay or omission to pay any such stamp, registration and similar Taxes or charges

24. COSTS AND EXPENSES

24.1 Transaction and amendment expenses

Each Security Obligor shall promptly on demand pay to PNC the amount of all reasonable costs, charges and expenses (including, without limitation, reasonable legal fees, valuation, accountancy and consultancy fees (and any VAT or similar Tax thereon)) incurred by PNC in connection with

- (a) the negotiation, preparation, printing, execution, registration, perfection and completion of this Deed, the Security or any document referred to in this Deed, or
- (b) any actual or proposed amendment or extension of, or any waiver or consent under, this Deed

24.2 Enforcement and preservation costs

Each Security Obligor shall promptly on demand pay to PNC and any Receiver the amount of all costs, charges and expenses (including (without limitation) legal fees (and any VAT or similar Tax thereon)) incurred by any of them in connection with the enforcement, exercise or preservation (or the attempted enforcement, exercise or preservation) of any of their respective rights under this Deed or any document referred to in this Deed or the Security (including all remuneration of the Receiver)

25. CURRENCIES

25.1 Conversion

All monies received or held by PNC or any Receiver under this Deed may be converted from their existing currency into such other currency as PNC or the Receiver considers necessary or desirable to cover the obligations and liabilities comprised in the Secured Obligations in that other currency at the Spot Rate of Exchange. Each Security Obligor shall indemnify PNC against all costs, charges and expenses incurred in relation to such conversion. Neither PNC nor any Receiver shall have any liability to any Security Obligor in respect of any loss resulting from any fluctuation in exchange rates after any such conversion.

25.2 Currency indemnity

No payment to PNC (whether under any judgment or court order or in the liquidation, administration or dissolution of any Security Obligor or otherwise) shall discharge the obligation or liability of any Security Obligor in respect of which it was made, unless and until PNC shall have received payment in full in the currency in which the obligation or liability was incurred and, to the extent that the amount of any such payment shall on actual conversion into such currency fall short of such obligation or liability expressed in that currency, PNC shall have a further separate cause of action against any Security Obligor and shall be entitled to enforce the Security to recover the amount of the shortfall.

26. INDEMNITY

Each Security Obligor shall indemnify PNC, any Receiver and any attorney, agent or other person appointed by PNC under this Deed and PNC's officers and employees (each an "**Indemnified Party**") on demand against any cost, loss, liability or expense (however arising) incurred by any Indemnified Party as a result of or in connection with

- (a) anything done or omitted in the exercise or purported exercise of the powers contained in this Deed,
- (b) the Security Assets or the use or occupation of them by any person (including any Environmental Claim), or
- (c) any breach by any Security Obligor of any of its obligations under this Deed.

27. MISCELLANEOUS

27.1 Appropriation and suspense account

- (a) PNC may apply all payments received in respect of the Secured Obligations in reduction of any part of the Secured Obligations as it thinks fit. Any such appropriation shall override any appropriation by any Security Obligor.
- (b) All monies received, recovered or realised by PNC under, or in connection with, this Deed may at the discretion of PNC be credited to a separate interest bearing suspense account for so long as PNC determines (with interest accruing thereon at such rate, if any, as PNC may determine for the account of the relevant Security Obligor) without PNC having any obligation to apply such monies and interest or any part thereof in or towards the discharge of any of the Secured Obligations.

27.2 New accounts

If PNC receives, or is deemed to be affected by, notice, whether actual or constructive, of any subsequent Security Interest affecting any Security Asset and/or the proceeds of sale of any Security Asset or the Guarantee ceases to continue in force, it may open a new account or accounts for any Security Obligor. If it does not open a new account, it shall nevertheless be treated as if it had done so at the time when it received or was deemed to have received such notice. As from that time all payments made to PNC will be credited or be treated as having been credited to the new account and will not operate to reduce any amount of the Secured Obligations.

27.3 Changes to the Parties

- (a) No Security Obligor may assign any of its rights under this Deed.
- (b) PNC may assign or transfer all or any part of its rights under this Deed. Each Security Obligor shall, immediately upon being requested to do so by PNC, enter into such documents as may be necessary or desirable to effect such assignment or transfer.

27.4 Memorandum and articles

Each Security Obligor certifies that the Security does not contravene any of the provisions of the memorandum or articles of association of that Security Obligor.

27.5 Amendments and waivers

Any provision of this Deed may be amended only if PNC and the Security Obligors so agree in writing and any breach of this Deed may be waived before or after it occurs only if PNC so agrees in writing. A waiver given or consent granted by PNC under this Deed will be effective only if given in writing and then only in the instance and for the purpose for which it is given.

27.6 Calculations and certificates

A certificate of PNC specifying the amount of any Secured Obligation due from a Security Obligor (including details of any relevant calculation thereof) shall be prima facie evidence of such amount against each Security Obligor in the absence of manifest error.

27.7 Waiver, rights and remedies

No failure to exercise, nor any delay in exercising, on the part of PNC, any right or remedy under this Deed shall operate as a waiver, nor shall any single or partial exercise of any right or remedy prevent any further or other exercise or the exercise of any other right or remedy. The rights and remedies provided are cumulative and not exclusive of any rights or remedies provided by law.

28. NOTICES

28.1 Communications in writing

The provisions of paragraphs 24(a) to 24(c) inclusive of schedule 1 (*Common Terms*) of the Master Facilities Agreement shall apply to this Deed as if the same were set out in this Deed, provided that

- (a) reference to "**each Party**" shall be deemed to be references to each party to this Deed; and
- (b) references to the "**Obligor**" shall be deemed to be references to each Security Obligor

28.2 Electronic communications

No communication to be made under this Deed shall be made electronically

28.3 Agent for service

Each Security Obligor (other than the Obligor) by its execution of this Deed irrevocably appoints the Obligor to act on its behalf as its agent in relation to the Finance Documents and irrevocably authorises

- (a) the Obligor on its behalf to supply all information concerning itself contemplated by this Deed to PNC and to give all notices and instructions to make such agreements and to effect the relevant amendments, supplements and variations capable of being given, made or effected by any Security Obligor notwithstanding that they may affect the Security Obligor, without further reference to or the consent of that Security Obligor, and
- (b) PNC to give any notice, demand or other communication to be given to that Security Obligor pursuant to the Finance Documents to the Obligor,

and in each case the Security Obligor shall be bound as though the Security Obligor itself had given the notices and instructions or executed or made the agreements or effected the amendments, supplements or variations, or received the relevant notice, demand or other communication

29. PARTIAL INVALIDITY

All the provisions of this Deed are severable and distinct from one another and if at any time any provision is or becomes illegal, invalid or unenforceable in any respect under any law of any jurisdiction, neither the legality, validity or enforceability of any of the remaining provisions nor the legality, validity or enforceability of such provision under the law of any other jurisdiction will in any way be affected or impaired

30. RELEASE

Upon the expiry of the Security Period (but not otherwise) PNC shall, at the request and cost of the Security Obligors, take whatever action is necessary to release or re-assign (without recourse or warranty) the Security Assets from the Security

31. COUNTERPARTS

This Deed may be executed in any number of counterparts, and this has the same effect as if the signatures (and seals, if any) on the counterparts were on a single copy of this Deed

32. GOVERNING LAW

This Deed is governed by English law and the courts of England and Wales shall have jurisdiction to settle any dispute arising out of this Deed

IN WITNESS of which this Deed has been duly executed by each Security Obligor as a deed and duly executed by PNC and has been delivered on the first date specified on page 1 of this Deed

SCHEDULE 1

Security Obligors

| Company name | Company number |
|------------------------|-----------------------|
| Renshawnapier Limited | 01665672 |
| Haydens Bakery Limited | 07950041 |

SCHEDULE 2

Details of Security Assets

Part 1 - Specified P&M

Part A Renshawnapier Limited

1 Ripley Drive, Normanton, Wakefield, West Yorkshire WF6 1RY

Quantity Details

Blending Room

- | | |
|---|---|
| 1 | Gutteridge Bulkflo 1500 x 750mm portable stainless steel hopper, Serial No 0560367-1-1 year 2009, 4 tonne per hour capacity |
|---|---|

Brown Sugars Area

Brown Industrial line, capacity 4 5 tons per hour, comprising

- | | |
|---|---|
| 1 | Gantry bag lifter with Morris pendant controlled chain and motor hoist, SWL 1000 Kg |
| 1 | Hopper loader with rotary valve |
| 1 | Russell vibratory compact sieve |
| 1 | Enclosed motorised bucket elevator, with discharge, chains and buckets, upgraded October 2010 |
| 1 | Tawi VM160 60kg vacuum assisted bag lift, Serial No 14481, with 3m jib (2009) |
| 1 | Mettler Toledo Safeline pass through metal detector, Serial No 7773 (11/2006) (Off Line) |
| 1 | Fischbein portable bag closer, Serial No 911069F, Year 2009 |
| | Ceia T/21F-550300-0067 Pass Through Metal Detector Serial No 31200248067 (2013) |

Sandiacre line, comprising

- | | |
|---|--|
| 1 | Modu Load stainless steel vacuum hopper loader |
| 1 | Stainless steel vacuum hopper loader |
| 1 | Twin section delivery hopper with Russell Compact sieve |
| 1 | Stainless steel motorised continuous belt transfer conveyor, 400mm x 2 0m approx, with discharge chute |
| 1 | Ishida CCW-RZ-214W-S/30WP fourteen station batch weigher, Serial No 21710, Job No 93/1246, year 1994, with discharge and ancillary items |
| 1 | Sandiacre Packaging Machinery TG320L vertical form fill seal machine and BTM 250 block top machine, Serial No 2622 & s/n 2937, year 2003, capacity 40 Kg/min (1 Kg |

bags), with control panel and ancillary items

- 1 Motorised inclined continuous belt transfer conveyor, with inline guides
- 1 Stainless steel motorised continuous slat belt transfer conveyor
- 1 Mettler Toledo Safeline 50H pass-through metal detector, aperture size 300 x 170mm, with motorised continuous belt conveyor, 1 0m approx
- 1 Mettler Toledo Garvens S3 checkweigher, Serial No 3300 4727, year 2006, capacity 6000g, with twin reject station
- 1 Stainless steel motorised accumulator/take off carousel
- 1 MAF CM1000-3 carton erector, Serial No 901195, year 1995, with control panel, Nordson glue unit and ancillary items
- 1 Domino A300 inkjet printer, with printing head
- 1 MAF SBP 4-54 'Straffpacker' film wrapper with infeed conveyor, Serial No 1733-1195, year 1995
- 1 MAF ST-C-54 electrically heated pass-through shrink wrap tunnel, Serial No 17331195, year 1995

Bran & Luebbe line, comprising

- 1 Single section manual dump station
- 1 Bran & Luebbe stainless steel hopper loader, with agitator, twin metering augers and enclosed screw conveyor
- 1 Eclipse Magnets high intensity magnetic separator
- 1 Horizontal motorised mixer, 500mm dia x 2 1m approx, with discharge BB25 & BB26
- 2 T Giusti & Son Ltd stainless steel jacketed & heated 150 gallon mixing vessels, Serial No 6188, year 1976, Test Pressure 60 lbs/in², Working Pressure 40 lbs/in², with bund and ancillary items
- 1 Bran & Luebbe dosing & pumping station serving mixer
- 1 Enclosed motorised screw conveyor
- 1 Goring Kerr 2300 conveyor mounted pass through metal detector, Serial No 57144 year 1999 (in 5KG Room)
- 1 Cotswold Mechanical Type LW6000 Linea Weigh Station Serial No 61131001 (2013)

White Sugars Area

Fawema 4 line, comprising

- 1 Spiroflow tote station No 1, Serial No 0710514, year 2008, with model 90 conveyor and agitator, 6FIBC discharger, pendant controlled electric chain hoist, control panels, gantry framework, drive motor and ancillary items
 - 1 Spiroflow tote station No 2, Serial No 0710514, year 2008, with model 90 conveyor and agitator, 6FIBC discharger, pendant controlled electric chain hoist, control panels, gantry framework, drive motor and ancillary items
 - 1 Russell 17900 vibratory compact sieve, Serial No JT 889, year 2008, with discharge, cyclone filter and structured steel framework
 - 1 Stainless steel discharge chute with 2 - cross feed augers
 - 1 Fawema FA-118M automatic bag filling and closing machine, Serial No A201545, Machine No RN 21317, year 2007 capacity 60 bags per minute (1 Kg bags), comprising four station take off head, 2 - depositors, creasing & closing, trimming with discharge, folding, forming and sealing with Nordson Problue 7 hot melt gluing system, 60 station carousel conveyor, take off conveyor, control panels and ancillary items
 - 1 Mettler Toledo Safeline 200 x 350mm pass through metal detector with continuous belt conveyor
 - 1 Mettler Toledo Garvens S3 checkweigher, with motorised continuous belt conveyor, Serial No 33005675, year 2008, capacity 3000g
 - 1 Twin pusher reject station, with motorised continuous belt conveyor
 - 1 Domino A300 inkjet printer, Serial No N8A07810 with printing head (offline) White No1
 - 1 Domino A300 inkjet printer, Serial No N3811533 with printing head year 2009 (offline)
 - 1 Fawema UP-4P/B12 film wrapping machine, Serial No A201545, Machine No RN2132Y, year 2007
 - 1 T600 electrically heated pass-through shrink wrap tunnel, Serial No 32205, year 2007 with Motorised outfeed roller conveyor, 550mm x 1 0m approx
 - 1 Logopak 515F single station thermal label printer and applicator, Serial No 207 0557, year 2007, with motorised transfer roller conveyor
 - 1 Ro-ber Industrierobotor GmbH FP100 robotic palletising system comprising pack rotating arm, pushing arm, robotic) pick-and-place unit, automatic pallet load and unloader,) motorised roller transfer conveyor (feeding central) palletising system), control panels, safety cage and ancillary items
- Fawema line 3, comprising**
- 1 Mild steel hopper, capacity 750 Kg, with rotary valve, reverse jet filter and Fike flameless explosion venting
 - 1 Farleygreens Sievemaster vibratory sieve with discharge and structural steel framework

- 1 Stainless steel hopper with twin discharge
- 1 Fawema FA- 118/IR automatic bag filling and closing machine, Machine No 11876, year 2001, capacity 60 bags per minute (1 Kg bags), comprising paper) unwind station with tensioners, guides and inline printer and) Markem Smart Date 2 controller, forming, cutting and) gluing, 2 depositors, creasing & closing, trimming with) discharge, folding & sealing with Nordson Series 3100V hot) melt gluing system, carousel conveyor, take off conveyor, control panels and ancillary items
- 1 Garvens VS3 checkweigher, with split motorised continuous transfer conveyor, Serial No 131276, year 2001, with single arm reject station
- 1 Thermo Goring Kerr Concept 400 pass-through metal detector, aperture size 250 x 250mm approx, Serial No 60241, year 2001, with continuous belt transfer conveyor and single arm reject station
- 1 Motorised single lane continuous slat conveyor, with guides, 115mm x 7 0m approx
- 1 Enclosed motorised three lane transfer/diverter conveyor
- 1 Motorised transfer continuous belt static roller conveyor, 420mm x 8 0m approx
- 1 Ling System motorised single lane continuous slat conveyor, with guides, 160mm x 5 0m approx, Serial No LA9661, year 2001
- 1 Meypack Doboy SW60W film wrapping machine, Serial No 856280, year 1998
- 1 Meypack Doboy ST 7840 electrically heated pass-through shrink wrap tunnel, Serial No 858014, year 1998
- 1 Logopak 515F single station thermal label printer and applicator, Serial No 207 0197, year 2007, with motorised transfer roller conveyor
- Fawema line 2 (6.5 tonnes per hour), comprising**
- 1 Stainless steel hopper, capacity 900 Kg, with rotary valve, reverse jet filter, Fike flameless explosion venting and magnetic separator
- 1 Vibratory sieve with discharge and structural steelwork
- 1 Stainless steel hopper
- 1 Fawema FA35 3/2 automatic bag filling and sealing machine, Serial No 2141, Machine No SN10113, year 2006, capacity 100-110 bags per minute (1 Kg bags), comprising) three lane bag feed system, 3 - VD100 depositors, creasing) & closing, PL/K 35-3, forming, trimming (with discharge) and) sealing with Nordson Problue 7 hot melt gluing system,) motorised conveyor, Plattenband motorised takeoff conveyor, control panels and ancillary items
- 1 Garvens 50H pass-through metal detector, aperture size 250 x 250mm approx, with continuous belt transfer conveyor
- 1 Mettler Toledo Garvens S3 checkweigher, with motorised continuous belt transfer

conveyor, Serial No 33004 381, year 2006 with Twin arm reject station

- 1 No 4 Domino A300 inkjet printer, Serial No N3A09293 with printing head (offline)
- 1 No 2 Domino A300 inkjet printer, Serial No 3A07811 with printing head (offline)
- 1 Motorised single lane continuous slat conveyor with guides, 115mm x 5 0m approx
- 1 Enclosed motorised three lane transfer/diverter conveyor
- 1 Motorised three lane continuous static roller belt transfer conveyor, 450mm x 9 0m approx
- 1 Shrink Wrap Shrink Wrap Machine, Plate Not Visible Installed 2013 with Infeed Conveyor and Associated Equipment
- Fawema 2&3 palletising system, pallet changeover system and stretch wrapping line comprising,
- 1 Ro-Ber Industrieroboter GmbH FP100 robotic palletising system with pack rotating arm, pushing arm,) robotic pick-and -place unit, auto load & unloader, control panels, safety cage and ancillary items (Fawema 3)
- 1 Ro-Ber Industrieroboter GmbH FP100 robotic palletising system comprising pushing arm, robotic pick-and-place unit,) auto load & unloader, control panels, safety cage and ancillary items (Fawema 2)
- 1 Twin motorised roller conveyor pallet transfer bogey on surface mounted tracks
- 1 Motorised roller transfer conveyor
- 1 Motorised swivel base roller transfer conveyor
- 1 Motorised roller transfer conveyor
- 1 Robopac Sistemı Genesis HSTI automatic pallet wrapping system Serial No 490511 0356 (2006) with motorised roller outfeed conveyor
- 1 Motorised swivel base roller transfer conveyor
- 4 Palomat Basic pallet infeed magazines with motorised roller conveyors
- 1 Robopac Ecoplat DPS stretch wrapper Serial No KN/102746 (2011)
- Fawema 1 line, comprising**
- 1 Gericke type 50 compressed air loading system, Fab No 50 2014, year 1992, with hopper feed, controls, pipework and ancillary items (Located in Tower Base)
- 1 Mild steel hopper, capacity 500 Kg, with slide valve, 2 reverse jet filters and structural steelwork
- 1 Mild steel hopper with single discharge

- 1 Fawema PLK10 200/S automatic bag filling and closing machine, Serial No 22255, year 1994, capacity 50 bags per minute (1 Kg bags), comprising paper unwind station with tensioners, guides and inline printer with Markem Smart) Date 2 controller, forming, cutting & gluing, single depositor,) creasing & closing, trimming with discharge, folding and) sealing with Nordson Problue 4 hot melt gluing system, s/n) SA03K05025, 29 station transfer conveyor, motorised) continuous belt take off conveyor, Nexcom Hassia touch screen, control panels and ancillary items
- 1 Graseby Goring Kerr pass-through metal detector, with motorised continuous belt transfer conveyor and single arm reject station
- 1 Graseby Best D30 checkweigher, Serial No B 3417, with split motorised continuous belt transfer conveyor
- 1 Shrinkwrap throughfeed shrinkwrap machine, Serial No 17008, year 2010
- 1 Motorised L-shaped single lane continuous slat transfer conveyor, with guides
- 1 Motorised continuous belt transfer conveyor, diverter and waiting system
- 1 Moncon 2000 Series palletisation system, Serial No 132/515 year 1994 comprising single arm push loader, single arm pull loader,) elevating transfer table, stacker, paper sheet pick-and-place) unit, pallet changeover, motorised outfeed conveyor, safety cage and ancillary items
- 1 PAL Pallet Wrapper Model 2000 Serial No 2000-95081841
- 1 Domino A-Series Plus Inkjet Printer, Model No A3004 Serial No ASP00055959 (2013)

Industrial Room

Whites Industrial line (Castor Sugar), year 1994, comprising:

- 1 Mild steel twin chamber hopper, capacity 750 Kg, with reverse jet filter and discharge
- 1 Richard Simon & Sons enclosed weigh pan, Serial No 21108, capacity 50 Kg, Min load 10 Kg, with twin discharge
- 1 Richard Simon/Graseby metal detector with twin discharge and associated valves
- 1 Single jumbo bagging station with Simon RS2 weigh head and platform scale
- 1 Richard Simon bagging station with Graseby metal detector, bag clamps, weigh cells and ancillary items
- 1 Avery Berkel platform weigh scales
- 1 Fischbein bag closer
- 1 Motorised continuous belt transfer conveyor

Whites Industrial line (Icing Sugar), year 1994, comprising:

- 1 Mild steel hopper, capacity 900 Kg, with vacuum feed system and Donaldson Torit DCE dust extraction system
- 1 Solitec Handling Ltd stainless steel vibratory bin bottom activator
- 1 Eriez Magnetics magnetic separator
- 1 Enclosed motorised screw conveyor with end and bottom discharge, with additional enclosed motorised screw conveyor below
- 1 Richard Simon & Sons enclosed weigh pan, Machine No 21109, Max capacity 50 Kg, Min Load 10 Kg, with twin discharge
- 1 Richard Simon/Graseby metal detector with twin discharge and ancillary valves
- 1 Richard Simon bagging station with Graseby metal detector, bag clamp, weigh cells, dust extraction and ancillary items
- 1 Avery Berkel platform weigh scale
- 1 Fischbein bag closer
- 1 Motorised continuous belt transfer conveyor
- 1 DCE Dalmatic D60 dust extraction system

IBC Station, year 2000, comprising:

- 2 Pendant controlled electric chain hoists, with gantry
- 1 Flomat Bagfilla stainless steel hopper loader, Serial No F1109-2 with manual loading hatch
- 1 Flomat Bag Filla stainless steel hopper loader, Serial No F1109-1
- 2 Applied Variation Ltd enclosed vibratory transfer conveyors, 1 8m long approx
- 1 Stainless steel hopper loader with reverse jet filtration system and Clyde Dense feed compressed air pot, distribution pipe work and ancillary items

25Kg line, comprising:

- 1 Morris pendant controlled electric chain hoist with bag lift attachment, and gantry
- 1 XN 2000kg pendant controlled electric chain hoist
- Sweco vibratory sieve
- 1 Chronos Richardson weigher and volumetric feeder, Serial No UK33119-91(Off Line)
- 1 Pacepacker Ltd 25kg auto filling machine, Serial No 1718 with 2 – motorised continuous belt feed conveyors, T23 sack placer, top form, belt feeder, sack push off, Serial No 1622, outfeed conveyors, control panels and ancillary items

- 1 Mettler Toledo Safeline pass-through metal detector, Serial No 13540 aperture size 550 x 295mm, with transfer conveyor, year 2007
- 1 Fischbien 50463-II01 bag closer, Serial No SS031319, year 2003
 Former 5 Kg bagging line (not in use), year 2003, comprising
- 1 Tawi VT2 50kg vacuum assisted bag lift, Serial No 14925 with Lifting Systems 4m articulated jib (on mezzanine)
- 1 Weitek EQA2098204 batch weigher with control panel and ancillary items, year 2003, Max Load 16,000 gr, Min Load 1,000 gr (In Storage)
- 1 Stainless steel discharge chute, with bag clamp (In Storage)
- 1 No 3 Domino A300 inkjet printer Serial No N3A07332 (offline))
 Associated equipment to include structural steelwork and ancillary items
- 1 Ytron Quadro stainless steel sifter/de-lumper, Serial No S20-0047, year 2009
- 1 Costwold Mechanical Linea Washer with CMW Control System, Plate Not Visible Installed 2013

Rear Sandiacre Line

- 1 Hick Hargreaves & Co Concept 2000 Series model 2042 exhauster package, Serial No V3702/00, year 2000, with vacuum pot, distribution pipe work, valves and ancillary items

Pouch Filling Line

- 1 Enclosed inclined belt conveyor
- 1 HDM model AC-68 multi head weighing machine Serial No Not available (2012)
- 1 K-Tron stainless steel tip station and auger with associated controls and equipment
- 1 Clifton Europack R8 CNC pouch filling machine Serial No 12EPR03 (2012)
- 1 Motorised outfeed conveyor
- 1 S&S type GLS 350/150/100/289+1 metal detector Serial No 11109003854-S (2012)
- 1 Clifton Eurocheck check weigher Serial No 12EEC01 (2012)
- 1 Conveyorised reject station
- 1 Powered rotary packing table
- 1 Heaton Green dust extraction system (Outside)
- 1 GWA model HP5P powder filler Serial No 932-1 3kg icing line
- 1 Icing line auger filler for pouch line

- 1 Browns Area - A T Sack Filler Simplafill 2000 Series twin head sack filling machine, Serial No 06747, capacity 50 Kg, Min load 5 Kg

Sugar Grinding Plant (Tower Room)

(Mezzanine 3rd Level)

- 2 Welded mild steel hoppers with TS reverse jet filters, rotary valves and ancillary items
- 2 Powtex/Gericke motorised sifters with end and bottom discharge
- 1 Welded mild steel hopper with rotary valve and ancillary items
- 1 Gericke motorised sifter with end and bottom discharge

(Mezzanine 2nd Level)

- 1 Gericke P15 x 42 motorised sifter, s Serial No P 25294, with additive feeder
- 1 Gericke blow pot, Serial No 502036, year 1994
- 1 Gericke CSM 1542 Mk II motorised sifter,
- 1 Gericke blow pot, Serial No 5020371

(Mezzanine 1st Level)

- 1 Gericke CSM 1130 motorised sifter, Serial No C11119, year 1994
- 1 CF2 10 3 welded mild steel cyclone, capacity 750 Kg, Serial No 97 5656
- 1 Welded mild steel hopper (B3), capacity 500 Kg with 3m) enclosed auger conveyor

(Ground Level)

- 1 Mild steel bulk storage silo, capacity 50 ton, with bin bottom
Safeline metal detector model CER Serial No 71028 (2004)
- 1 Safeline magnet with rotary valve
- 1 Bauermeister U33 sugar mill, Serial No 7 4 2088, year 1997
- 1 Gericke RA 800 blow pot with hopper, Serial No 526 (Icing)
- 1 Gericke blow pot with hopper (Caster)

Yards

- 1 Mild steel bulk storage silo with Rotaflo internal rotating arm (8 rpm), capacity 150 ton
- 1 Gericke blow pot, Serial No 3003052, year 2005 (serving Fawema 3)
- 1 Clyde blow pot (serving Fawema 2)

1 Avery Weigh-Tronix BMS 50,000Kg surface mounted weighbridge with E1205 indicator and Epson TM-U590 printer, platform size 15m x 3m, Year 2007)

1 Ehrle Model HSC Pressure Washer

Compressor House Throughout Factory

1 Donaldson Torit DLM2/4/15 dust extraction unit, Serial No 00021378, year 2006, with enclosed fan, exhaust and ancillary items (Outside)

1 Donaldson Torit C20- 3G8 dust extraction unit, Serial No 00031599, year 2008 (Outside)

Warehouses

430 Bays approx of Dexion and others 4-6 tier adjustable boltless pallet racking

1 Payne pallet inverter, SWL 2000 Kg)

1 Robopac Model Ecoplat PPS Pallet Wrapping Machine Serial No KN/102746 (2011)

229 Crown Street, Liverpool, Merseyside L8 7RF

Qua Details ntity

Silo Building And Old Mill Second Floor

3 Hosokawa type 2DH hammer mills, with 3 outlet hopper feeders and bottom discharge, one being Micro Powder Process Equipment type 03-JB-03, Serial No 2DH

Production & Store Area

2 Aerzen Delta Blower GM 10S Exhauster package blowers, Serial No 228

1 Canba AV30 132 carton erecting machine, Serial No 228

1 Lynx Model 7300 inkjet printer Serial No FK387 (2011)

1 Norsdon gluing unit

1 Adpack Montpack B700 Compact DX overwrapper and shrink tunnel, Serial No 4016, date 1998

1 Lazy susan rotary discharge table

1 Bradman Lake cartoner, Serial No 4690689 with Lynx 4000 Series inkjet printer

1 Baever cartooning machine, e plate no visible with Brunel/Universal Probilt D100-644 hot melt unit serial No 3080309225 (2011)

- 1 Lynx model 4900 P40 inkjet printer Serial No FG 367 (2011)
- 1 Endoline Carton Sealer
- 1 PALS FL20RTC single head labeller, Serial No 094935, date 1993 with Marsh Unicorn print head
- Interconnecting conveyors and controls
- NPD equipment, including:**
- 1 Winkworth mixer
- 1 DC Norris Model TD13/720 Mini caramel cooker Serial 17831 (1980)
- First Floor**
- Powder Preparation Department**
- 1 Kenuec K650CV inline sieve, Serial No B35977, date 2007
- 1 Gardam stainless steel ribbon blender, 2300mm long, Serial No 4204 (1994) with worm screw feed and bottom discharge
- 1 Duscovent fume extraction unit,
- 1 Powder invert with TVL vacuum sack lifting unit
- Gum Gms Floor And Mixing Department**
- 1 Stainless steel weigh hopper (No 1) with steel framework and rotary valve outlet
- 1 Gardam ribbon blender, 2300mm long, Serial No 3975, with blower feed and bottom discharge
- 1 Stainless steel weigh hopper (No 2) with steel framework and rotary valve outlet, stainless steel invert tank with pumps, load cell and ancillary equipment
- 1 Stainless steel weigh hopper (No 3) with steel framework, rotary valve outlet and explosion protection system
- 1 Enclosed stainless steel acetic acid tank, with pump, valves & controls
- 1 Stainless steel glycerine tank on load cell with associated pumps, dosing meter and associated equipment
- 1 Panamatic enclosed stainless steel tub washer
- 1 Panamatic enclosed stainless steel tub washer **(In Storage)**
- 1 Winkworth RT 200/50 CNC plough shear mixer, Serial No 005844, date 1995, with Omron PLC controls

Hammer Mill Room

- 3 Hosakowa 2 DH hammer mills, each with stainless steel hopper feed and rotary valve discharge

Ground Floor

Fondant Fudge Room

- 1 Hansella Solvomat steam heated copper fondant cooker with bottom discharge, Baker Perkins water cooled fondant cooler, with creamer mixer and 2 Steam heated stainless steel remix pans, each with propeller mixer and pump discharge, cooling tower and dosing system (on 3rd floor roof area)
- 1 Oakes 10M 71/2 continuous automatic mixer, Serial No 1603 with pump discharge
Pot filling line, Located in DOY Room comprising
- 1 Novapack Columio 2500 single head filler/capper, Serial No 0524, with feed pump
- 1 Driver Southall P1000 checkweigher, s Serial No E3689
- 1 Lazy Susan rotary discharge table
- 1 EDL John Quinn AXS 6038 type TPT60 tray wrapper, Serial No 9209044 with shrink tunnel and
- 1 PALS single headed labeller
- 1 Linx 4900 series inkjet printer, Serial No not visible
- 1 Kecol stainless steel portable pneumatic drum pump, model H8007968 Serial No 10715

Z Arm Mixing Area

- 1 Gardam tilting stainless steel Z-blade mixer, approx 1100mm wide with control panel and associated equipment
- 1 Tilting stainless steel Z-blade mixer, approx 1100mm wide, s/n 155 with control panel and associated equipment
- 1 Vickers tilting stainless steel Z-blade mixer, approx 1100mm wide, s/n 155 with control panel and associated equipment
- 1 Worssam/Gardam tilting stainless steel Z-blade mixer, approx 1100mm wide with control panel and associated equipment
- 1 Tilting stainless steel Z-blade mixer, approx 1100mm wide with control panel and associated equipment
- 1 Tilting stainless steel Z-blade mixer, approx 1100mm wide with control panel and associated equipment

Caramel And Blendesi Department

caramel blending line, approx 1 tonne per hour, comprising

- 2 Yorkshire Process Plant Palm Oil Melter jacketed steam heated stainless steel melting vessels, Serial Nos 6079A, 6079B, date 1996, each with pump discharge
- 1 Yorkshire Process Plant 250kg Gelling Agent enclosed stainless steel vessel, Serial No 6091A, date 1996, with propeller mixer and pump discharge
- 2 Stainless steel ingredient pumps
- 1 Stainless steel glucose tank, with propeller mixer
- 1 Yorkshire Process Plant PM400 enclosed jacketed steam heated stainless steel weighing & mixing vessel, Serial No 6070, date 1996
- 1 Yorkshire Process Plant BV 1000 stainless steel holding vessel, Serial No 6080, with agitator
- 1 Jacketed stainless steel rework vessel, with propeller mixer
- 1 Steam heated stainless steel jacketed dissolver vessel, with propeller mixer
- 1 Yorkshire Process Plant TC 1000 E steam heated stainless steel jacketed cooking vessel, Serial No 6084, date 1996, with bottom discharge
- 1 Yorkshire Process Plant 500kg stainless steel cooked caramel vessel, Serial No 6085, date 1996
- 1 Continuous water cooled stainless steel caramel) cooler
- 1 Yorkshire Process Plant 1000kg stainless steel fondant beater, Serial No 6096, date 1996
- 1 BCH stainless steel holding vessel, Serial No 9 8039, date 1996, 1200mm dia x 1200mm, with CNC controls, piping, pumps & valves
- 3 Dosing pumps
- 1 Russel Eco Filter
- 1 Lock Inspection Systems metal detector
- 1 Filling station with weigh scales
- 1 APV stainless steel rework mixer with associated equipment
- 4 Duscovent cooling units
- 3 Denco chiller units
- 1 Charles Wart stainless steel tank (**not in use**)

(Located on 3rd floor roof area, Included with above)

Blendesi mixing line, comprising:

- 1 Open topped stainless steel sugar tank
- 1 Enclosed stainless steel weigh tank, with Greaves mixer
- 1 Enclosed stainless steel holding tank
- 1 Kecol model QR160115 glucose pump, Serial No 12206, year 2010 **(In Storage)**
- 1 Steam heated continuous stainless steel cooker
- 1 BCH jacketed stainless steel vessel, Serial No 23657, with flash pan header vessel
- 1 Cowie Riding stainless steel cased aerator with egg tank
- 1 Chemtech CR 321 cooler, Serial No 32102/00
- 1 Safeline Inline metal detector
- 1 Twin nozzle discharge
- 1 Soco carton sealer with roller discharge conveyor
- CNC controls, piping, pumps & valves

Doy Production Department

Caramel filling line, comprising:

- 1 Apple MR900 single drop pneumatic depositor, Serial No 104002, date 2003
- 1 Enercon Super-Seal lid sealer and Lynx date coder
- 1 Metler Toledo electronic scales
- 1 Linx 4900 inkjet printer

Pouch filling line, comprising:

- 1 Markem Smart Date 3 date code printing head
- 1 Opening head
- 1 Single filling head
- 1 Schur Star 2040-BG sachet separator/heat sealer
- 1 PALS bottle labeller, model FL10E, Serial No 10E260, date 2007
- 1 PALS labeller, model FL10EVA, Serial No M002275, date 2007
- 1 Metler Toledo ID10 electronic scale

- 1 Lazy Susan
- 1 CEIA model T/M 321 conveyorised metal detector Serial No 20900227063 (2011)
- 1 Turbo depositor with special purpose filling head, plate not visible

Heavy Paste Area

- 1 Russell Finex stainless steel sieve shaker, 1,000mm dia (**in storage**)
- 1 Winkworth MZ 450- 14 stainless steel tilting jacketed Z-blade mixer, Serial No 018205/16436, date 2001, with weigh hopper feed & loading stage
- 1 Sugar hopper, c 300 litre capacity with rotary valve, explosion relief unit, Spiro Tech Zone 20 screw conveyor, central inlet, twin outlet, galvanised mild steel gantry, stainless steel glucose tank on load cell with load pump and Associated equipment
- 1 Winkworth Z450 Z blade stainless steel mixer Serial No 16540 (2001) with touch screen controls
- 1 HPE model 950=STE turbovac unit Serial No 20053137 (2005)
- 1 Winkworth XF200R stainless steel mobile extruder (fully refurbished 2008) with Danfotech tub hoist, type CH400, Serial No 413, date 1997
- 3 Multivac A300/42 single chamber vacuum packers, date 2001 (**Now in Storage**)

Ex British Supar Equipment (Currently Being Installed)

- 1 Stainless steel insulated glucose tank, circa 1 5tonne capacity
- 1 Lobe Pump
- 1 Gericke model CSM 722 UK2 serve (2005)
- 1 Spiraflo large bay discharger with controls and electric hoist
- 1 Winkwork model RT400 stainless steel mixer Serial No 16874 (2005)
- 1 Siemens control panel, staging pipework and associated equipment

Unitron 2

- 1 Chem Tech International RU500 500kg tilting jacketed pressurised stainless steel steam heated cooking & mixing vessel, Serial No 971001, with Scanro tub hoist, type K7, Serial No 8529, date 1998, access stage, CNC controls & connections
- 1 Kecol stainless steel pneumatic drum pump, type H160115, Serial No 11938, date 2008
- 1 Safeline Certus conveyorised metal detector

Packing Hall (Nut Free)

Bulk Line 1, comprising:

- 1 APV Pre Breaker, Serial No 443/OC3, Contract No FK 90011, with Danfotech SH 300 tub hoist, Serial No 319, date 1990 and APV inclined conveyor belt discharge (**Now in Storage**)
- 1 APV extruder, Serial No 133/210, contract no/year FK90011 with guillotine cutter (**Now in Storage**)
- 1 Driver Southall P90M continuous checkweigher, Serial No F 3427/01X and air conveyor table discharge with air pump
- 1 PALS single head labeller
- 1 Adpack GSP65BB film wrapper and sealer, Serial No A107, date 1996
- 1 Safeline metal detector, Serial No SR 52741
- 1 Protech air link conveyor with air pump
- 1 Endoline carton sealer
- 1 PALS single head labeller with Marsh Unicorn date coder, Serial No UP0618024
- 1 Lynx Model 4900 Inkjet Printer Serial No ET227 (2009)
- 1 Endoline 201 carton erector, Serial No 91102590

Bulk Line 2 (Now Retail 8) comprising:

- 1 Howden Packaging Tuffpak 200 extruder, Serial No PS 45139, with guillotine cutter
- 1 Filling Machines tub hoist, Serial No J6313/6508, date 1985
- 1 Driver Southall Pilot 90 continuous checkweigher, Serial No F 3225/CIX
- 1 Omori C-32 compact flow wrapper, Serial No W 727N 1987 6, with Markem Smart Date 5 printer
- 1 Loma metal detector, Serial No 585 1706
- 1 Lazy Susan rotary discharge table
- 1 Endoline Carton Sealer (**In Storage**)
- 1 Indeva Liftronic Easy articulated arm lifting unit
- 1 Safeline metal detector Serial No SR35328
- 1 Lazy Susan rotary discharge table
- 1 PALS FL20RTC single head labeller, Serial No RTC002, date 2000 with Marsh date coder, Serial No 21494 0309002

Retail Line 1, comprising:

- 1 Howden Packaging extruder, with guillotine cutter
- 1 Filling Machines tub hoist, Serial No J/6901, date 1987
- 1 Driver Southall Pilot 90 MOT continuous checkweigher, Serial No F3230 01
- 1 Omori C- 32 Compact flow wrapper, Serial No AAW 973 with Markem SmartDate 2 printer
- 1 Cintex Autosearch II metal detector
- 1 Howden Packaging extruder, with guillotine cutter (**In Storage**)
- 1 Danfotech CH 300 tub hoist, Serial No 378, date 1990 (**In Storage**)
- 1 PALS single head labeller with Marsh date coder
- Retail Line 7, comprising:**
- 1 Reiser model HP30E extruder Serial No 1660060 (2012)
- 1 Drop conveyor with knife unit
- 1 Ishida model DACS-W-012-SB-PB-1 checkweigher Serial No 55524 (2005)
- 1 CIA model T/M 521 conveyors metal detector Serial No 21000214022 (2010) with reject bin
- 1 Syspal lazy susan Serial No 2654 (2011)
- 1 Little David narrow carton sealer, plate not visible (2011)
- 2 Link conveyors
- 1 PALS model P5419/1 single head labeller Serial No 035P5419 (1995)
- 1 Omori pa 2000N Series flow wrapper, Serial No JBB87, date 2007 with Markem Image SmartDate 5 printer (**From retail 5**)
- 1 PALS Side/Top labelling machine with Marsh date code printer
- 1 Marsh date code printer
- 1 Bradman Lake SL 80 carton filler, Serial No 492 0691 with Linx 4900 series inkjet printer
- 1 Longford leaflet feeder, type M21938, Serial No 56858-01E
- Retail Line 2, comprising:**
- 1 Bradman Lake SL 90 carton end loader, Serial No 5409 495 with Nordson gluing unit, Linx 4900 series inkjet printer
- 1 John Quinn TPT 6025 over wrapper and shrink tunnel, Serial No 9407279

- 1 PALS single head labeller
- 1 PALS single head labeller, head model EL30150MSPL, conveyor model P5419/1, Serial No 02SP5419, date 1995
- 2 Lazy Susan rotary discharge tables
- 1 Loveshaw Model E0701S2 Carton Sealer Serial No 3100261SX (2011)
- 1 PALS labeller, type FL5015HSL, Serial No HSL109, year 2008
- 1 Marsh date coder

Retail Line 3, comprising:

- 1 Howden Packaging extruder, with guillotine cutter
- 1 Tub hoist, type L7, Serial No 4123, date 1993
- 1 Driver Southall P90 Motor continuous check weigher, Serial No P3362 01X
- 1 Omori Superwrapper S- 5600i CNC flow wrapper, Serial No 1570
- 1 Loma Superscan Micro metal detector, Serial No 895192
- 1 Linx inkjet printer
- 1 Lazy Susan rotary discharge table
- 1 Bradman Lake SL90 carton end loader, Serial No 5292 694
- 1 Lazy Susan rotary discharge table
- 1 Endoline carton sealer
- 1 PALS single head labeller with Marsh Unicorn date coder
- 1 John Quinn TPT 6025 over wrapper and shrink tunnel, Serial No 9310006

Retail line 5, comprising:

- 1 Vernag Robot HP15C stainless steel vacuum filler, type143/350B-1,Serial No 1431305 (2010) with integral tote bin hoist
- 1 Omori model PA2000N series flow wrapper, plate not visible (2011)
- 1 Motorised declined conveyor and guillotine (**in workshop**)
- 1 Motorised transfer conveyor
- 1 Ishida DACS-W-012-SB-WP-1 combination checkweigher and metal detector, Serial No 553848, date 2004, with pneumatic reject station
- 1 Lazy susan rotary discharge table

- 1 Precision Labelling Systems twin head label applicator Serial No 2780/2781/4605 (2011) with Markem Smart Date 5 printer
- 1 Norprint L160 Easy RH single head labeller, Serial No A13710, year 2010, with Little David Microset coder (**not on line**)
- 1 PALS single head labeller with Marsh Duke code printer
- 1 Loreshaw Little David LD35B box taper Serial No 110025 SBX (2010)

Retail line 6, comprising:

- 1 Vernag model HP30E stainless steel vacuum filler Serial No 1660101 with integral tote bin hoist (2010)
- 1 Ishida model DACS-W-012-SB/SS-1/NC CTS combined check weigher and metal detector Serial No 560415 (2010)
- 1 Motorised transfer conveyor
- 1 PALS single head labeller, model FLO5LCLABHR, Serial No 994825, date 1993 with Marsh unicorn date coder, Serial No 214940689013 (**From retail 5**)
- 1 Lazy susan rotary discharge table
- 1 Precision Labelling Systems twin head label applicator Serial No 3377 (2011)
- 1 Omori model PA2000N series Flow Wrapper Serial No AAJU554 (2010) with Smart date coder, year 2010
- 1 Loveshaw Little David Model LDS 3SP Carton Sealer Serial No 110025SBX (2011)
- 1 Oliver Douglas Allmet Skipper stainless steel tub washer, Serial No 95/3111, date 1995

Almond Processing Department (Marzipan Refiners)

Almond washing & blanching plant, approx 600 Kgs per hour, comprising

- 1 Lodematic hydraulic bin tipper, type TT0PMP2PD, Serial No 97581291
- 1 Hopper fed Maseto steel cased belt & bucket elevator, date 1991, 300mm wide bucket x 6750mm high
- 1 Welded steel receiving hopper, 1200mm dia
- 1 Welded steel feed hopper, 2700mm long, with internal feed screw and dust removal conveyor
- 1 Continuous washing drum, with water header tank
- 1 Maseto stainless steel cased belt & bucket elevator, date 1991, 300mm wide bucket x 3500mm high
- 1 Maseto stainless steel cased drag chain scalders, 5000mm between centres

- 1 Maseto stainless steel cased skin removing blancher, date 1990, with waste removal fan and inclined rubber belt discharge conveyor, Serial No 201645
- 1 Manfred Engler E10 de-stalker, Serial No 10 100 0102, date 1994
- 1 Stainless steel cased vibratory discharge conveyor, 2000mm long
- 1 Maseto stainless steel belt & bucket elevator, date 1994, 300mm wide bucket x 3000mm high
- 1 Radix Autosort RS 31264A THL stainless steel cased colour sorter, Serial No 312 F08 0033, with rubber belt discharge conveyor
- 1 Maseto stainless steel cased belt & bucket elevator, date 1991, 300mm bucket x 7500mm high
- 1 Maseto continuous gas heated six tier drying oven, 8000mm long, date 1991, Serial No 250416
- 1 Maseto steel cased belt & bucket elevator, date 1991, 300mm bucket x 8000mm high
- 1 Maseto continuous cooler, 5000mm long, with vibratory feeder, waste removal fans and hopper discharge
- 1 Maseto steel cased belt & bucket elevator, date 1991, 300mm x 9000mm high
- 1 Sortex 5060 colour sorter, s/n 0036, with hopper feed, waste removal and supporting steelwork
- 1 Rubber belt final inspection conveyor, 6000mm and discharge bin, with Stevens 1500kG digital weigh platform system 280 read out head, printer, controls & connections

Almond refining plant, comprising:

- 2 Bitter & sweet intake hoppers with rotary valve discharge
- 1 Continuous kibbler (nut nibber)
- 1 Vacumax inline metal detector
- 2 Nut receiving hoppers, each with rotary valve discharge
- 1 Stainless steel sugar hopper, 1200mm dia with rotary valve discharge and Cintex metal detector
- 1 Stainless steel nut & sugar receiving hopper
- 1 Morton RB 'C' stainless steel ribbon blender, Serial No 23815, date 1990, 48" long with water intake
- 1 Morton RB 'C' stainless steel ribbon blender, Serial No 23816, date 1990, 48" long
- 1 Lehman WDS10P3 roll refiner, Serial No 09553, date 1990
- 1 Vibro refiner, with stainless steel receiving hopper and pipe discharge

Approximately 30 stainless steel 1 ton capacity bins with fork attachments

Unitron 1 - Marzipan

- 1 Chemtech Unitron RU500 500Kg tilting jacketed pressurised stainless steel steam heated marzipan cooker, Serial No 0374 01, date 1990, with type K7 tub hoist, Serial No 4295, date 1994
- 1 Tilting discharge hopper Serial No 136140(2013) access stage and CNC touchscreen controls & connections, APV vacuum generator, heat exchanges and all associated equipment
- 1 Allmet Oliver Douglas Skipper stainless steel tub washer, with extraction fan

Mezzanine Floor

- 55 Sugar silo system comprising
- 2 Welded & bolted silos, each with worm screw discharge conveyor and Hosokawa hammer mill with interconnecting blower pipe to welded stainless steel, 2 tonne sugar hopper, jacketed stainless steel tank, approx 2 tonne capacity with 2 pump units
- 1 DCE Dalmatic Dust control equipment

Marzipan Paste Room 1

No 4 Marzipan paste mixing line, comprising:

- 1 Welded stainless steel self weighing sugar hopper with rotary valve discharge
- 1 Morton stainless steel Z-blade mixer, 48", with Danfotech CH400 tub hoist, Serial No 396, date 1990 and supporting steelwork

Marzipan Paste Room 2

No 3 Marzipan paste mixing line, comprising:

- 1 Welded stainless steel self weighing sugar hopper with rotary valve discharger
- 1 Morton stainless steel Z-blade mixer, 48", with Danfotech CH400 tub hoist, Serial No 410, date 1991 and supporting steelwork

No 2 Marzipan paste mixing line, comprising:

- 1 Welded stainless steel self weighing sugar hopper with rotary valve discharge
- 1 Morton stainless steel Z-blade mixer, 48", with Danfotech CH400 tub hoist, Serial No 411, date 1991 and supporting steelwork

No 1 Marzipan paste mixing line, comprising:

- 1 Welded stainless steel self weigh sugar hopper with rotary valve discharge
- 1 Morton stainless steel Z-blade mixer, 48", with Danfotech CH400 tub hoist, Serial No 395,

date 1990 and supporting steelwork

Bulk 1 & 2 packing line, comprising:

- 1 Handtmann VF 628 extruder, Serial No 17228S, date 2003, with tub lift
- 1 Swissvac Major Vert vacuum sealer, Serial No 3079, date 1988
- 1 Endoline 605 carton sealer, Serial No 95045074
- 1 Safeline metal detector with Loma conveyor, Serial No 894205
- 1 PAL single head labeller with Marsh Unicorn date coder , Serial No UPO517005
- 1 Endoline 201 carton erector, Serial No 95045032, with conveyor discharge
- 1 Endoline carton erector
- 1 Safeline metal detector, plate not visible (2005)
- 1 Donaldson Torit DCE DFO 3-3-R dust extraction unit, Serial No 57105497, date 2007 and ducting

Sugar Bagging Room

Sugar bagging plant, comprising:

- 1 Winkworth UT 3000 stainless steel ribbon blender, Serial No 16962, date May 2007, with
- 1 Hopper and rotary valve inlet and discharge
- 1 K-Tron model K-MV-KT20 H-4D-SOL dosing station, Serial No 0704740/MO-489940 with steel supporting framework and ducting
- 1 Blown discharge to bulk bag filling station with weigh hopper
- 1 Inline metal detector and supporting steelwork

Supporting steelwork, controls and discharge conveyor

- 1 Sack filling station, with weigh hopper (**In Storage**)
- 1 Inline metal detector (**In Storage**)

Packing Hall (Nut Side)

Retail Line 1, comprising:

- 1 Handtmann VF 300B extruder, Serial No 3170, Code P100/55, date 1999, with tub lift with guillotine
- 1 General System Pack GSP 66BBST flow wrapper, Serial No A-70, date 1998, with Markem SmartDate 2 date coder

- 1 Cintex Autosearch 1530 metal detector, Serial No 79532, date 1999 (**In storage - Garage**)
- 1 Driver Southall PDO MOT checkweigher, Serial No F3459/01M, date 1998 (**In Storage - Garage**)
- 1 Lazy Susan rotary discharge table
- 1 EIA model T/MS 21-CUST-A007 metal detector Serial No 21200204073 (2012)
- 1 Ishadia DALS-W-012-SB-SS-I-N (CT5) check weigher Serial No 561897 (2012)
- 1 Endoline carton sealer
- 1 PALS single head under labeller (1998)
- 1 PALS single head labeller, Serial No 4166284, date 1998

Retail Line 2, comprising:

- 1 Handtmann VF 300B extruder, Serial No 2757-S, Code P100/55, date 1997, with tub lift
- 1 General System Pack flow wrapper, date 1997
- 1 EAI model TMS21 metal detector Serial No 21100246026 (2012)
- 1 Driver Southall P90M checkweigher, Serial No P3428/01X, date 1997
- 1 PALS single head labeller, date 1998
- 1 Lazy Susan rotary discharge table
- 1 Endoline carton sealer
- 1 PALS single head labeller with Marsh Unicorn date coder
- 1 GBE Lerner-Burgess PH24 overwrapper and shrink tunnel, Serial No 00816/1, date 1991 (**in storage**)
- 1 PALS single head labeller (off line)
- 1 Bradman Lake SL90 stainless steel end loader cartoner, Serial No 5908 0599 with Nordson gluer
- 1 Lynx 4900 series inkjet printer
- 1 Lazy Susan rotary discharge table

Adpack Montpack B700 compact overwrapper and shrink tunnel, Serial No 473, date 1999, with date coder

Bulk Line 2 - Now Combined with R1

- 1 Dragon hydraulics bottom fill unit (**In workshop**)

- 1 Multivac type AGV unit, s/n 1992 (**In Storage**)
- 1 Graseby conveyorised large capacity metal detector (**Now on Marzipan R1**)
- 1 PALS single head labeller (**Storage**)
- 1 Electronic scale
- Disc Line 1, comprising:**
- 1 Plastic sheet unreel stand, with cut off knife
- 1 Perrett & Kane hopper fed continuous sheet roller
- 1 Perrett & Kane travelling disc cutter
- 1 Waste return and product feed conveyor
- 1 Hand rolling conveyor
- 1 General System Pack 65 GSP BB TRAS flow wrapper Serial No A63, date 1998, with
- 1 Markem Smart Date 2 date coder
- 1 Cintex 1430 metal detector, Serial No 78547, date 1998
- 1 Lazy Susan rotary discharge table
- 1 Econocorp Spartan end fill carton filling machine
- 1 PALS single head labeller, Serial No 1826326, date 1998
- Interconnecting conveyors & controls
- Disc Line 2, comprising:**
- 1 Plastic sheet unreel stand, with cut off knife
- 1 Perrett & Kane hopper fed continuous sheet roller
- 1 Perrett & Kane travelling disc cutter
- 1 Waste return and product feed conveyor
- 1 Hand rolling conveyor
- 1 General System Pack GSP 65 TRES flow wrapper,
- 1 Cintex 1400 metal detector, Serial No 76223, date 1996, with Linx 4900 series inkjet printer
- 1 Lazy Susan rotary discharge table
- 1 Landor Cartons Econocorp Spartan end fill carton filling machine

1 PALS single head labeller, Serial No MSPL014, date 1999

Services Passage (Nut Free)

1 Aerzen GM 15L Exhauster blower, Serial No 880 171, date 2007

1 Aerzen GM 10S Exhauster blower, Serial No 878681, date 2007

Raw Materials Warehouse

90 Bays of three tier boltless pallet racking

1 Stainless steel jacketed glucose storage tank with pump

Garage Store

Stored plant and equipment, including

1 GEI Turbo depositor

1 Unitron stainless steel bowl, 500kg capacity (**Valued with Unitron**)

1 GBE shrink wrapper

Finished Goods Warehouse

218 Bays of three/five tier boltless pallet racking

1 Filma FP10CP260CP670CP95CP20 surface mounted pallet wrapper, Serial No 11089, date 2009

229 Crown Street, Liverpool, Merseyside, L8 7RF

Qty Details

Compressor House (Near Bradlock Multipack Line)

1 HPC Model ASD 57T Packaged Screw Compressor Serial No 1006 (2011)

DOY Room

1 CEIA Model T/MS21 Conveyorised Metal Detector Serial No 21300218038 (2013)

Bulk Line 1

1 Vernag Reiser Model HP30E Extruder Serial No 1660333 (2013)

Retail Line 2

1 Omni Model 2000N Flow-wrapper Serial No AAJB893 (2003)

1 Ishida Model DACS-W-012-53-N Combination Checkweigher and Metal Detector Serial No

563028 (2013)

Almond Refining Plant

- 2 Eclipse Pneumags High Intensity Magnetic Separators

North Moss Industrial Estate, Osborne Road, Grimsby, Stallingborough, DN41 8DG

Qty Details

Overloader Plant, 90 Tonne Instantaneous / 60 Tonne Per Hour Capacity, Currently being installed Comprising:

- | | |
|---|---|
| 2 | 15m Weighbridges |
| 4 | Tipping Trailers |
| 1 | Inclined Screw Conveyors |
| 2 | Gutteridge Bucket Elevators |
| 3 | Diverter Units |
| 1 | Cross Feed Bi Directional Auger |
| 2 | Aluminium 32 Tonne Capacity Silos |
| 2 | Vibratory Through Conveyors |
| 1 | Diverter Unit |
| 2 | Gutteridge Bucket Elevators |
| 2 | Inclined Screw Conveyors |
| 2 | 5ft Sweco Vibrating Sieves |
| 2 | High Intensity Magnets |
| 2 | Metler Toledo Throat Type Metal Detectors |
| 2 | Loading Bellows |
| 2 | Tote Unloading Stations |
| 2 | Tote Pack Compactor |
| 1 | Vibratory Conveyor |
| 1 | Lump Breaker |
| 1 | Bucket Elevator |

- 1 Diverter
- 2 Chutes from Diverter
- 1 Alas Copco Model GA18 VSD Packaged Screw Compressor Serial No AP1435046 (2013)
- 1 Walker Prodry Air Dryer
- 3 Air Filters, Vertical Air Receiver and Associated Equipment
- 1 Shore type BL bag filler, Serial No 15029
- 1 Pacepacker Services model Sack Closing System, Serial No M07-0073, conveyor type TOP FORM, Serial No 1681 with Fischbein model 101bag stitcher Serial No A0050

Clyde Street, Carlisle, ML8 5BD

Qty Details

- 1 Coolmation chiller unit
- 2 Low & Duff mixers

Major Items

Chocolate Production Area

Phase II Building

- 1 **Gericke ingredient handling plant**, Contract No P 24952, date 4/95, comprising

Fifth Floor

- 8 Plevcrest steel vertical powder silos, numbers 010-01 to 010-08, ea 21/2 tonne capacity with load cells Job Ref No 94-4894, date 1994 Machine Nos
3960
3963
3966
3962
3964
3961
3965
unknown
each with duct to outside wall, valves and pipework
- 1 Simatek vertical mild steel exhaust mill filter, type JM32/30-04, Serial No 2351, date 1994, with duct to outside wall and ducting to (i) floor below, with filter unit and duct back up to outside wall, and (ii) duct to
- 1 Plevcrest steel vertical 21/2 tonne silo (mill feed), number 010-09, Job Ref 94-4894, date 1994, Machine No 3967, with duct to outside wall and pipework

Fourth Floor

Filter Bed Cabinet Fan with ducting (feeds mill on floor) below)

Third Floor

Gericke Conical shaped bases to 8 silos 010-01-/010-08, each with powered gate valve (7 Brook Crompton 2.2kw motors driven and 1 - pneumatic), worm screw conveyor, each with electrically activated plate valve

- 1 Conical shaped base to SImatek filter, with Gericke motor driven rotary valve, bifurcated junction and ducting (each with inline magnet) to two silos (on floor below)
- 1 Conical shaped base to silo No 010-09, with vibrating base, Guttridge worm screw conveyor, No 211182, date 12/95, motorised plate valve, Gericke motor driven rotary valve, type 200 HD, Serial No P24952/S-3
- 1 Gericke powder mill, with duct and pipe connections to outside, with Rico 11 bar x 20m/s explosion unit with Guttridge Worm Screw Conveyor No 211182, Gericke 200HD valve set and associated pipework
- 1 Plevcrest steel vertical powder silo, 21/2 tonne capacity, Job Ref 94/4894, date 1994, Machine No 3969, with valve and pipework

Second Floor

- 1 Gericke white powder weigher 2 tonne capacity, with Promatek Storaweigh 500 controls
- 1 Gericke dark powder weigher 2 tonne capacity, with Promatek Storaweigh 500 controls
- 2 Plevcrest steel vertical powder silos (from mill above, feeds Macintyres), Job Ref 94- 4894, date 1994, Machine Nos 3968, and 3970, each with conical base, motor driven valve and pipework
- 1 Conical base to silo No 3969 above, with pneumatically operated plate discharge valve, worm screw conveyor and 3 outlets, each with motor driven plate discharge valve and 2 - bifurcated and 1 - single discharge pipes to Refiners 1-5 on Ground Floor
- 1 CTM System Limited Reference JSC010712 Stainless Steel 6m wide white Chocolate Screw feed Conveyor with 3 Outlet Valves Serial No1009001

First Floor

Conical bases to white and dark powder weighers on second floor, each with David Brown 0.75kw motor driven rotary valve No 62071 feeds to Macintyres

- 1 Gericke dark powder sifter, type CSM-722 SIFTER, s/n C7255, date 1994, with shaped outlet to ribbon blender
- 1 Promtek process 8 cabinet control panelling with all cabling ,controls and Allen Bradley 550 panelview touch controls
- 1 Steel framed staging to Gericke plant
- 1 Gericke white powder sifter, type CSM722 SIFTER, s/n C7254, date 1994, with motor driven

rotary valve and pipe connections

GROUND FLOOR

- 1 Outlets from silos 3968 and 3970 (on Second Floor), each with pneumatically operated plate valve, discharging into feed unit, with butterfly, plate valve, sender and pulse conveyor, type 160, Serial Nos 160 2007 & 160 2010 with feed piping to refiners
- 1 Gericke Model MXN 3400P steel U-trough ribbon mixer No N055 with Gericke pneumatic outlet valve, motor driven rotary valve and pipework connections
- 1 Unitrak Powderflight mobile powder flight conveyor, s/n 7530586, 70mm flight dia, approx 6m long with powder sack tip bin and flexible spout outlet

Refiners (White Chocolate)

No 1

- 1 Low & Duff Macintyre 1/2 tonne capacity jacketed chocolate refiner (BCH No 11925), with 15kW motor drive, jacket heater, outlet valve, feed, machine base & stand, badged A00211

No 2

- 1 Low & Duff Macintyre laboratory-size chocolate refiner, type 3CR Mk VII, s/n 1210, date 1990, with drive, gearbox, jacket heater, bed plate, pump, piping, valves and controls and Low & Duff heated jacketed steel chocolate storage tank, type 2 CST, date 1987, s/n 797, with pump & pipework

No 3

- 1 Ladco (Low & Duff Developments) Ltd Type 3CRMK2 Duplex universal Chocolate conche refining machine Serial No 5679 (2011)

No 4

- 1 Low & Duff Macintyre 2 Tonne capacity chocolate refiner, type 3CRMK10, s/n 3769, Rebuild Date 2006, with geared motor drive, jacket heater, outlet valve, feed, machine base & stand

No 4a

- 1 Low & Duff Macintyre 1 25 Tonne capacity jacketed chocolate refiner, type 3CR, s/n 210, date 1980, with geared motor drive, jacket heater, outlet valve, feed, machine base & stand

No 6

- 1 Low & Duff Macintyre 1 25 Tonne capacity jacketed chocolate refiner (toffee machine), type CR-3, s/n 179, date 1979, with geared motor drive, jacket heater, outlet valve, feed, machine base & stand

Mixing Tanks (Dark Chocolate)

No 7

- 1 Low & Duff Macintyre Type MIC 245 type 3MCRMK111 1 25 Tonne capacity jacketed chocolate refiner, with jacket heater, outlet valve, feed, machine base & stand

No 8

- 1 Low & Duff Macintyre Type MIC 241 type 3MCRMK111 1 25 Tonne capacity jacketed chocolate refiner, with jacket heater, outlet valve, feed, machine base & stand

No 9

- 1 Low & Duff Macintyre 1 25 Tonne capacity jacketed chocolate refiner, with jacket heater, outlet valve, feed, machine base & stand

No 10

- 1 Low & Duff Macintyre 1 25 Tonne capacity jacketed chocolate refiner, with jacket heater, outlet valve, feed, machine base & stand

No 12

- 1 Low & Duff Macintyre 3 Tonne capacity jacketed chocolate refiner, with geared motor drive, jacket heater, outlet valve, feed, machine base & stand

No 13

- 1 Low & Duff Macintyre 3 Tonne capacity jacketed chocolate refiner, rebuilt 2006/2007, with Nord Gebriebebau SK9086MAF250M/4 25M/ min geared motor drive, jacket heater, outlet valve, feed, machine base & stand

No 14

- 1 Low & Duff Macintyre 3 Tonne capacity jacketed chocolate refiner, with geared motor drive, jacket heater, outlet valve, feed, machine base & stand
- 4 Chocolate pumps, with pipework and valves
- 1 Fabricated steel work platform to last 7 refiners

Chocolate Production Area

Westbrook & Wood 574kg/ hour 750g -3 Kg Bar Capacity Chocolate Moulding Production Line, comprising:

- 1 WW1 & WW2 3 ton plant tanks, 2-3000 Litre heated jacketed enclosed steel chocolate tanks, each with top mount agitator, 4 tubular legs, diaphragm outlet valve, and controls
- 1 Jahn (Huntingdon) Ltd chocolate pump, with valves and pipework to line and controls
Serial No 80-35B
- 1 Westbrook & Wood Ltd 3 Kg chocolate depositor and mould carrier, type W & W SDD 600-10, Serial No 4989
- 1 Westbrook & Wood 4 deck spiral chiller cooling tunnel 600mm wide, type W & W SDD 600-10, Serial No 4989 (approx 15m long), with de-mould unit, belt conveyor, refrigeration unit and Siemens Coros OP25 PLC controls
- 1 Right angle roller conveyor unit

- 1 John Quinn Packaging L film sealer, type S66/C, Serial No R006938, date 2002
- 1 Safeline Signature portable conveyor belt and metal detector, Serial No 30869
- 1 Syspal 1200mm dia stainless steel framed powered packing turntable, with nylon table
- 1 Loveshaw Little David carton sealing machine, model LD3E, Serial No 20017153E, date 2001, with small roller delivery conveyor
- 1 Anser DC-400 high performance inkjet printer
- 1 Sauven 6000 Plus digital programmable portable date code printer station
Serial No 12J24

Jensen 827kg/ hour x 300g Chocolate Moulding) Production Line , comprising:

- 2 Low & Duff 6500 Litre self weighing heated jacketed steel enclosed chocolate tanks, Machine No 248, date 1981 (Jensen 2) (6.5 ton), Machine No 353, date 1982 (Jensen 3) (6.5 ton) with outlet valves, top mounted agitators, and controls
- 1 Jahn (Huntingdon) Ltd chocolate pump, with valves and pipework to line and controls
- 1 Jensen chocolate depositor, Serial No 3440
- 1 Jensen multi deck hinged plate chocolate mould cooling tunnel, approx 25m long in total, 700mm wide, hinged plate conveyor with 3 shaker units, demoulder, and System 5000 controls, refrigeration plant and 90o mount delivery belt conveyor (**Reduced Usage Due to Laminate Encloser**)
- 1 Ishida DACS digital automatic weigh checking system, model DACS-W-012-SB-PB-1, Serial No 550678, date 2000, with Safeline metal detector and reject unit
- 1 APV Flowpak flow wrap machine, Serial No 49923, date 1991
- 1 Endoline carton sealing machine, model 305, Serial No 91092593, date 1991, with roller delivery conveyor and Little David Microjet Multi II inkjet printer, Serial No F8903901E
- 1 Ulma Florida elect Automatic programmable Flow wrapping machine Serial No 141577 (2011) with 2.5m single lane converge conveyor and 2m single bar endless belt cross conveyor

Aasted 824kg/hour Chocolate Drop Production Line (HS Plant), comprising:

HS5

- 1 5,000 Litre heated jacketed steel enclosed chocolate tank, with top mount agitator and motor driven outlet valve

HS6

- 1 6,000 Litre heated jacketed steel enclosed chocolate tank, with top mount agitator and motor driven outlet valve
- 1 Rotan chocolate pump, type HDE1ECHD/IM22BS, Serial No 24135605, with valves and pipework, pipeline heaters and controls

- 1 Aasted Mikrowerk AMK 1000-C chocolate tempering unit
- 1 Aasted Microverk 1200mm wide chocolate depositor (**Due To Be Replaced 2014**)
- 1 Steel belt cooling conveyor tunnel, approx 20m long x 1200mm wide, with tunnel fans, demoulder, refrigeration unit, System 5000 controls with 90o mounted belt delivery conveyor (**New Belt Fitted '09**)
- 1 Avery Berkel electronic platform bench scale, 600mm x 600mm, with L126 digital read out
- 1 Bosch Doboy B500 plastic sack sealer, with infeed roller conveyor and belt through feed conveyor
- 1 90o Bend plastic link belt conveyor, with geared motor drive and pusher plate
- 1 Powered belt conveyor 2 2m long x 400mm wide, with sack pushover roller
- 1 Loma IQ metal detector, Serial No 894728, with conveyor belt and off feed roller conveyor
- 1 Herma Mectec label printer and applicator, type A2220/B-C160-110/110-R, Serial No 51162, date 2005, with PCU III digital control
- 1 Easiweigh Type Ultra 2 5kg to 25kg Capacity dual head twin vibratory feeder batch bucket elevation and weighing machine Serial No 110619 (2011) with 2 stainless steel hopper discharge nozzles
- 1 Protective Packaging Co Type C-One Creslo 310kg x 1 5kw rotary turntable pallet wrapping machine Serial No C1100114M (2011)

Aasted 800kg/hour Chocolate Drop Production Line (ERP) Plant, comprising:

EW 1 10 ton Plant Tank 1

- 1 10,000 Litre heated jacketed steel enclosed white chocolate tank, with top mount agitator, outlet valve and chocolate pump

EW2 5 ton Plant Tank 2

- 1 Low & Duff 5,000 Litre heated jacketed steel enclosed self weighing chocolate tank, Serial No 247, date 1981, with top mount agitator, Storaweight 500 auto weighing system, outlet valve, chocolate pump and pipework

ERP 10 ton Plant Tanks 1 & 2

- 2 10,000 Litre heated jacketed steel enclosed chocolate tanks, each with top mount agitator, and outlet valve
- 1 Chocolate pump, valves and pipework
- 1 Aasted Mikroverk AMT 1000 chocolate tempering unit
- 1 Aasted Mikroverk ERP 1200 chocolate drop line, with depositor and Spectrum Controls Inc PLC controls
- 1 Plastic belt cooling conveyor tunnel, approx 30m long x 1200mm wide, with tunnel fans,

demoulder, refrigeration unit, and Electrix controls

- 1 PPM 2,000 litre stainless steel jacketed mixing tank with Silverson agitator, control panel and supply pump (Simply Melt Tank) (**Installed December 2010**)
- 1 Nerak-Wiese horizontal and vertical bucket elevator, with discharge chute (for white chocolate)
- 1 Easiweigh automatic sack weigher and filler, type ULTRA, Serial No 001272, date 2000
- 1 Avery electronic platform bench scale, 560 x 560mm, Serial No 100L8306/2, with H300 L101 digital read out, Serial No 100L 8306/2
- 1 Bosch Doboy B500 plastic sack sealer, with infeed roller conveyor and belt throughfeed conveyor
- 1 90° Bend plastic link belt conveyor, with geared motor drive and pusher plate
- 1 Powered belt conveyor 900mm long x 400mm wide, with sack pushover roller
- 1 Loma IQ metal detector, s/n 894275, with conveyor belt and off feed roller conveyor
- 1 Nerak- Wiese horizontal and vertical bucket elevator, Serial No 8049/SEB05/106, date 2000 (for dark chocolate)
- 1 Herma Mectec label printer and applicator, type A2220/B-C260-150/110-R, Serial No 54480, date 2007 with PCUIII digital control
- 1 Cambridge Food Systems Ltd Electrically heated stainless steel 1 ton chocolate kettle, with mixer/blender, chocolate pump, Russell self cleaning strainer, valves and pipework
- 1 Electrically heated steel 1 Ton chocolate kettle, with Jahns (Huntingdon) ltd chocolate pump, valves and pipework
- 1 Ulma P500 flow wrapper, Serial No 1365, date 1997, with Markem Smart Date 2 digital read control

Manual Ingredient Debagging Area

Ground Floor

- 1 Flexicon Type BFF-C bulk bag discharge unit Serial No 10743 (2008) with steel frame for unloading by fork lift truck, discharge chute, to Rotaval motorised discharge valve, type HD200, Serial No 0080090107, ducting to Howden Robox evolution silenced box blower unit (stored as spare) and all ducting and controls Date 2008

Finished Jam Warehouse

- 1 Aerzen blower unit, Machine No GM25 S, Serial No 756411, Ref No B/18935/99/7/GJ (for debagging booths)
- 1 Aerzen blower unit, Machine No GM25 S, Serial No 756410, Ref No B/18935/99/7/GJ (for debagging booths)

Warehouse C1

- 134 Bays of Link51 four tier boltless pallet racking

Warehouse 01

- 78 Bays of Link 51 four tier boltless pallet racking

Yard

- 1 ICS (Industrial Cooling Systems) Ltd water chiller, model TAE 081, Serial No 1200914645, date 2000, with pipework & valves
- 1 Parker Hiross Hyperchill water chiller, type ICE057, Serial No 3614180001, date 2008, with microprocessor controls
- 1 MEL type ME7 55TD 7bhp/ 400V Dust Collection Tower Serial No 1116545
- 1 J & E Hall type PCU-HSM3RZ-1-HA645E 3670KG, R404A6 fan chiller compressor unit Serial No OV10-09896/10/1 (2011)

Compressor House

- 1 Gardner Denver Bottarini KDV77 packaged air compressor, type KDV77EANA, Serial No F010741, date 2008
- 1 Gardner Denver Bottarini KDV77 packaged air compressor, type KDV77EANA, s/n F010975, date 2008
- 1 Riello 40 series Type 554 42+116kw gas fired process water boiler Serial No 01451113238 with expansion vessel, valves, pumps and associated pipework

Boiler House

- 1 NEI Cochran Wee Chieftain gas fired packaged boiler, Serial No 20/9097, date 1992

Mould Wash Room

- 1 Oliver Douglas stainless steel tray washer, type PAN 800, Serial No 00/3434, date 2000

Cold Room

- 1 J&E Hall built in cold room, approx 5m wide x 8m deep with single hinged door, Searle 3 fan ceiling mounted evaporator, external wall mounted refrigeration condenser unit, with steelwork, piping and wall and ceiling panelling New Jan 2010

Jam Boiling Area

- 1 Riggs Autopack stainless steel mobile filler, model 1000, Serial No TT1154, date 2010, filling capacity adjustable from 28g to 5kg, with Loma 1Q3 inline fluid metal detector, Serial No APL45862-12088D, date 03/2010
- 1 Unitrak Powder Flight mobile powder flight conveyor, Serial No M7515602, flight dia 70mm x approx 2m long, with powder sack tip bin and flexible spout outlet, date 03/2010
- 1 Foodmek stainless steel copper bottomed Skerman jam pan, 1/4 tonne capacity, 55kg out, Job No 2634- 1, date 1978

- 1 Foodmek stainless steel copper bottomed Skerman jam pan, 1/4 tonne capacity, 55kg out, Serial No 2634-2, date 1978
- 1 Foodmek stainless steel copper bottomed Skerman jam pan, 1/4 tonne capacity, Serial No 3037- 3, date 1979
- 1 Foodmek stainless steel copper bottomed Skerman jam pan, 1/4 tonne capacity, **Contract No: 19814 Refurbishment Index 253 (2011)**
- 1 Foodmek stainless steel copper bottomed Skerman jam pan, 1/4 tonne capacity, Serial No 3037- 1, date 1979

Each mounted on stainless stand, automatic discharge plate valve, interconnecting piping, steam piping, ingredient pipework, controls, jam tank, pump & pipework, access staging and fume extraction (**Pipework, jacketing & Control upgrade 2013**)

- 1 Skerman jacketed stainless steel 500 kilo tilting mixing vessel, Serial No F2405, date 1995, with hydraulic tilt mechanism, top mixer unit with hydraulic lift, pump, piping and controls, rapid heat and cool
- 1 Skerman jacketed stainless steel 500 kilo tilting mixing vessel, Serial No NS 1638, job No F1820, date 1992, with hydraulic tilt mechanism, top mixer unit with hydraulic lift, piping and controls, rapid heat and cool
- 1 Charles Wait stainless steel 1 tonne capacity enclosed dished end mixing vessel, 1000mm on straight x 1300mm dia, Serial No 4652, with hinged manhole, top mount mixer, 3 tubular legs and outlet pipe
- 1 Charles Wait stainless steel 1 tonne capacity enclosed dished end mixing vessel, 1000mm on straight x 1300mm dia, Serial No 4653, with hinged manhole, top mount mixer, 3 tubular legs and outlet pipe
- 2 BCH stainless steel 1/4 tonne jacketed U-trough mixers, each 1600mm long x 570mm wide, with geared motor drive, outlet valves, pipework, controls and stainless steel work platform

Filling Hall

Jam Jar 581kg/hour Glass filling line, comprising:

- 1 Glass feed turntable
- 1 Single lane Belt conveyor, turnover unit, belt conveyor
- 1 Nylon link belt conveyor with 90° section
- 1 Foodmek 5 head rotary volumetric filling machine, Serial No 7517
- 1 Nylon link belt conveyor, with Safeline metal detector and reject unit
- Stainless steel link belt conveyor discharge and feed to
- 1 SMB steriliser, type 03 1 1 120, Serial No 2327
- 1 Stainless steel link belt conveyor discharge, with lane reducer, and air knife dryer, with BVC blower

- 1 Alipack Automatic label applicator, with throughfeed conveyor
- 1 Link plastic belt U shaped conveyor unit
- 1 Videojet lid inkjet printer, model EXCEL/170i, Serial No 191C2002
- 1 iKonMac F18i inkjet dating spray unit, Pno V9B2434, date 2008 on tripod stand
- 1 Carnaud metal box capping machine, model 260, Serial No 3118

Blending Room

Blending line, comprising

- 1 Stainless steel twin section manual dump station, with Russell 17240 vibratory compact sieve, Serial No DF1 484, year 1998 and elevated work platform
- 1 Winkworth RT 1500 stainless steel horizontal high speed mixer, Serial No 16251, year 1998, capacity 3000 Kgs, with discharge and weigh cells
- 1 Matcon stainless steel product handling and weighing system with fill head, weigh cells and stainless steel gantry, Serial No K001292 and 10 Matcon stainless steel 1 tonne bulk container carriers

Associated equipment to include control panels, stainless steel two level work platform, dust extraction, ductwork and ancillary items

- 1 CPP Stainless Steel mobile 2nd stage gravity bagging Hopper with fitted Goring Kerr metal detector and Matcon stainless steel 1 ton bin (Ex Normanton)

Bagging line, comprising

- 1 Pharmatech Pharmalift System SL656 stainless steel bin elevating loading system, Serial No 984084, year 1999, Max load 1250 Kg, with 2 Matcon 1tonne capacity enveloped bulk carriers and stainless steel transfer bins
- 1 Matcon stainless steel hopper bin unloading system with sieve and weigh cells, Serial No. K001224
- 1 Stainless steel hopper, capacity 10 ton, with vibratory discharge system
- 1 Clyde Richard Simon duplex auger transfer conveyor, with hopper loader (Ungalvanised)
- 1 Clyde Richard Simon powder coated steel bagging station, with weigh cells and bag clamp, Serial No 22063, Max capacity 25 Kg, Min load 25 Kg
- 1 Motorised continuous belt bag transfer conveyor, 420mm x 4.8m approx, Serial No J1363, year 1998
- 1 Fischbein portable bag closer, Serial No 911069F Year 2009
- 1 Safeline Certus pass-through metal detector, 300 x 600mm aperture, Serial No SR 52335, with motorised continuous belt transfer conveyor, 550 x 2.0m approx

Associated equipment to include control panels, stainless steel two level work platform,

Tameside DP100 platform weigh scales, dust extraction ductwork and ancillary items

Yard

- 1 45 Tonne steel sugar silo, with cone shaped base, Heaton Green automation discharge, valves and piping

Kinnertons Project cream Filling Project including,

- 1 PPM 25 Ton stainless steel vertical Single skinned, trace heated bulk oil tank (T5) with oil pumping station, level meter and associated pipework valves and feeds
- 1 PPM 25 Ton stainless steel vertical Single skinned, trace heated bulk chocolate tank (T5) with oil pumping station, level meter and associated pipework valves and feeds

JAM FILLING HALL

- 1 Ulma Pel/ Ilpra 3-12kg Jam Container Sealing & Wrapping Machine (2013) Serial No FP9475 with Stainless Steel Unit Stand

Internal Transport

- 1 Upright MB20 2 man x 215kg capacity Personnel "Z lift" Access Platform Serial No 215-4000N (2013)
- 1 Boss Youngman X3X Scissor Lift Access Platform Serial No (2013)

Engineering Stores

- 1 Beko RA750 750 cum/hour Refrigerant Dryer Serial No 12N011127/12 (2013)
- 1 Riello Type B607 Dessicant Dryer Serial No, 79798 (2013)

Transferred Asset

- 1 Robot Coupe F23 Dicer, Serial Number 11470119511

Part B Haydens Bakery

Unit 1, Hopton Road, Hopton Industrial Estate, Devizes, Wiltshire, SN10 2EU

Qty

Main Ambient Production Area

- 1 Flowpak Ltd 100 Kg mobile bowl lift, Serial No E2/365, date 2006
- 1 Tekno Stamap SRL planetary mixer, Serial No 05220701, date 2007
- 1 Hobart V-1401-G planetary mixer, Serial No 1849826
- 1 Tre-emme planetary mixer, Serial No 06 0093, date 2006

- 1 VMI Aquamix mixer SP1400AQ Serial No 151512 (2008)

Rondo Doge Billet Forming and Laminating Line (Year 2004) Comprising:

- 1 Rondo Doge Lamizone control panel, Serial No 902001-3470
- 1 Deeter D16 flour batching unit
- 1 Avery Berkel L126 400mm x 80mm platform scale, Serial No 061106
- 1 Mixer Bagel 250 1120 Kg spiral mixer, Serial No 000003169, complete with spare bowl and carrier
- 1 Mixer BLT 1037 Kg static bowl lift and tipping unit Serial No 000004148
- 1 Rondo Doge top feed billet former/extruder, complete with flour duster & 6m x 800mm belt conveyor
- 1 Rondo Doge conveyor mounted flour depositor
- 1 Rondo Doge butter press, complete with control panel, Serial No 902001-3740-021
- 1 800mm Mobile dough overlapper
- 1 Rondo Doge 800mm sheeter
- 1 2m x 800mm inclined belt conveyor with 'nodding donkey' overlap unit
- 2 Conveyor mounted 800mm flour dusters
- 1 Rondo Doge 800mm sheeter
- 1 Rondo Doge 800mm conveyor mounted flour duster
- 1 Rondo Doge cross belt dough cutter
- 1 Rondo Doge twin roll sheeter
- 1 Rondo Doge 10 gang inline slicer, with cross belt guillotine cutter
- 1 4m x 800mm belt conveyor, with 1m inclinable section
- 1 Double D four door 4m x 6m retarder, Plant No B27, Year 1996
- 1 Double D six door 36 rack 5m x 6m retarder, Plant No B16

Rondo Doge Croissant Line, Serial No. 90100099 40705, Year 2004, (Now Sold-Offsite) Comprising:

- 1 Rondo Doge control panel, Serial No 9010009940705
- 1 3m x 800mm infeed belt conveyor
- 1 Rondo Doge 'Satellite R1' sheeter

- 1 1 5m Inclined belt conveyor
- 1 Conveyor mounted flour duster
- 1 Rondo Doge 800mm cross belt cutter
- 1 Rondo Doge twin roller sheeter
- 1 Rondo Doge ZGEM 700A cross belt guillotine, Serial No 0402- 3207, complete with 5m x 800mm conveyor
- 1 1 8m x 800mm band conveyor, complete with 5 line inline slicer
- 1 1 2m Cross belt reject conveyor
- 1 Rondo Doge Tornado rotary cutter, with 1 5m + 1 2m infeed conveyor and turning unit
- 1 Cutter change gantry complete with Morris 100 Kg pendant controlled electric chain hoist, Serial No 0604210017
- 1 Rondo Doge 6 lane strip cutting unit, with E700 LCD control panel
- 1 3m x 800mm covered belt conveyor
- 1 4m x 600mm belt conveyor
- 1 2m x 600mm belt conveyor

Rondo Poly Line

- 1 Inclinalable flour duster
- 1 Stainless steel inclined conveyor and production conveyor complete with
- 1 Conveyor mounted cutting station
- 1 Conveyor mounted water sprayer
- 1 Conveyor mounted fruit depositor
- 1 Conveyor mounted turner and crimper
- 1 Conveyor mounted Rondo ZGM635PA guillotine Serial No D1321218 (2011)
- 1 Rondo Estruscore TBF Freestanding scone extruder, Serial No 2615007960-91D, date 1997 (In Storage, Unit 5B)

MLC / Starline Make up Line, Comprising:

- 1 Rondo Smart Feeder model PTV281A Serial No D1171203 (2011)
- 1 Seewer Rondo SFA 69 sheeter, complete with flour depositor, date 1997
- 1 2m x 800mm belt conveyor, complete with 2 flour dusters

- 1 1m x 800mm belt conveyor, complete with flour duster
- 1 Rondo Doge Laminzone Satellite 1R sheeter, Serial No 90200 26307004
- 2 Rondo Doge conveyor mounted flour duster
- 1 Rondo Doge cross belt cutter, complete with 1 5m x 800mm belt conveyor
- 1 Rondo Doge 800mm twin roller sheeter
- 1 Seewer Rondo 2KWA607 twin roll sheeter, Serial No B711 5001, date 1997
- 1 Seewer Rondo PFB-60W 15m x 600mm belt conveyor, Serial No A17820019, date 1997, complete with inline slicer
- 1 Water sprayer
- 1 Rondo ZSY 600 flour duster, Serial No 59009003, date 1997
- 2 Rondo fruit depositor (2011)
- 1 Rondo model ZGEM600TA guillotine Serial No. D1161201 (2011)
- 1 Rondo model ZTEEL VP B Roller / Turner Serial No D1321238 (2011)

Crumble Line, Comprising:

- 1 Apple TV in case fruit leveller, Serial No A07302, date 2002 (**In Storage, Unit 5B**)
- 1 Apple MR 900 single head depositor, Serial No MR 900- 1072, date 2004
- 1 Apple MR 900 single head depositor, Serial No MR 900 112208, date 2004
- 2 Eastway 'Midl Vibratory' Weisher Stand mounted depositors, Serial Nos 040101 and 040102, date 2004 (**In Storage, Unit 5B**)
- 1 Cotswold 5m inclined Moulded belt conveyor, date 2004, Complete with vibratory infeed unit and top deposit unit to Weishers (**In Storage, Unit 5B**)
- 1 Apple CONAMJ 6m x 150mm indexing conveyor Serial No 473202, date 2004
- 1 Konig Rex Automat T4-SV MKB-RR Superstore doughnut former, Serial No 0301 896, date 1990, 6,000 per hour capacity

Comas Pie Line, Year 2004, Comprising:

- 1 Comas Tartomatic 1000 Pie base forming machine, Serial No 3682, complete with dough dividing unit, de-nester and Sinmatic control
- 1 Comas S1 COLO Pie filling pneumatic depositor Serial No 3632
- 1 Comas S1 COLO Pie filling pneumatic depositor Serial No 3633
- 1 Comas single head conveyor mounted Pie filling press

- 1 Comas 4m x 500mm band conveyor
- 1 Comas conveyor mounted pie ladder
- 1 3m x 800mm take off belt conveyor
- 1 Ishida DACS-W-030 SB/SS-IN check weigher Serial No 561755 (2011)

Comas Pie Line 2 Comprising:

- 1 TRM tart blocker/base former machine Type 1000 T Serial No 4371 6492 (2011)
- 2 Comas DN Singela pie filling depositors Serial No 4371-240-6501 (2012)
- 1 Comas filling press (conveyor mounted)
- 1 Comas 4m x 500mm bed conveyor Model CTRM 1000 Serial No 4371-6501 (2012)
- 1 Comas ROT 450 lid former Serial No 43711406501 (2012)
- 1 Comas 5M lidding conveyor with Conveyor mounted crimper CRNF 450 Serial No 4371 180 6501 (2012)

Depositing Area

- 1 Hobart V1401 mixer Serial No 1473792
- 1 Hobart 802 mixer Serial No 1829549
- 1 Mono FG 073 A01 depositor Serial No 0897 50574
- 1 Konig Mini Rex Futura 2 lane doughnut maker Serial No 31 0 2984 (2011)
- 1 Polin Multidrop depositor Serial No A701186/OB/1594 (2007) (In Storage, Unit 5B)

Mateline Pie Line, Year 2000, Comprising:

- 1 Mateline 4000/3 automatic pie base blocker complete with foil tray dispenser
- 1 Double D Humidair 16 rack prover, 6m x 8m, date 1996, with 6 doors, Plant No B12
- 1 Double D Humidair 10 rack prover, 5m x 4m, date 1996, with 4 doors, Plant No B13
- 1 Double D Revorack 4 rack gas feed rotary oven, date 2004
- 1 Revorack 2 rack gas fired rotary oven, complete with FN Aerotharm temperature control
- 1 Double D Revorack 3 rack gas fired rotary oven, date 2001
- 1 Double D Revoreel oven, date 2003
- 1 Double D Revoreel oven, date 1998
- 1 Acrivarn egg coating machine, Serial No 1337, date 1998, 800mm wide capacity, plant No

B37 used for waxing

- 1 Joni Foodline automatic fondant mixing machine, complete with 120 litre mixing Tank, Serial No 011456- 584, date 2004
- 1 Joni Foodline automatic fondant mixing machine with Joni Foodline 200 litre tank, Plant No B44
- 1 Keychoc Mixer (500 Kgs Capacity)
- 1 Fondant mobile pump unit, date 2004, with Baldon electric pump complete with metal detector and label applicator

Packing Area

- 1 Ilapak Carrera 500 PC flow wrapper, with Thomas Allen continuous motion coding unit
- 1 Ilapak Carrera 1000 flow wrapper, complete with Thomas Allen continuous motion coding unit and 2m x 400mm powered roller conveyor
- 1 Cintex Autosearch 2 metal detector, type 1600 Serial No 78729 (1998) with 2 Herma H40016R label applicators Serial No 20720543
- 1 Air Products Freshline food freezer FC276/303 Serial No QS1117 (2011)
- 1 Rondo panning unit
- 2 Stainless steel 1m diameter Motorised lazy susans
- 1 Ishida EACS-W-030-SP/WP-I-N (CTS) Metal detector Serial No 561756
- 1 Bradman Lake SL50 carton folder and gluer Serial No RF 575410 (2011) with 10M Conveyor and Jacob White Carton Erector
- 1 Hitachi PX- D260E ink jet coder, Serial No PX03131402 (2008)
- 1 Cintex AMC44409 twin head pass-through Metal detector, date 2007

FRYING AREA

Frying Line 1, Year 2007, Comprising:

- 1 Belshaw FT800 2 5m x 800mm chain link infeed conveyor, Serial No W07060255
- 1 Belshaw C109-36RH gas fired shallow fryer, Serial No W0706 0254, complete with 2 flipover units, 3 6m x 1m frying area
- 1 1 2m x 900mm chain link take off conveyor
- 1 Belshaw GL36-4 chain link fondant application conveyor, Serial No W05060420
- 1 Belshaw CC36-6 cooling conveyor, Serial No W05060419 9m x 900mm plastic chain link S bend conveyor, complete with 4 overhead fan units

Frying Line 2, Year 2007, Comprising:

- 1 Belshaw FT800 2 5m x 800mm chain link infeed conveyor, Serial No W07060254
- 1 Belshaw C109-36RH gas fired shallow fryer, Serial No W07060254, complete with 2 flipover units, 3 6m x 1m frying area
- 1 1 2m x 900mm chain link take off conveyor model CC36-6
- 1 Make unknown chain link fondant application conveyor, Serial No Unknown
- 1 Apple MR900 single drop pneumatic depositor, Serial No MR900 1046/104603, date 2003
- 1 Double D16 rack, 4m x 4m prover

Ingredients Store

- 1 Stevens DP3000i portion weighing system with 4 LCD displays and 2 freestanding platforms, Year 2009

Ingredients Preparation Area

- 5 Marco Datamaster TRAC-IT-MES Programmable digital weighscale, Year 2000, Complete with 600mm x 400mm platform On stainless steel stand and Intermec Easy Coder PF41 barcode printer

Raw Material Warehouse

- 1 Scanflow 18 tonne flour storage silo Complete with Applied Weighing 'Task 120' weighcell

Ambient Batch Packing Room

- 1 Constant twin head metal detector, complete with 1 5m belt conveyor, Serial No 1365, date 1999
- 1 Cintex AMC43699 single head metal detector, Serial No 42023F, date 2006
- 1 Harlands twin head conveyor mounted Llabel applicator, Serial No 549371, date 2002, complete with Thomas Allen coding unit and 3 Proteus 155-S control units
- 1 Intelident PCS-01 barcode scanner Serial No 0910010
- 1 Lodeck 3000kg mobile loading platform, Serial No M7193, date 1996
- 1 Romadek Transdek 4500 Kg loading deck, Serial No 54474, date 2003, 5m x 3m platform area
- 1 Rondo panning unit, model ZPM A600A Serial No D1175403 (2011) (In Storage, Unit 5B)

Plastic Traywash Area

- 1 Oliver Douglas Bullet S6 plastic tray washer, Serial No 99/3376, date 1999

Metal Tray Wash Area

- 1 Newsmith Silver Series metal traywasher, Serial No KM 2184, date 2007

Fruit Room

- 1 Kronen CP45 PGW segmenter, date 2003 (In Storage, Unit 5B)
- 1 Stainless steel strainer/washer
- 1 Feuma ASTESM-E fruit de-corer, Serial No 110198, date 1998 (In Storage, Unit 5B)
- 1 Elland 610 can opener, date 1998
- 1 Avery Berkel L 130 benchtop digital scale
- 1 Avery Berkel 2100 benchtop digital scale, date 1998
- 5 1 8m stainless steel preparation tables

Chilled/High Risk Area

- 1 Joni Optimix 120 litre fondant mixing kettle, Serial No 016293- 466, date 2006
- 1 Joni Foodline 100 litre fondant mixing kettle, Serial No JF1000, date 1996
- 1 Riggs Autopack 1000 fondant depositor, Serial No 11479, date 2003
- 1 Joni Foodline Multimix 120 litre Fondant mixing kettle, Serial No 011456-1877, date 2004

High Risk Production Area

- 1 Brevetti Gasparin 110-1 horizontal slicer, Serial No 202-211, date 2002
- 1 10m conveyor
- 1 Jacob White carton erector
- 1 Loma CW3 check-weigher with reject station Serial No ACW4490847173F
- 1 Hitachi PX-D260E ink jet coder, Serial No PX04 098404, date 2008
- 1 Bradman Lake SL50 carton folder & gluer, Serial No 5756-0598
- 1 Loma CW3 check-weigher with reject station Serial No ACW4490746885F
- 1 Hitachi PX-D260E ink jet coder, Serial No PX 03131402, date 2008
- 1 Cintex AMC44409 twin head pass-through metal detector, Serial No 449771, date 2007
- 1 Bradman Lake SL90 end loader cartoner/gluer, Serial No 5763 298, date 1997
- 1 Hitachi PX-260W ink jet coder, date 2008
- 1 Cintex AMC44409 twin head pass-through metal detector, date 2007

- 1 Hitachi PX 260E ink jet coder, Serial No 11900603, date 2008
- 1 Loma CW3 check-weigher with reject station Serial No ACW4490947174F
- 1 Cintex AMC 44409 twin head pass-through metal detector, Serial No 414976
- 1 Bakon glazing unit with spray head/conveyor and storage vessel (1998) **(In Storage, Unit 5B)**
- 1 Hobart V1401 mixer, Serial No 11289 263
- 1 Bell Perkins 'Easy Slice' cream slicer/cutter, Serial No TEC-EM-109-06, date 2006 **(In Storage, Unit 5B)**
- 1 Bakon Jelly 'Satellite Eco' jelly maker, Serial No 1-57-12-07-063, date 2007
- 1 Record Jaguar flow wrapper, Serial No 31-99-087, date 1998, complete with VT550 LCD control unit
- 1 Joni Foodline 120 litre fondant mixing kettle, Serial No 011456-1906 (2004)
- 1 Rotech Domino RFI-F date stamping machine Serial No 0109
- 1 Bakon jell sprayer

High Risk Changing Area

- 1 Two position boot/shoe wash, with spray heads
- 1 Syspal two position stainless steel hand wash station
- 1 Syspal four position stainless steel hand wash station

General Areas

Compressor House

- 1 Compair Broomwade Cyclon 330 Packaged rotary screw compressor, Serial No F166/10/10, date 2000
- 1 Compair Broomwade 6000/6040 Packaged rotary screw compressor, Serial No F0782231, date 1984
- 1 Compair Broomwade thermal dryer, Plant No P03, date 1999

Standby Generator

- 1 FG Wilson 880 kVA standby generator with Perkins V12 diesel engine, Serial No SGD120230012029, Year 2000, Located in Sound Proof container, Serial No 00139

Yard Area

Storage On Lorry (Now Unit 5b)

- 1 4 lane jam injector mixer, model AR60 MK15 Serial No 6000 1051

- 1 Gruyere depositor
- 1 Key Choc choc machine
- 1 Turbo carton depositor
- 1 Corrin
- 1 Tulbo self depositor
- 1 Comas outfeed conveyor
- 1 Eurober Brockleman M2 chocolate kettle Serial No 6080700 (2012)

Conveyors (Now In Storage, Unit 5B)

Throughout

Multitier mobile baking racks

Baking trays

1 Rondo Poly Line Comprising:

- 1 Flour Duster
- 1 Flat Bed In-Feed Conveyor
- 1 Rondo Doge Flour Duster
- 1 Rondo Doge Inclineable Conveyor with Flour Duster
- 1 Rondo Doge Multi Roller Satellite Dough Roller with CNC Controls
- 1 Rondo Doge Inclineable Conveyor with Flour Duster
- 1 Rondo Doge Cross Pinner Unit with Flat Bed Conveyor
- 1 Rondo Doge Adjustable Thickness Roller
- 1 Inclineable Flat Belt Conveyor

Together with All Associated Equipment To Include Controls Etc

Comas Mini Tart Line Comprising:(Awaiting Final Installation & Commissioning)

- 1 Comas DLV 450 Tart Dispenser Serial No 4622-6567 Year 2012
- 1 Comas DPC 400 Tart Dispenser Serial No 4621-6566 Year 2012

Comas Dispenser/Filler Serial No 4735-6719

Together with All Associated Equipment To Include Controls, Flat Bed Conveyor, Vibration Roller & 5m Conveyor

- 1 Comas DPC 600 Sugar Coating Machine Serial No 4670-6627 Year 2013 Together with All Associated Equipment To Include Siemens Controls & Conveyor (**Awaiting Final Installation & Commissioning**)
- 1 Comas DVB 600 Sweet Snow Depositor Serial No 4701-6665 Year 2013 Together with All Associated Equipment To Include Siemens Controls & Conveyor (**Awaiting Final Installation & Commissioning**)
- 1 Unifiller 1 Spot Mobile Depositor Serial No Unknown Complete with Mixing Bowl
- 1 Double D Refurbished Oven for Artisan Bakery
- 1 Purpose Built In-Built Freezer
- 1 Diesel Tank (**Located in Yard**)

Part 2 - P&M

Part A Renshawnapier Limited

1 Ripley Drive, Normanton, Wakefield, West Yorkshire WF6 1RY

Quantity Details

Brown sugars area - Associated equipment to include control panels, gantry framework and ancillary items

Sandiacre Line - Associated equipment to include control panels, distribution pipe work, extraction ductwork, chain hoist with supporting steelwork and ancillary items

Bran & Lubbe Line

Associated equipment to include Allen Bradley Panel View C1000, control panels and ancillary items

1 Sontex S-61 Mk 5 universal heat sealing machine, Serial No 502029

1 Sontex S-61 Mk 5 universal heat sealing machine, Serial No 500338

White Sugars Area

Fawema 4 Line - Associated equipment to include control panels, galvanised) steel single level work platform, dust extraction ductwork and ancillary items

Fawema 3 Line - Associated equipment to include control panels, dust extraction ductwork and ancillary items

Fawema 2 Line - Associated equipment to include control panels, dust extraction ductwork and ancillary items

Fawema 2 Line - Associated equipment to include control panels, safety cages, light guards and ancillary items

Fawema 1 Line - Associated equipment to include control panels, access platform, dust extraction ductwork and ancillary items

- 1 United Packaging Pal-Rapper 2000 pallet wrapper with surface mounted turntable, Serial No 2000 95081841

Industrial Room

Whites Industrial Line (Castor Sugar) year 1994 - Associated equipment to include control panels and ancillary items

Whites Industrial Line (Icing Sugar) 1994 - Associated equipment to include control panels and ancillary items

25k Line – Associated equipment

- 1 Safeline pass-through metal detector, Serial No 14137 with bag hold station (for Totes)

Sugar Grinding Plant (Tower Room)

Ground level - Associated equipment to include 6- Welded mild steel air receivers, dust extraction unit, exhaust vents, air intake vents, distribution pipe work, valves, controls, meters, pumps and ancillary items

Yards - Associated equipment to include control panels, external silo cladding, access ladders and ancillary items

Compressor House

- 1 HPC Plusair BS61 packaged air compressor Serial No 143627, Max working pressure 7.5 Bar
- 1 HPC Plusair SD24 packaged air compressor, Serial No 1 8878 1/1116, year 2001, Max working pressure 8 Bar
- 1 HPC Plusair BS61 packaged air compressor, Serial No 5102009, year 1996, Max working pressure 7.5 Bar
- 1 HPC Plusair BS61 packaged air compressor, Serial No 1 7330 4/1049, year 1999, Max working pressure 7.5 Bar
- 1 HPC Plusair BS61 packaged air compressor, Serial No 143628, year 1994, Max working pressure 7.5 Bar
- 1 Oil/water separator
- 1 HPC Plusair PGE270KB2410200 compressed air dryer Serial No 2144750001, year 2001

Associated equipment to include air receivers, 2 - HPC desiccant air dryers, 3 inline filters and ancillary items

- | | |
|---|--|
| 1 | Rear Blending Room - DCE Unimaster UMA 454 G10 dust extraction unit, Serial No 606444 |
| | Off Bagging Line |
| 1 | Fischbein portable bag closer, Serial No 711082F, year 2007 |
| 1 | Fischbein portable bag closer, Serial No 003032F, year 2007 |
| 1 | Warehouses - Robopac Rotoplat 507/PFS stretch wrapper, Serial No KN/096678, year 2010 |

229 Crown Street, Liverpool, Merseyside, L8 7RF

Quantity Details

Packing Hall (Nut Free)

Bulk Line 1 – controls and connections

Bulk Line 2 – controls and connections

Retail Line 1 – conveyors, controls and connections

Retail Line 7 - Interconnecting conveyors, controls and equipment

Retail Line 2 - Interconnecting conveyors and controls

Retail Line 3 - Interconnecting conveyors & controls

Retail Line 5 - controls and connections

Retail Line 6 - controls and connections

Almond Refining Plant - Controls & connections and supporting steelwork

Unitron 1, Mezzanine Floor - controls and connections

Packing Hall (Nut Side)

Retail Line 1 - Interconnecting conveyors & controls

Retail Line 2 - Interconnecting conveyors & controls

Disc Line 1 - Interconnecting conveyors & controls

Disc Line 2 - Interconnecting conveyors & controls

Minor Items

Silo Building And Old Mill

Third Floor

- 2 Welded and bolted steel 30 ton sugar silos (Silos 1 & 2) each with worm screw discharge
- 1 Holmes HR blower serving previous 2 silos with spare pump
- 2 Welded and bolted steel 30 ton sugar silos (Silos 4 & 5) with worm screw conveyor discharge serving both silos
- 1 DCE dust extraction unit

Second Floor

- 1 Russell 17900 Compact sieve, Serial No JT639, date 2002
- 1 DCE Dalamatic dust extraction unit, type DLMDU102K3, Serial No 624098, (serving 3 mills)

First Floor

Gum Gms Floor And Mixing Department

- 1 Hobart MS 800 food mixer, Serial No 9365
- 1 Acetic stainless steel mixing vessel, capacity 185 litres Serial No VS16742 with pump, valves and controls
- 3 Glucose feed pump each with 15mm robe pump and chrome flow meter

Control Room - Senses 5in touch screen control panel controlling process equipment

- 1 **Hammer Mill Room** - DCE Dalamatic dust extraction unit, type DLMDU102F3ADRE, Serial No 50271

Ground Floor

Caramel And Blends Department

- 1 CIP plant with chemical tank, water tank, pump, piping & valves

Heavy Paste Area

- 1 Electrically heated stainless steel fat tank
- 1 Graseby metal detector, with conveyor
- 1 **Unitron 2** - Safeline metal detector, Serial No 55686

Services Passage (Nut Free)

- 1 HPC Plusair AS 35 packaged air compressor
- 1 Deltech Pyramid 2000 PE495A air dryer, Serial No 941PEA006 and air receiver

- 1 Busch 250-132 vacuum pump,
- 1 HPC Plusair AS 35 packaged air compressor
- 1 Deltech Pyramid 2000 PEA95A air dryer, Serial No 941PEA024 and air receiver
- Service Passage (Nut Side)**
- 1 HPC Plusair AS 35 packaged air compressor
- 1 MTA DE49 dry energy air dryer Serial No 2200189067 (2011)
- 1 MTA DE100 dry energy air dryer Serial No 2200189939 (2011)
- 1 HPC Plusair AS 35 packaged air compressor
- 1 HPC Plusair AS 35 packaged air compressor
- 1 Tricool Trim Mk III water cooler (not in use)
- 2 Busch vacuum pumps
- 1 HPC Plusair packaged air compressor, with Mikropor air dryer & receiver, date 2007
- 1 **Raw Materials Warehouse** - Premier pallet inverter, Serial No A06L 1077, date 2000
- 1 **Finished Goods Warehouse** - Pal Rapper 3000 pallet wrapper,
- Yard**
- Silo 3
- 1 Metal clad steel silo 30 tonne capacity, with blow pipe discharge
- Factory Transport Throughout**
- Euroscopes/BT Rolatruc weighing pallet truck, Serial No 20020717, date 2002, with Digital scale readout
- 1 Euroscopes/BT Rolatruc weighing pallet truck, Serial No 20051015, date 2005,
- Throughout** - Allowance for stainless steel euro bins, pallet trucks

Clyde Street, Carlisle, ML8 5BD

Chocolate Production Area Phase II Building

Holding Tanks (Dark Chocolate)

- 1 No 1 - 12 Tonne capacity mild steel self weighing heated jacketed enclosed steel intermediate chocolate holding tank, with top mounted agitator, pump, valves, pipework and controls

- 1 No 2 - 12 Tonne capacity self weighing heated jacketed enclosed steel intermediate chocolate holding tank, with top mounted agitator, pump, valves, pipework and controls
- 1 No 3 - 12 Tonne capacity self weighing heated jacketed enclosed steel intermediate chocolate holding tank, with top mounted agitator, pump, valves, pipework and controls
- 1 No 4 - 10 Tonne capacity self weighing heated jacketed enclosed steel intermediate chocolate holding tank, with top mounted agitator, pump, valves, pipework and controls
- 1 No 4A - 10 Tonne capacity self weighing heated jacketed enclosed steel intermediate chocolate holding tank, with top mounted agitator, pump, valves, pipework and controls
- 1 No 5 - 12 Tonne capacity self weighing heated jacketed enclosed steel intermediate chocolate holding tank, with top mounted agitator, pump, valves, pipework and controls
- 1 No 6 - 12 Tonne capacity self weighing heated jacketed enclosed steel intermediate chocolate holding tank, with top mounted agitator, pump, valves, pipework and controls
- 1 No 7 - 10 Tonne capacity self weighing heated jacketed enclosed steel intermediate chocolate holding tank, with top mounted agitator, pump, valves, pipework and controls
- 1 No 8 - 10 Tonne capacity self weighing heated jacketed enclosed steel intermediate chocolate holding tank, with top mounted agitator, pump, valves, pipework and controls
- 1 No 9 - 5 Tonne capacity self weighing heated jacketed enclosed steel chocolate holding tank, type 6TCST, Serial No J3583, date 1993, with top mounted agitator, intermediate pump, valves, pipework and controls
- 1 Salter Weigh-Tronix electronic platform scale 1500mm x 1500mm, with digital head type W1-125, Serial No 028857
- 1 TVL Schmalz 35 Kg capacity vacuum lifter, type BE35-ZENTRIERT-S, Serial No 11 01 13 10069/0, date 2003, with vacuum pump and Turbo Vacumentation pillar mount swivel jib No D2389
- 1 TVL Schmalz 35 Kg capacity vacuum lifter, type BE140-1000 STARR, Serial No 11 01 23 10094/0, date 2003, with vacuum pump and floor mount swivel jib
- 1 TVL Schmalz 35 Kg capacity vacuum lifter, type BE35-350-STARR, Serial No 11 01 12 10019/O, date 2001, with vacuum pump and mobile swivel jib No D2256
- 1 Loma 6000 Series Inspection System checkweigher, Serial No 600987, with conveyor and reject unit
- 1 Loma IQ2 metal detector, with throughfeed conveyor and reject unit, Serial No 894274

Manual Ingredient Debagging Area

On Stage

- 3 Steel open front debagging booths, each with dust removal duct and outlet valve and ducting
- 1 Turbo Vacumentation vacuum lifter, with Nedermann high vacuum pump and swivel jib, s/n D 2231, date 2001

Ground Floor

- 3 Steel open front debagging booths, each with dust removal duct, outlet valve and ducting
- 1 Promtek process control system
- 3 Turbo Vacumentation 35 Kg vacuum lifters, with vacuum pump, vacuum hose and suspension system Serial No D2253/D2254, date 2001
- 1 MEL galvanised twin bin dust collection cabinet, with fan and ducting

Packaging Materials Warehouse

- 15 Bays of four tier boltless pallet racking

Finished Jam Warehouse

- 24 Bays of four tier boltless pallet racking

Ingredient Warehouse No 2

- 1 ICS (Industrial Cooling Systems) Ltd water chiller, model TAE 081, Serial No 1200800528, date 1998, (stored)
- 1 Unifiller Systems Inc piston displacement measured filling unit, on portable stainless steel trolley (stored)
- 5 Erected Bays Link 51 pallet racking

Cold Room

- 1 Tameside DP100 60kg x 0 4kg stainless still digital platform scales Serial No 510289

Jam Boiling Area

- 1 BCH stainless steel self weighing 150 kilo glucose/sorbitol mixing vessel, Serial No 8379, date 1981, with 6 automated inlet valves and pipes, discharge valve and pipework
- 1 Safeline mobile inline metal detection unit, Serial No 67260, with pipe couplings and stainless steel mobile stand

First Floor (Above Jam)

Tank Farm

- 1 Galvanised bolted steel sectional tank, 12' x 4' x 8' deep (NOT IN USE)
- 1 Stainless steel product pump, with wiring
- 1 Insulated galvanised bolted sectional syrup tank, 3400 x 1920 x 1700mm deep, with stainless steel product pump, pipework & wiring
- 1 Insulated galvanised bolted sectional tank, 8' x 8' x 8' deep (NOT IN USE)

- 1 Insulated galvanised bolted sectional sorbitol tank, 8' x 8' x 8' deep
L1, L2, L3, L4, and L5
- 5 Stainless steel insulated 10,000 litre capacity self weighing oil tanks, each with piping, actuating valves, and pump
L6, L7 and L8
- 3 Insulated galvanised bolted sectional steel self weigh tanks, 3300mm x 1760mm x 1600mm high, with pipework (NOT IN USE)
- 1 Packer pallet stretchwrapping machine, model EXP- 108, Serial No P509J 444 (Now in Blends Area)
- 1 Saxon SH1000 freestanding thermal sealer Serial No 16351 year 2007
- 1 Hobart V1401 mild steel floor standing bowl mixer, Serial No 31- 1219- 238, RPM 1440 (Not in Use)

New Sample Kitchen

- 1 Tom Chandley Compacta Stainless steel two tier deck oven (Ex Normanton)

Engineering Store

- 1 Kecol 160 Stainless Steel pneumatic drum emptying pump, model PCH160, Serial No 11805, date 03/2007, with stand and controls, model H800, Serial No 11809 (Decommissioned & Not In Use)
- 1 Robo Coupe F23 dicer, Serial No 11470119511

Part B – Haydens Bakery Limited

Unit 1, Hopton Road, Devizes, Wiltshire SN10 2EU

Qty Details

Main Ambient Production Area

- 1 Esmach 16A ISEA spiral mixer, Serial No 881615, date 1998, complete with 2 spare bowls and carriers (In Storage, Unit 5B)
- 1 Hobart M802G mixer, Serial No 11- 139-944
- 1 Panifici 3M planetary mixer
- 1 Double D Humidair 8 rack 4 5m x 3m prover
- 1 Hobart M802 mixer, Serial No 11- 348- 186
- 1 Tre-emme planetary mixer, Serial No 150564 (1986)

- 1 Kaleijar 2000W portable pie lid former (**In Storage, Unit 5B**)
- 1 Herbert IH 500 benchtop digital platform scale, Serial No HS72637, date 2002
- 1 Buffalo Pro 300mm hotplate, on stand
- Frying Area
- 1 Hygienox twin bowl utensil washing sink, complete with spray heads, date 1998
- 1 Herbert IH 500 bench top 15 kg digital weighscale Serial No HS72630, date 2002
- 1 1 2m diameter unscrambling table

Ingredients Store

- 1 Gough GV- 2/1 vibratory sieve, Serial No 34986, date 1996

Ambient Batch Packing Room

- 1 Packer XP036 Rotary pallet stretch wrapping machine, Serial No 3111573, date 2006
- 1 Comarme SHE 52 carton taper, Serial No AV023429, date 2003
- 1 300 Ltr freestanding water chiller, date 1996

High Risk Area

Mixing Area

- 3 3 5m x 800mm Stainless steel preparation tables
- 1 Syspal 60 Kg stainless steel bowl lift, Serial No E2/319, date 2004 (**In Storage, Unit 5B**)
- 3 2 pot electrically heated bain-marie, on stand
- 1 Six pot electrically heated bain-marie, on stand
- 1 Arnott 6m x 800mm powered belt conveyor
- 2 Herbert IH 500 digital platform scales, Year 2002
- 1 Bear Varimixer AR60/Mk 15, mixer, Serial No 60001051(**In Storage, Unit 5B**)
- 1 Apple MR 150 pneumatic single drop depositor, Serial No 21208, date 1999
- 1 Stainless steel double bowl sink unit
- 1 Apple MR900 single head depositor, Serial No 138587
- 1 Apple MR900 single head depositor, Serial No M22586

High Risk Production Area

- 1 12m x 800mm belt conveyor
- 4 DCA Sanomat Mini Bako whipping units Serial No 5243, 5244, Plant No C27, Plant No C36, date 1998
- 1 Hiley 2m x 300mm plastic slat transfer conveyor
- 1 Packline stainless steel mobile platform lift, Serial No 1399 (In Storage, Unit 5B)
- 1 Joki 14m x 800mm belt conveyor, date 1998
- 1 Phoenix 2m x 400mm belt conveyor, Serial No 37901
- 1 4m x 800mm belt conveyor
- 1 10m x 600mm belt conveyor, Complete with Protech control unit
- 2 Single bowl stainless steel sink units, date 1998
- 4 3m x 80mm two tier stainless steel Preparation tables, date 1998
- 1 Avery Berkel HL265 benchtop digital scale, Serial No 019533 date 1998
- 1 Herbert IH 500 digital platform scale, Serial No HS 018928, date 2002
- 1 NBA 1m x 1 8m x 1 2m freestanding milk fridge
- 1 Hobart M802 mixer, Serial No 11-1005-605
- 1 Hobart M802 mixer, Serial No 11-2343-100
- 1 Record benchtop mixer, Serial No 7106
- 1 Loma Superscan micro conveyor mounted Pass-through metal detector, Serial No 895596, date 1995
- 1 Cintex E30 300mm single head metal detector, Serial No 80432, date 2001
- 5 DCA Sanomat 'Mini Bako' whipping units, Serial No 5242, 5642, 5365 date 1999 and 6059, 6062, date 2000
- 1 Syspal single bowl Utensil washing sink and Stainless steel double bowl sink unit
- 1 Hobart H800 mixer, Serial No 97087 05- 94
- 1 Avery Berkel L130 benchtop digital scale, Year 1998, complete with HL30 300mm x 300mm platform

Ancillary Equipment

- 1 Karcher BR 9140 Industrial Floor Cleaner
- 1 Comark RF500 Wireless Monitoring Unit

1 Automated Full Height Bi-Directional Secure Turnstile With Integrated Fire Pedestrian Gate (Buildings)

3 Sara Loading Bay Dock Levellers (Buildings)

1 Refrigeration Panels, Chillers etc For Ambient Bakery (Buildings)

Raw Material Warehouse

1 Fermod 5 5m x 3 5m cold room, Complete with L'Unite Hermetique Compressor and Searle fan unit

7 Bays of Link 51 pallet racking, Comprising 9 x 4m endframes and 43 beams

30 Bays of Hilo LM95 pallet racking, Comprising 38 x 4m end frames and 128 beams

1 Mil-Tec 306E/509 bale press, Serial No 21-3, with strapping unit and Mil-Tec receiver mounted air compressor

Chilled Packing Area

1 Little David LDV2 carton taper, Serial No 5429

7 Searle triple fan units, date 1998

3 Searle double fan units, date 1998

De-Box Area

1 Lloyds 7 0 2700 Kg cardboard baler, Serial No. 220, date 1998 (Now in Yard Awaiting Sale)

1 Quicklifter 2000 Kg pallet truck, with digital weight indicator, date 2004

General Areas

Compressor House

1 300 Litre welded steel air receiver, date 1984

1 500 Litre welded steel air receiver, Serial No 18614, date 1999

1 NRS 'custom built' 5 Refrigeration compressor unit, Serial No ZR12M3X3/2R

1 Prestcold AP2R-49K-B4-75 Refrigeration compressor, Serial No 22401

1 Prestcold AP2R-40K-B4-76 Refrigeration compressor, Serial No 19072

Engineers' Workshop

1 Colchester Master 2500 gap bed lathe, Serial No 5/0004/34553

Yard Area

4 Prestcold/Copeland MCV9-2B75KE-TWD Refrigeration compressors, Serial Nos 06J325636,

0J325638, 07G336126, 07G33 6127

2 Prestcold/Copeland APZS-75KE-V9160 refrigeration compressors, Serial Nos 105456, 105743

1 Searle 6 Fan Chiller

1 Avery Weightronix 3000 Kg digital weighscale, date 2006, complete with 1m sq platform

Sub Storage Area

12 Bays of pallet racking, comprising 16 - 4m end frames and 64 cross beams

STORAGE SITE - UNIT 5B (To Include Items Detailed as "In Storage" Removed From Production Areas)

Sections of croissant line

1 Cintex metal detector

1 Marco Datamaster weighscale

1 Rondo ZKWA607AA extruder Serial No D1465401 (2011)

1 Segmaster

1 Bakon jelly satellite

Redundant and Unused Plant & Machinery

General

Quantity Details

1 Endoline 201 carton erector, Serial No 93053410

1 Egg mixing plant, comprising jacketed stainless steel mixing tank, 1200 x 1200mm dia, with Fristam powder mixing pump, additive tank, controls & connections

Part 3 - P&M Insurance

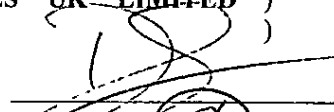
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EXECUTION PAGE


SECURITY TRUSTEE

Executed as a deed, but not delivered until the)
first date specified on page 1, by PNC)
BUSINESS CREDIT a trading style of PNC)
FINANCIAL SERVICES UK LIMITED)
acting by)

Attorney

 DANIEL HARRISON

Attorney

 CLAUDE CLAUDE
Claire Davis

Address: 8-14 The Broadway, Haywards Heath, West Sussex RH16 3AP

Facsimile No: 01444 475849

Attention: The Directors, PNC Business Credit

THE SECURITY OBLIGORS

Executed as a deed, but not delivered until the)
first date specified on page 1, by THE REAL)
GOOD FOOD COMPANY PLC acting by)

Director

Witness

Address: 229 Crown Street, Liverpool, L8 7RF

Facsimile No: 0151 706 8201

Attention: Group Financial Director

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RENSHAWNAPIER LIMITED acting by)

Director

Witness

Address: 229 Crown Street, Liverpool, L8 7RF

Facsimile No: 0151 706 8201

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Attorney _____

Attorney _____

Address: 8-14 The Broadway, Haywards Heath, West Sussex RH16 3AP

Facsimile No: 01444 475849


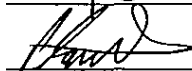
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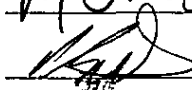
Facsimile No: 0151 706 8201

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RENSHAWNAPIER LIMITED acting by)

Director

Witness

Address: 229 Crown Street, Liverpool, L8 7RF

Facsimile No: 0151 706 8201

Attention: Group Financial Director

Executed as a deed, but not delivered until the)
first date specified on page 1, by HAYDENS)
BAKERY LIMITED acting by)

Director

M J M'Donough

Witness

[Signature]

Address: 229 Crown Street, Liverpool, L8 7RF

Facsimile No: 0151 706 8201

Attention: Group Financial Director