SAPA BUILDING SYSTEMS LIMITED ANNUAL REPORT YEAR ENDED 31st DECEMBER 2004 Co. No. 1029071



ANNUAL REPORT

YEAR ENDED 31st DECEMBER 2004

CONTENTS

1.	DIRECTORS' REPORT
3.	INDEPENDENT AUDITORS' REPORT
4	ACCOUNTING POLICIES
6	PROFIT AND LOSS ACCOUNT
7.	BALANCE SHEET
8.	NOTES TO THE FINANCIAL STATEMENTS

DIRECTORS' REPORT FOR THE YEAR ENDED 31st DECEMBER 2004

The directors present their report and the audited financial statements for the year ended 31st December 2004.

DIRECTORS' RESPONSIBILITIES

The directors are required by UK company law to prepare financial statements for each financial year that give a true and fair view of the state of affairs of the company as at the end of the financial year and of the profit or loss of the company for that period.

The directors confirm that suitable accounting policies have been used and applied consistently and reasonable and prudent judgements and estimates have been made in the preparation of the financial statements for the year ended 31st December 2004. The directors also confirm that applicable accounting standards have been followed and that the financial statements have been prepared on the going concern basis.

The directors are responsible for keeping proper accounting records, that disclose with reasonable accuracy at any time the financial position of the company and enable them to ensure that the financial statements comply with the Companies Act 1985, for safeguarding the assets of the company and hence for taking reasonable steps for the prevention and detection of fraud and other irregularities.

PRINCIPAL ACTIVITIES

The profit and loss account for the year is set out on page 6.

The company's principal activity is the marketing and manufacture of architectural aluminium systems for the home improvement and commercial markets.

REVIEW OF BUSINESS AND FUTURE DEVELOPMENTS

2004 saw modest growth in turnover and profitability. Activity continued on the successful development and launching of new products, that will enable the company to grow successfully in 2005 onwards.

DIVIDENDS

The directors do not recommend the payment of an ordinary dividend (2003:£Nil).

RESEARCH AND DEVELOPMENT

The company has maintained its commitment in the area of research and development. Continuity of investment in this area will ensure that the company retains its market leadership role.

DIRECTORS' REPORT FOR THE YEAR ENDED 31st DECEMBER 2004

DIRECTORS

The directors of the company at 31st December 2004, all of whom have been directors for the whole of the year ended on that date (except as stated) are listed below:-

Appointed 31st March 2004 A.P. Daniels Resigned 31st March 2004
Resigned 31st March 2004
Appointed 31st March 2004
Appointed 31st March 2004
Resigned 31st March 2004
Resigned 31st March 2004 F.L. Coeffic S.J. Curtis

L.C. Elliott

J. Palethorpe A.J. Rogers

N.K. Sissons

No director has had any beneficial interest in the shares of the company during the year ended 31st December 2004.

HEALTH AND SAFETY AT WORK ACT 1974

It is the company's policy that all possible steps will be taken at all times to ensure the health and safety of persons and to prevent damage to the company's property. In accordance with the Act, a comprehensive policy statement together with health and safety rules has been issued within the company to all its employees.

DISABLED EMPLOYEES

Wherever possible it is company policy to employ disabled persons, to offer continuity of employment to employees who become disabled, and to provide career and training opportunities commensurate with their abilities.

EMPLOYEE CONSULTATION

The company places considerable value on the involvement of its employees and has continued its previous practice of keeping them informed on matters affecting them as employees and on the various factors affecting the performance of the company. This is achieved through formal and informal meetings.

AUDITORS

In accordance with the Companies Act 1985 (Section 379A) and Section 386, a resolution to dispense with the annual appointment of auditors was made on 9th July 1996.

BY ORDER OF THE BOARD

ALEXANDRA WAY ASHCHURCH **TEWKESBURY GLOUCESTERSHIRE**

COMPANY SECRETARY 13 OCTOBER 2005

INDEPENDENT AUDITORS' REPORT TO THE MEMBERS OF SAPA BUILDING SYSTEMS LIMITED

We have audited the financial statements which comprise the profit and loss account, the balance sheet, the accounting policies and the related notes.

RESPECTIVE RESPONSIBILITIES OF DIRECTORS AND AUDITORS

The directors' responsibilities for preparing the annual report and the financial statements in accordance with applicable United Kingdom law and accounting standards are set out in the statement of directors' responsibilities.

Our responsibility is to audit the financial statements in accordance with relevant legal and regulatory requirements and United Kingdom Auditing Standards issued by the Auditing Practices Board. This report, including the opinion, has been prepared for and only for the company's members as a body in accordance with Section 235 of the Companies Act 1985 and for no other purpose. We do not, in giving this opinion, accept or assume responsibility for any other purpose or to any other person to whom this report is shown or in to whose hands it may come save where expressly agreed by our prior consent in writing.

We report to you our opinion as to whether the financial statements give a true and fair view and are properly prepared in accordance with the Companies Act 1985. We also report to you, if in our opinion, the directors' report is not consistent with the financial statements, if the company has not kept proper accounting records, if we have not received all the information and explanations we require for our audit, or if information specified by law regarding directors' remuneration and transactions is not disclosed.

We read the other information contained in the annual report and consider the implications for our report if we become aware of any apparent misstatements or material inconsistencies with the financial statements. The other information comprises only the directors' report.

BASIS OF AUDIT OPINION

We conducted our audit in accordance with auditing standards issued by the Auditing Practices Board. An audit includes examination, on a test basis, of evidence relevant to the amounts and disclosures in the financial statements. It also includes an assessment of the significant estimates and judgments made by the directors in the preparation of the financial statements, and of whether the accounting policies are appropriate to the company's circumstances, consistently applied and adequately disclosed.

We planned and performed our audit so as to obtain all the information and explanations which we considered necessary in order to provide us with sufficient evidence to give reasonable assurance that the financial statements are free from material misstatement, whether caused by fraud or other irregularity or error. In forming our opinion we also evaluated the overall adequacy of the presentation of information in the financial statements.

OPINION

In our opinion the financial statements give a true and fair view of the state of the company's affairs at 31st December 2004 and of its profit for the year then ended and have been properly prepared in accordance with the Companies Act 1985.

PricewaterhouseCoopers LLP

Chartered Accountants and Registered Auditors

BRISTOL 25 October 2005

ACCOUNTING POLICIES

1. ACCOUNTING CONVENTION

The financial statements have been prepared under the historical cost convention and in accordance with applicable Accounting Standards in the United Kingdom. The principal accounting policies which have been applied consistently, are set out below:

2. TURNOVER

Turnover represents the invoiced value of sales, net of trade discounts, excluding value added tax.

3. FIXED ASSETS AND DEPRECIATION

Fixed assets are depreciated on a straight line basis over their estimated useful lives at the following rates:-

Freehold property 2.5%

Leasehold property over the life of the lease

Plant and equipment 10% - 50% Office equipment and fittings 20% - 50% Motor vehicles 25% - 50%

Freehold land is not depreciated.

4. RESEARCH AND DEVELOPMENT

Research and development expenditure is written off to the profit and loss account as incurred.

5. STOCKS

Stocks are stated at the lower of cost and estimated net realisable value. Cost includes all direct expenditure and production overheads based on the normal level of activity. Where necessary, provision is made for obsolete, slow moving and defective stocks.

6. **DEFERRED TAXATION**

Provision is made for deferred taxation on all material timing differences. Deferred tax assets are recognised where their recovery is considered more likely than not. Deferred tax assets and liabilities are not discounted.

7. PENSIONS

The company participates in the Sapa Holdings Limited Pension and Life Assurance Scheme, a funded defined benefit pension scheme under which contributions are made to a separately administered trust fund.

Contributions are charged to the profit and loss account so as to spread the cost of pensions over the participating employees' working lives within the Group. The regular cost is attributed to individual years using the projected unit method. Any variations identified as a result of actuarial valuations are spread over the anticipated remaining service lives of the participating employees.

From 1st August 2003 a stakeholder scheme was introduced and contributions are charged to the profit and loss account as they become payable.

ACCOUNTING POLICIES

8. FOREIGN CURRENCIES

Transactions involving foreign currency which are covered by forward contracts are translated at contract rates. Other foreign currency balances are translated at the rates of exchange ruling at the balance sheet date. All differences arising on translation are taken to the profit and loss account.

9. **OPERATING LEASES**

The cost of all operating leases are charged to the profit and loss account on a straight line basis over the term of the lease.

PROFIT AND LOSS ACCOUNT

YEAR ENDED 31st DECEMBER 2004

		2004 £000	2003 £000
	Note	2000	2000
TURNOVER	1	29,081	28,711
Cost of sales		(21,433)	(21,005)
GROSS PROFIT		7,648	7,706
Distribution costs Administrative expenses		(800) (6,062)	(1,001) (6,080)
OPERATING PROFIT		786	625
Interest receivable and similar income	4	-	10
Interest payable and similar charges	5	(148)	(123)
PROFIT ON ORDINARY ACTIVITIES BEFORE TAXATION	2	638	512
Taxation	6	(229)	(201)
RETAINED PROFIT FOR THE YEAR	14	409	311

All of the above figures are derived from the continuing operations of the company.

A statement of total recognised gains and losses has not been prepared as there were no recognised gains or losses other than the profit for the year.

There is no difference between the profit on ordinary activities before taxation and the retained profit for the year stated above, and their historical cost equivalents.

BALANCE SHEET

31st DECEMBER 2004

		2004 £000	2003 £000
FIVER ASSETS	Note	2000	2000
FIXED ASSETS Tangible Assets	7	5,058	5,376
		5,058 	5,376
CURRENT ASSETS			
Stocks	8		4,063
Debtors Cash at bank and in hand	9	5,383 3	4,371 3
		9,371	8,437
CREDITORS: Amounts falling due within one year	10		(6,316)
NET CURRENT ASSETS		2,878	2,121
TOTAL ASSETS LESS CURRENT LIABILITIES		7,936	7,497
CREDITORS: Amounts falling due after more than one year	11	(1,416)	(1,416)
PROVISIONS FOR LIABILITIES AND CHARGES	12	(79)	(49)
NET ASSETS		6,441	6,032
CAPITAL AND RESERVES			
Called up share capital Profit and loss account	13 14	1,420 5,021	1,420 4,612
TOTAL GITG 1000 GOODGITE			
EQUITY SHAREHOLDERS' FUNDS	14	6,441 	6,032

The financial statements on pages 4 to 14 were approved by the Board of Directors on 13 Local and were signed on its behalf by:

N.K. SISSONS DIRECTOR

NOTES TO THE FINANCIAL STATEMENTS

YEAR ENDED 31st DECEMBER 2004

1. TURNOVER

2.

Turnover is mainly attributable to the marketing and manufacture of aluminium systems for the home improvement and commercial markets.

An analysis of the turnover by geographical market is as follows:-

	2004	2003
	£000	£000
United Kingdom	28,887	28,541
Europe	194	170
	29,081	28,711
PROFIT ON ORDINARY ACTIVITIES BEFORE TAXATIO	N	
Profit on ordinary activities before taxation is stated af	ter charging:-	
Hire of plant and machinery	58	48
Depreciation of owned fixed assets	729	759
Operating lease rentals - Land and buildings	120	114
- Plant and equipment	433	475
Research and development	313	302
Fees paid to auditors:		
Audit fees	16	16
Other fees for non-audit services	-	2

16

18

NOTES TO THE FINANCIAL STATEMENTS

YEAR ENDED 31st DECEMBER 2004

	2004 £000	2003 £000
3. EMPLOYEES	2000	2000
Staff costs during the year:- Wages and salaries Social security costs Pension costs	5,089 501 349	5,461 522 287
	5,939	6,270
The average weekly number of employees was made up as follows:-	Number	Number
Production Office and administration	129 90 	144 105
	219 	249
DIRECTORS' EMOLUMENTS	2004 £000	2003 £000
Aggregate directors' emoluments Aggregate emoluments Company pension contributions to money purchase scheme	165 11	462 17
	176 	479
Highest paid director Aggregate emoluments Defined benefit scheme:	108	140
Accrued pension at year end	14	36

Retirement benefits are accruing to one director under the company's defined benefit scheme.

The emoluments of F.L.Coeffic and A.P. Daniels are paid for by Sapa AB. Their services to Sapa Building Systems Limited are of a non-executive nature and their emoluments are deemed to be wholly attributable to their services to Sapa AB. Accordingly the above details include no emoluments in respect of the aforementioned director.

2004

2003

		-	10
		200 Mer 200 Mer 100 Mer 100 Mer 100 Mer 100	
	Other	-	6
	Bank interest receivable	-	4
4.	INTEREST RECEIVABLE AND SIMILAR INCOME		
		£000	£000

NOTES TO THE FINANCIAL STATEMENTS

YEAR ENDED 31st DECEMBER 2004

	Current tax charge	199 	213
	Adjustments to tax charge in respect of prior years	(46)	(24)
	Capital allowances for period in excess of depreciation	5	25
	Profit on ordinary activities at the standard UK tax rate of 30% (2003: 30%) Effects of: Expenses not deductible for tax purposes	192 48	153 59
	Profit on ordinary activities before taxation	638	512
		2004 £000	2003 £000
	Factors affecting tax charge for the period The tax assessed for the period differs from the standard rate of cor The differences are explained below:	poration tax in	the UK (30%).
	Tax on profit on ordinary activities	229	201
	Deferred Tax Origination and reversal of timing differences	30	(12)
		199	213
	Corporation tax Adjustment to current tax in respect of prior years	245 (46)	237 (24)
6.	TAXATION Analysis of charge in the year UK Current Tax		
	On bank overdraft	148 	123
5.	INTEREST PAYABLE AND SIMILAR CHARGES		
		2004 £000	2003 £000
IEAR	ENDED 31st DECEMBER 2004		

NOTES TO THE FINANCIAL STATEMENTS

YEAR ENDED 31st DECEMBER 2004

7. TANGIBLE ASSETS

	Freehold Land and	Short	Plant and	Motor	
	Property	Leasehold		Vehicles	Total
	£000	£000	£000	£000	£000
COST					
1st January 2004	4,386	26	6,431	84	10,927
Additions	-	-	519	-	519
Disposals	-	-	(207)	-	(207)
31st December 2004	4,386	26	6,743	84	11,239
DEPRECIATION	**				
1st January 2004	1,151	20	4,296	84	5,551
Charge for the year	79	2	648	-	729
Disposals	-	-	(99)	-	(99)
31st December 2004	1,230	22	4,845	84	6,181
NET BOOK VALUE					
31st December 2004	3,156	4	1,898	-	5,058
31st December 2003	3,235	6	2,135	-	5,376

Freehold land amounting to £1,250,000 (2003: £1,250,000) has not been depreciated.

		2004	2003
		£000	£000
8.	STOCKS		
	Raw materials and consumables	2,237	2,294
	Work in progress	167	243
	Finished goods	1,581	1,526
		3,985	4,063
9.	DEBTORS		
	Trade debtors	4,744	3,847
	Amounts owed by group undertakings	77	72
	Other debtors	139	36
	Prepayments and accrued income	423	416
		5,383	4,371

NOTES TO THE FINANCIAL STATEMENTS

NOTE	S TO THE FINANCIAL STATEMENTS		
YEAR	R ENDED 31st DECEMBER 2004	2004 £000	2003 £000
10.	CREDITORS: Amounts falling due within one year		
	Bank overdraft Trade creditors Amounts owed to group undertakings Corporation tax Taxation and social security Other creditors Accruals	2,203 1,569 1,635 72 708 11 295	1,649 1,595 2,195 159 508 29 181
		6,493	6,316
11.	CREDITORS: Amounts falling due after more than one year		***********
	Amounts owed to group undertakings	1,416	1,416
	Amounts owed to group undertakings are unsecured, have no fixed reinterest free.	epayment terr	ms and are
12.	PROVISIONS FOR LIABILITIES AND CHARGES		
	Provision for deferred tax is as follows:		
		2004 £000	2003 £000
	Accelerated capital allowances Other timing differences	80 (1)	56 (7)
		79	49
	Movements in the provision are as follows:		
	Deferred Taxation		
	At 1 st January Charge/(Credit) to profit and loss account	49 30	61 (12)
	At 31 st December	79	49
	Deferred tax assets from short term timing differences not recognised in are £Nil (2003:£Nil).	the financial	statements
13.	CALLED UP SHARE CAPITAL		
	Authorised	2004 £000	2003 £000
	Equity 2,000,000 ordinary shares of £1 each	2,000	2,000
	Allotted and fully paid		
	Equity 1,420,320 ordinary shares of £1 each	1,420	1,420

NOTES TO THE FINANCIAL STATEMENTS

YEAR ENDED 31st DECEMBER 2004

14. MOVEMENTS IN SHAREHOLDERS' FUNDS

	Profit Share and Loss 2004			
	Capital	Reserve	Total	2003 Total
	£000	£000	£000	£000
At 1st January	1,420	4,612	6,032	5,721
Profit for the financial year	-	409	409	311
At 31st December	1,420	5,021	6,441	6,032

15. FINANCIAL COMMITMENTS

The company is committed to make payments in the next year on non-cancellable operating leases for the following amounts:

	Land and Buildings		Other	
	2004	2003	2004	2003
	£000	£000	£000	£000
Operating leases which expire:				
within one year	-	-	162	218
within two to five years	117	-	111	161
	117	-	273	379

16. PENSION COMMITMENTS

(a) SSAP 24 disclosure

The company participates in Sapa Holdings Limited Pension and Life Assurance Scheme, a funded defined benefit pension scheme under which contributions are made to a separately administered trust fund. This scheme was closed to new members on 1st July 1997.

Contributions to the scheme are determined with the advice of independent qualified actuaries who recommend the projected unit method. The fund is valued every three years by a professionally qualified independent actuary. In the intervening years the actuary reviews the continuing appropriateness of the rates. The most recent valuation was conducted as at 6th April 2003 the results of which are disclosed in the accounts of Sapa UK Limited.

The company participated in the Sapa Holdings Limited Money Purchase Pension Scheme until November 2002 when the scheme was replaced by the stakeholder pension scheme. Both of these schemes are defined contribution pension schemes. The assets of these schemes are held separately to those of the company in an independently administered fund.

The transactions with the pension schemes during the year were as follows:-

	313	287		
Defined contribution schemes	160	154		
Defined benefit scheme	153	133		
	£000	£000		
	2004	2003		
	= =	Contributions		
The dandaction with the policion condition daring the year wi	oro do ronotro.			

NOTES TO THE FINANCIAL STATEMENTS

YEAR ENDED 31st DECEMBER 2004

16. PENSION COMMITMENTS (continued)

(b) FRS 17 Transitional Disclosure

The company participates in the Sapa Holdings Limited Pension and Life Assurance Scheme as described above. As it has not been possible to identify the underlying assets and liabilities attributable to each participating company, multi-employer treatment and therefore accounting on a defined contribution basis is applied.

An actuarial valuation of the Scheme made at 31st December 2004 resulted in a deficit of £8,472,000 (2003: £8,773,000) none of which has been recognised in the company accounts.

17. **CONTINGENT LIABILITIES**

The company has given an unlimited guarantee over the bank indebtedness of Sapa Profiles Limited, Sapa UK Limited, Plan-it Tewkesbury Limited and Sapa Pressweld Limited.

The company has received a claim from one of its customers for damages. No court proceedings have been served and the claim has been denied and will be defended by the company.

18. CASH FLOW STATEMENTS

No cash flow statement has been prepared since the company is a wholly owned subsidiary undertaking and is exempt from doing so by the provisions of FRS 1.

19. RELATED PARTY TRANSACTIONS

Transactions with entities that are part of the Sapa AB group are not disclosed as the company has taken advantage of exemptions in FRS8, being a 100% owned subsidiary.

20. PARENT COMPANIES

The company is a subsidiary undertaking and is controlled by Granges Products Limited which is registered in England. Throughout the year ended 31st December 2004, the ultimate parent company and controlling party was Elkem ASA which is incorporated in Norway.

The largest group into which the results of the company are consolidated is that of which Elkem ASA is the parent company. The consolidated accounts of Elkem ASA may be obtained from Corporate Headquarters, Hoffsveien 65B, P.O.Box 5211, Majorstuen, N-0303 Oslo, Norway.

The smallest such group is that of which SAPA AB is the parent company, whose consolidated accounts may be obtained from Corporate Communications, Sapa AB, Box 5505, SE-114 85 Stockholm, Sweden or on the Internet at http://www.sapagroup.com

In March 2005, Orkla ASA, a company registered in Norway, acquired the group of which Elkem ASA was the parent company and therefore Orkla ASA became the ultimate parent company and controlling party with effect from that date. The consolidated accounts of Orkla ASA may be obtained from Corporate Headquarters, P.O. Box 423 Skoyen, Oslo, Norway.