



Registration of a Charge

Company name: **ASH & LACY PERFORATORS LIMITED**

Company number: **00529602**



X46H57V7

Received for Electronic Filing: **01/05/2015**

Details of Charge

Date of creation: **29/04/2015**

Charge code: **0052 9602 0006**

Persons entitled: **BARCLAYS BANK PLC**

Brief description:

Contains fixed charge(s).

Contains negative pledge.

Authentication of Form

This form was authorised by: **a person with an interest in the registration of the charge.**

Authentication of Instrument

Certification statement: **I CERTIFY THAT SAVE FOR MATERIAL REDACTED PURSUANT TO S.859G OF THE COMPANIES ACT 2006 THE ELECTRONIC COPY INSTRUMENT DELIVERED AS PART OF THIS APPLICATION FOR REGISTRATION IS A CORRECT COPY OF THE ORIGINAL INSTRUMENT.**

Certified by: **BARCLAYS BANK PLC**



CERTIFICATE OF THE REGISTRATION OF A CHARGE

Company number: 529602

Charge code: 0052 9602 0006

The Registrar of Companies for England and Wales hereby certifies that a charge dated 29th April 2015 and created by ASH & LACY PERFORATORS LIMITED was delivered pursuant to Chapter A1 Part 25 of the Companies Act 2006 on 1st May 2015 .

Given at Companies House, Cardiff on 5th May 2015

The above information was communicated by electronic means and authenticated by the Registrar of Companies under section 1115 of the Companies Act 2006



Companies House



THE OFFICIAL SEAL OF THE
REGISTRAR OF COMPANIES

MORTGAGE
(all monies)

Parties

This mortgage is made between the Mortgagor named below and **Barclays Bank PLC** (Company Number 1026167) ("the Mortgagee" which expression shall include the Mortgagee's successors and assigns) of 1 Churchill Place, London E14 5HP and whose address for all correspondence in connection with this mortgage is **Barclays Mercantile Business Finance Limited** of Churchill Plaza, Churchill Way, Basingstoke, Hampshire RG21 7GP.

Date and

1.1 The date of this mortgage is *29 April*
2015

Definitions

In this mortgage the following expressions have the meanings respectively set out against them:-

"Mortgagor":

Ash & Lacy Perforators Limited (Co No 00529602) of: Alma Street, Smethwick, West Midlands, B66 2RL

"Goods":

the goods, particulars of which are set out in the Schedule to this mortgage and all component parts, accessories, improvements and renewals together with all books, manuals, handbooks, technical data, drawings, schedules and other documentation and any amendments to them belonging to the Goods;

"Insurances":

all policies and contracts of insurance taken out or to be taken out in respect of the Goods, including all claims and benefits arising under them and returns of premium;

"Security Interest":

any mortgage, charge, pledge, lien or other encumbrance;

"Total Loss":

actual or constructive or compromised or agreed or arranged total loss;

Interpretation

1.2 In this mortgage the masculine includes the feminine and the neuter, and the singular includes the plural. If the Mortgagor is two or more persons, that expression includes all such persons (and each of them) and their liability under this mortgage is joint and several. The rights and obligations of the Mortgagor hereunder are personal to the Mortgagor and shall not be capable of being assigned or transferred

Construction

1.3 The marginal notes are for ease of reference only and do not affect the construction of this mortgage. Any reference in this deed to a statutory provision shall be construed as a reference to that provision as from time to time amended or re-enacted. The benefit of this deed and the security created hereby shall be available for the benefit of the Mortgagee's successors and assigns.

To Pay

2. The Mortgagor will on demand in writing made to the Mortgagee pay or discharge to the Mortgagee all monies and liabilities which shall for the time being (and whether on or at any time after such demand) be due owing or incurred to the Mortgagee by the Mortgagor whether actually or contingently and whether solely or jointly with any other person and whether as principal or surety and including interest discount commission legal and other costs charges and expenses (on a full indemnity basis as between solicitor and own client) with value added tax (if any) thereon and so that interest shall be computed and compounded as well after as before any demand made or judgment obtained hereunder.

Costs

3. Any legal or other costs, charges or expenses payable by the Mortgagor to the Mortgagee under the provisions of this mortgage are payable by the Mortgagor to the Mortgagee with value added tax thereon (if any). Legal Costs are payable on a full indemnity basis as between solicitor and own client.

Warranties by Mortgagor

4. The Mortgagor warrants to the Mortgagee that the Mortgagor:-

- (i) lawfully owns and is in possession of the Goods and that the Goods and the Insurances are free of any Security Interest (other than any Security Interest created or subsisting with the written consent of the Mortgagee);
- (ii) is not subject to any prohibition or restriction of its right or ability to enter into this mortgage.
- (iii) has power by its memorandum of association and has taken all corporate action necessary to enter into this mortgage;

Mortgage

5. The Mortgagor hereby mortgages and charges with full title guarantee to the Mortgagee all its right, title and interest in the Goods as security for all sums payable by the Mortgagor to the Mortgagee under this mortgage.

Undertakings by Mortgagor

6. The Mortgagor:-

- (i) shall at its own expense keep the Goods in good working order and condition;
- (ii) shall not use or permit the Goods to be used in contravention of any statute or regulation or for any purpose for which they are not designed or reasonably suitable and shall ensure that the use and operation of the Goods is by skilled personnel and is without risks to health and safety;
- (iii) shall not (except with the consent of the Mortgagee) sell, transfer, demise, let on hire or otherwise part with possession of the Goods or create or allow to arise any Security Interest in the Goods;
- (iv) shall maintain all records, logs and other records required by the manufacturers of the Goods;

- (v) shall replace any component part or item of the Goods where necessary provided that such replacement is of at least equivalent value and condition when compared to the original;
- (vi) shall cause any alterations to the Goods that are from time to time required by law to be made at the Mortgagor's expense, but shall not otherwise alter the Goods;
- (vii) shall not (except with the consent of the Mortgagee) remove the Goods or allow the Goods to be removed from England and Wales provided that if the Goods are commercial vehicles, the Mortgagor may take them anywhere in the European Union for up to 28 days per trip;
- (viii) shall notify the Mortgagee immediately:-
 - (a) on demand of the whereabouts of the Goods;
 - (b) of any occurrence as a result of which the Goods are or are likely to become a Total Loss;
- (ix) if required by the Mortgagee, shall allow the Mortgagee to indicate on them its interest in the Goods;
- (x) shall permit any person authorised by the Mortgagee at all reasonable times to inspect the Goods and permit or procure the granting of permission for such person to enter any land or premises where the Goods may be situated;
- (xi) shall pay on demand to the Mortgagee with interest all its costs and expenses incurred in:-
 - (a) the acceptance and registration of this mortgage;
 - (b) the preservation of the Mortgagee's security in the Goods;
 - (c) the exercise by the Mortgagee of any of its powers under this mortgage and in ascertaining the whereabouts and/or safekeeping of the Goods;
 - (d) any legal proceedings instituted by the Mortgagee under this mortgage.
- (xii) shall provide the Mortgagee with any financial and other information about the Mortgagor that the Mortgagee may from time to time request to evidence the Mortgagor's ability to meet its ongoing obligations under the Mortgagee.

Insurances

7.1 The Insurances shall be effected and maintained by the Mortgagor at all times while any amount is secured by this

mortgage and shall be endorsed with a note of the Mortgagee's interest.

Risks Insured

7.2 The Insurances shall be all risks cover under policies, on terms, subject only to exclusions and/or an excess approved by the Mortgagee and with insurers acceptable to the Mortgagee.

Sum Insured

7.3 The Goods shall be insured for their market value as agreed by the parties or, failing agreement, as determined, at the expense of the Mortgagor, by a valuer acceptable to the parties.

Premiums

7.4 The Mortgagor shall pay punctually all premiums payable by the Mortgagor in respect of the Insurances and, on request, produce receipts or other proof of payment to the Mortgagee.

Application of Insurance Proceeds

7.5 The Mortgagee may elect to require the Mortgagor to apply any proceeds of the Insurances received by it in making good the loss, repairing the damage, or satisfying the liability in respect of which the claim was made or in satisfaction of any amount secured by this mortgage and pending such election such proceeds shall be held in trust for the Mortgagee.

Insurance Warranties

7.6 The Mortgagor shall not use and shall not allow the Goods to be used other than in conformity with the terms of the Insurances, including any express or implied warranties, without the prior written consent of the insurers and without paying any extra premium required.

Mortgagee may Insure

7.7 If the Mortgagor fails to effect or maintain the Insurances, the Mortgagee may effect such Insurances at the Mortgagor's expense any such expense to be reimbursed to the Mortgagee on demand with interest.

Mortgagee's Powers

8.1 At any time after the money hereby secured shall have become payable the Mortgagee may, without prejudice to any powers available to a Mortgagee by law, do any of the following by itself or by such agents as it thinks fit and without prior notice to the Mortgagor:-

- (i) take possession of the Goods severing them from any land or other goods, if necessary, the Mortgagor reimbursing the Mortgagee any expense incurred or the cost of any damage suffered on demand with interest;
- (ii) move the Goods to a safe place;
- (iii) discharge, settle or take or defend any proceedings in respect of any claims incurred in connection with the Goods or the Insurances and collect on the Insurances and give any good receipts required;
- (iv) pending sale, insure, maintain, repair, operate, hire out or otherwise use the Goods;
- (v) sell by public auction or private sale, without advertisement and at such place, at such time and

on such terms as the Mortgagee may determine;

- (vi) all such other acts and things as may be considered to be incidental or conducive to any of the matters or powers aforesaid.

Section 103 of the Law of Property Act 1925 shall not apply to this security or any sale made by virtue hereof.

**Mortgagee not
Liable**

8.2 The Mortgagee shall not be answerable for any loss occasioned by sale by it of the Goods under this mortgage or any postponement of sale.

**Mortgagee's
Receipt**

8.3 On any sale of the Goods the Mortgagee's receipt for the purchase money shall effectively discharge the purchaser. The purchaser shall not be bound to enquire whether the Mortgagee's power of sale has arisen or is exercisable and shall not be concerned as to how the proceeds of sale are applied.

**Additional Sums Payable
on Administration**

9. If an administrator appointed in respect of the Mortgagor obtains a court order (the "order"), under paragraph 71 of Schedule B1 of the Insolvency Act 1986, authorising the disposal of the Goods then, in addition and without prejudice to any other amounts payable to the Mortgagee under this deed, the Mortgagor must (immediately upon the order being made or upon receipt of such net amounts, whichever is the later) pay the Mortgagee the net proceeds (within the meaning of paragraph 71 of Schedule B1 of the Insolvency Act 1986) of the disposal of the Goods plus any sum the court determines may be required to make good the deficiency referred to in Paragraph 71(3)(b) of Schedule B1 of the Insolvency Act 1986.

Attorney

10. The Mortgagor hereby irrevocably appoints the Mortgagee as its attorney with full power to substitute any other person, for the Mortgagor and in the Mortgagor's name to sign, seal, deliver and otherwise perfect any deed, assurance or agreement and do anything which may be required for any purpose under or in connection with this mortgage.

Waiver

11. The Mortgagee's rights and powers under this mortgage shall not be prejudiced or affected by delay or omission on the Mortgagee's part. If the Mortgagee, on occasion expressly or impliedly waives any of its rights or powers, such waiver shall not prevent the Mortgagee from subsequently acting strictly in accordance with such rights and powers.

Further Assurances

12. The Mortgagor shall at its own expense sign, seal, deliver and otherwise perfect any deed, assurance or agreement and do anything the Mortgagee may require to perfect or protect the security constituted by this mortgage.

Notices

13. Any notice served under this mortgage shall be sufficiently served if sent by pre-paid letter post to the respective addresses above (or such changed address as one party may notify to the other) and proof of dispatch shall be conclusive evidence of receipt by the addressee in due course of transmission.

Consolidation

14. If the Mortgagee has from the Mortgagor security over

any other property of the Mortgagor, the Mortgagor may not redeem such security or the security constituted by this mortgage alone without the prior written consent of the Mortgagee. Section 93 of the Law of Property Act 1925 (which restricts the consolidation of mortgages) will not apply to the security constituted by this mortgage.

Disclosure of Information

15. The Mortgagor agrees that the Mortgagee may disclose details of and relating to the transaction evidenced by this mortgage to any credit reference agency, to HP Information Plc and to any credit broker concerned.

Severance

16. Each of the provisions of this deed is severable and distinct from the others and if at any time one or more of such provisions is or becomes invalid illegal or unenforceable, the validity legality and enforceability of the remaining provisions hereof shall not in any way be affected or impaired thereby.

Law

17. This mortgage, including any non-contractual obligations arising out of or in connection with this mortgage, is governed by and shall be construed in accordance with, English law.

IN WITNESS of which this deed was executed and is delivered on and takes effect from the day and year first before written.

SCHEDULE - THE GOODS

Bender SP1250 Expanded Metal Foil Machine (2011) Serial No. 2302
Agie Charmilles AC Progress VP3 DT Wire EDM Machining Centre (2011) Serial No. 591100026/0112
Perforating Trumpf Trumatic 500R, 9120, 220kN, CNC turret Punch Serial No. 090054 (2001) with Trumpf Trumagraph CNC Control, Sick photoelectric guards and machine space guarding
Trumpf Trumatic 200 Rotation, 9095, 165kN CNC turret Punch Serial No. 070957 (2000) with Trumpf Trumagraph CNC Control, Sick photoelectric guards and machine space guarding
Trumpf Trumatic 3000R, TC3000R, 180kN CNC turret Punch press Serial No. A0055A0153 (2005) with Trumpf Trumagraph CNC Control, Sick photoelectric guards and machine space guarding
1250mm Sheet Metal Perforating line Comprising:- Atkin PC5000, 500kg x 1025mm sheet metal de-coiler, 20rpm Serial No. W4460 With hydraulic power pack

Bruck PZS2501250, 250 ton, 250spm,
1250mm width sheet metal perforating press
Order No. 850295
Serial No. 861171 (1986)
with: Bruck SCZ 3/1600 shear
Serial No. 86.1172 (1986)
three hydraulic power packs; acoustic enclosure;
Bruck Control console with Perf O Keyboard control

Miracon 1200mm x 2200mm between centres
mobile inclined transfer belt conveyor
Serial No. 10105 (2007)

Miracon 1200mm x 2200mm between centres
mobile inclined transfer belt conveyor
Serial No. 10106 (2007)

Karl Ungerer RM1500/1.75/17 sheet
straightening/roller levelling machine
1500mm capacity, max thickness 2mm (0.08")
with automatic roll lubrication and filtration
Serial No. 5693 (1965)

Cincinnati Autoshear 1012, 3300mm x 3mm
(10g) mechanical sheet metal guillotine
Serial No. 27K52

1500mm sheet metal perforating line
Comprising:

Atkin PC5000.1200,5000Kg x 1200mm
sheet metal de-coiler, 8.5rpm
Serial No. W4460
with hydraulic power pack
and coil loading car

Bruck PZS2001500, 200 ton, 200spm,
1500mm width sheet metal perforating press
Order No. 870354
Serial No. 881200 (1988)
with:
Bruck SCZ 15/1500 shear
Serial No. 88.1200 (1988);
three Rexroth & Integral Hydraulic hydraulic
power packs; acoustic enclosure; Bruck control
console
with Perf O keyboard control, Allen Bradley
Panel View 550 and Honeywell ProCam 1500
cam controls

Beaufort Conveyors 1600mm x 1950mm
between centres mobile inclined outfeed belt
conveyor

Beaufort Conveyors 1200mm x 1950mm
between centres inclined transfer belt
conveyor (fitted 650mm belt)

Karl Ungerer RM1800/2.25/23 sheet
straightening/ roller levelling machine,
1750mm capacity, max thickness 2.25mm with

leveller control console and with automatic roll
lubrication and filtration
Serial No. 5760 (1966)

Tool Repair Area

Snow surface grinder, 1500 x 300mm
magnetic chuck, 300mm dia wheel, powered
traverse, with coolant pump and filtration
(Rebuilt Birmingham Machine Tools 2005)

Snow surface grinder, 1800 x 400mm
magnetic chuck, 450mm dia wheel, powered
traverse, with coolant pump and filtration
Serial No. 7950

Cintimatic vertical mill 14000x 450mm power
traverse table fitted with Pels riveting machine
and Fagor CNC control

Crane Care 1000kg SWL pillar mounted
swing jib crane
with Donati electric chain block
Serial No. 3038-6 (2006)

Perforating Contd.

1250mm Sheet Metal Perforating line
comprising:

Atkin 08, 5000kg x 1200mm sheet metal decoiler,
12rpm
Serial No. W3469
with hydraulic power pack

Bruck PZS2501250, 250 ton, 250spm,
1250mm width sheet metal perforating press
Order No. 870022
Serial No. 87.1183 (1987)
with:
Bruck SCZ 3/1600 shear
Serial No. 87.1184 (1987);
three hydraulic power packs; Bruck control
console with Perf O keyboard control, Allen
Bradley PanelView 550 and Honeywell
ProCam 1500 cam controls

1200mm x 1800mm between centres mobile
inclined outfeed belt conveyor
Serial No. 9981/1 (2005)

1200mm x 2500mm between centres mobile
inclined transfer belt conveyor
Serial No. 10058/1 (2006)

Lisse 28/35 sheet straightening/ roller
levelling machine, 1250mm capacity, 0.5-2mm
thickness with automatic roll lubrication and
filtration and Telemecanique Magellis CNC
control
Serial No. 4404 (2008)

<p>3050 x 1820mm outfeed table</p> <p>1500mm sheet metal perforating line comprising:</p> <p>Comac 005-150, 5000kg x 1500mm sheet metal de-coiler, (rebuilt Atkin) Serial Nos. 974, W3617 with hydraulic power pack and Atkin coil Loading car</p> <p>Soenen 500MR1500, 500 ton, 80-300spm, 1500mm width sheet metal perforating press Serial No. 51 (1981) with: Soenen outfeed shear; four hydraulic power packs; Soenen control console with retro fit pc control</p> <p>1200mm x 2500mm between centres mobile inclined outfeed belt conveyor Serial No. 10058/2 (2006)</p> <p>1200mm x 2000mm between centres mobile inclined transfer belt conveyor Serial No. 9981/2 (2005)</p> <p>Bronx 17 Roll, sheet straightening/roller levelling machine, 1830mm capacity, 1.5mm thickness (72" 16GA) with roll lubrication and filtration Serial No. 011068</p> <p>Bruck SBG 1250, 1250mm tension/levelling roll Serial No. 85.1164 (1985)</p> <p>Bruck ABH5/1250, 5000kg x 1250mm sheet metal recoiler on traversing carriage with hydraulic power pack Serial No. 85.1163 (1985)</p>
<p>Edwards TrueCut 3.5, type 3.5/2500, 2540 x 3.5mm sheetmetal guillotine with back gauge Serial No. 827850147</p>
<p>Trumpf Trumatic 200 Rotation, 9095, 165kN CNC turret punch press Serial No. 070828 (1999) with Trumpf Trumagraph CNC control, Sick photoelectric guards and machine space guarding</p>
<p>Trumpf Trumatic 200 Rotation, 9095, 165kN CNC turret punch press Serial No. 970328 (2000) with Trumpf Trumagraph CNC control, Sick photoelectric guards and machine space guarding</p>
<p>1250mm Sheet Metal Perforating line comprising:</p> <p>Atkin PC 5000, 5000kg x 1500mm sheet metal de-coiler, 41.8rpm Serial No. W3155 with hydraulic power pack and coil loading car</p>

Bruck PZS2501250, 250 ton, 250spm,
1250mm width sheet metal perforating press
Serial No. 84.1152 (1984)
with: Bruck SCZ 3/1600 shear
Serial No. 86.1173 (1986);
four hydraulic power packs; Bruck control
console
with Allen Bradley PanelView 550 and
Honeywell ProCam 1500 cam controls

Beaufort Conveyors EB/250, 1250mm x
3000mm between centres transfer belt
conveyor
Serial No. 6611 (2002)

Lisse 19/36 sheet straightening/roller
levelling machine, 1250mm capacity, 0.7-
1.6mm thickness
with automatic roll lubrication and filtration and
Siemens Simatic cnc control
Serial No. 4345 (2002)

Westcountry Conveyors 1450mm x 2500mm
between centres inclined outfeed belt conveyor

Rhodes Cincinnati type 1808M, 2650 x
6.35mm (1/4"MS) mechanical sheet metal
guillotine
Serial No. 76/15976

750mm Sheet Metal Perforating line
comprising:

BHP 5000kg x 1000mm sheet metal de-coiler,
6rpm with hydraulic power pack and BHP
1450dia.x1000mm capacity coil loading car
(refurbished by MTS)
Serial No. 6678

Bruck PES 80/500, 80 ton, 80spm, 750mm
width sheet metal perforating press
Serial No. 84.1144 (1984)
with hydraulic power packs; Bruck control
console with Allen Bradley PanelView 550 and
Honeywell ProCam 1500 cam controls

Type HSKL, 800 x 2mm capacity outfeed
hydraulic shear
(rebuilt Bulldog Machine Tools)
Serial No. 1689 (1970)

Westcountry Conveyors 1500mm x 3200mm
between centres transfer belt conveyor

Lisse 19/36 sheet straightening/roller
levelling machine, 1250mm capacity, 0.7-
1.6mm thickness
with automatic roll lubrication and filtration and
Siemens Simatic cnc control
Serial No. 4319 (2000)

<p>Beaufort Conveyors EB1250, 1250mm x 2500mm between centres transfer belt conveyor Serial No. 4757 (2000)</p> <p>Amada S-1232, 1270 x 3mm mechanical sheet metal guillotine with back gauge Serial No. 12321985 (1986)</p> <p>Karl Ungerer RM1500/1.75/17, sheet straightening/roller levelling machine, 1500mm capacity, 17.5mm (0.7") Serial No. 5448 (1959)</p>
<p>Schuler A2-125, double sided high speed press, 125 ton capacity, 25mm stroke, 80-300spm, 800x600mm ram, 1150x1350mm table Serial No 72/10.7248</p>
<p>Edwards Pearson 250/3100FRO, 250 ton x 3100mm down stroking hydraulic press brake with DNC800 cnc control and photoelectric guarding Machine No. 1024 Serial No. 960234 (1996)</p>
<p>Wilkins & Mitchell 400-108-16-4, 400 ton capacity power press, 2743x1524mm bed size, 2743x1372mm ram size, 628-375mm shut height, 406mm stroke, slide adjustment and machine guards Morris 5 ton SWL, 30m span double girder overhead travelling gantry crane Serial No. H0102689 fitted with Challenger crane scale</p>
<p>300mm Strip Sheet Metal Perforating line comprising:</p> <p>750mm sheet metal de-coiler (rebuilt Bulldog Machine Tools)</p> <p>Clarks 300mm capacity motorised levelling rolls with alignment sensors</p> <p>LJ Engineering 500mm sheet metal re-coiler with infeed alignment feed</p> <p>Bruderer 300mm, 60 ton, 180-800spm, 20-76mm stroke mechanical sheet metal perforating press (1972) (Line currently out of service)</p>
<p>300mm Strip Sheet Metal Perforating line comprising:</p> <p>LJ Engineering 400mm sheet metal de-coiler</p> <p>Clarks 300mm capacity motorised levelling rolls with alignment sensors</p> <p>Bruderer 300mm, 60 ton, 180-800spm, 20-76mm stroke mechanical sheet metal</p>

perforating press (1973) with Indramat SOT control console

Throughfeed alignment leveller rolls

Atkin PC3500, 3500kg x 500mm sheet metal re-coiler, 16rpm
Serial No. W4614L

300mm Strip Sheet Metal Perforating line comprising:

Shung Dar UB-503, 3000kg x 600mm sheet metal de-coiler
Serial No. UB5.3.9802B (1998)

Strip feed / aligning stand

Bruderer 300mm, 60 ton, 180-800spm, 20-76mm stroke mechanical sheet metal perforating press with Indramat 80T control console and acoustic enclosure

Shung Dar UB-503, 3000kg x 600mm sheet metal re-coiler
Serial No. UB5.3.9802A (1998)

1250mm Expanded Sheet Metal line comprising:

Humphris Press Equipment 5000kg x 1000mm sheet metal de-coiler

Soenen EMPR70-1.25, 70 ton, 200-1200spm, 30mm stroke, 1250mm width sheet metal perforating/ eccentric press with Soenen control console, hydraulic power packs and acoustic enclosure
Serial No. 56 (1988)

1500mm width flattening mill with Power Plant reducing gear drives

1250mm continuous throughfeed slitter
1250mm width levelling rolls/ mill

Lapper 5000kg x 1250mm sheet metal re-coiler

Morgan 1250mm mechanical down stroking sheet metal guillotine

750mm Sheet Metal Perforating line comprising:

Atkin 33PC 5000, 5000kg x 1200mm sheet metal de-coiler, with hydraulic power pack and coil loading car
Serial No. W3305

Soenen , 80 ton, 250-600spm, 750mm width

sheet metal perforating press, hydraulic power packs, Soenen control console with Allen Bradley PanelView 550 and Honeywell ProCam 1500 cam controls
Serial No - (1978)

BHP, 1250x1.8mm capacity outfeed hydraulic shear
Serial No. 8692

BHP 2032kg x 406mm sheet metal re-coiler, 15.74rpm with integral band alignment device (optional part of line)

Lisse 23/30 sheet straightening/ roller levelling machine, 1250mm capacity, 0.3-1.25mm thickness with automatic roll lubrication and filtration
Serial No. 4344

Rhodes, 2500 x 3mm mechanical sheet metal guillotine with back gauge

Cincinnati, 2500 x 3mm mechanical sheet metal guillotine with back gauge

3000mm Expanded Sheet Metal line comprising:

Semi-automatic sheet metal handling and transfer including Trepel hydraulic scissors lift with sheet metal vacuum lift, all on travelling beam mounted carriage within safety

Bruck STM315/3000, 315 ton, 315spm, 3000mm width perforating/ expanded metal press
Serial No. 901234 (1990)
with automatic sheet/plate chain driven push infeed and loading

6000mm x 3000mm wide sheet transfer table with chain driven transfer

Karl Ungerer RM 35/90/9/4, 3000mm capacity sheet levelling machine
Serial No. 3982 (1935)

6000mm x 3000mm wide sheet transfer table with chain driven transfer

Brightside 3000mm twin roll expanding mill, 350HP drive with Turbine Gears reducing gearbox

Comac CLC350D recoiler
Serial No. W4614M

Bronx A13 11, 2400mm capacity sheet straightening/ roller levelling machine

Executed as a deed by the Mortgagor
acting by:-

Director.....

Full name.....MICHAEL JOSEPH BAKER

in the presence of:

Director/Secretary.....

Full name.....DAVID BRUCE NOCK

Position.....SALES DIRECTOR.....